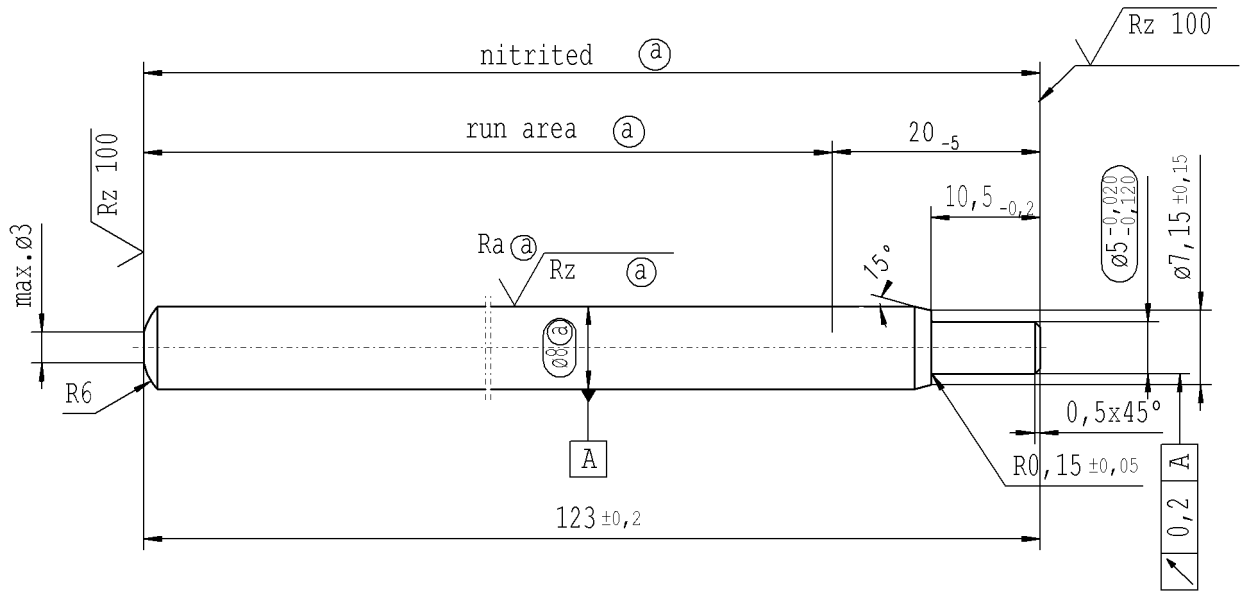
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



Rz 25 (Rz 100 Ra Ⓐ Rz Ⓐ) ⌖ +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	29.09.2020 Jablonski
Chg. No.	691646
Rev.	0

RELEASE
for supplier
company Zhang Shi
Dat. 29.09.2020 Pomin H.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Marking of special characteristics according to STAB-Spec. 10270932
Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	29.09.2020	Jablonski
Checked	29.09.2020	Milles

Document No.: 10242572

Material No.: 483543

PISTON ROD

Ident. Doc.: 115