

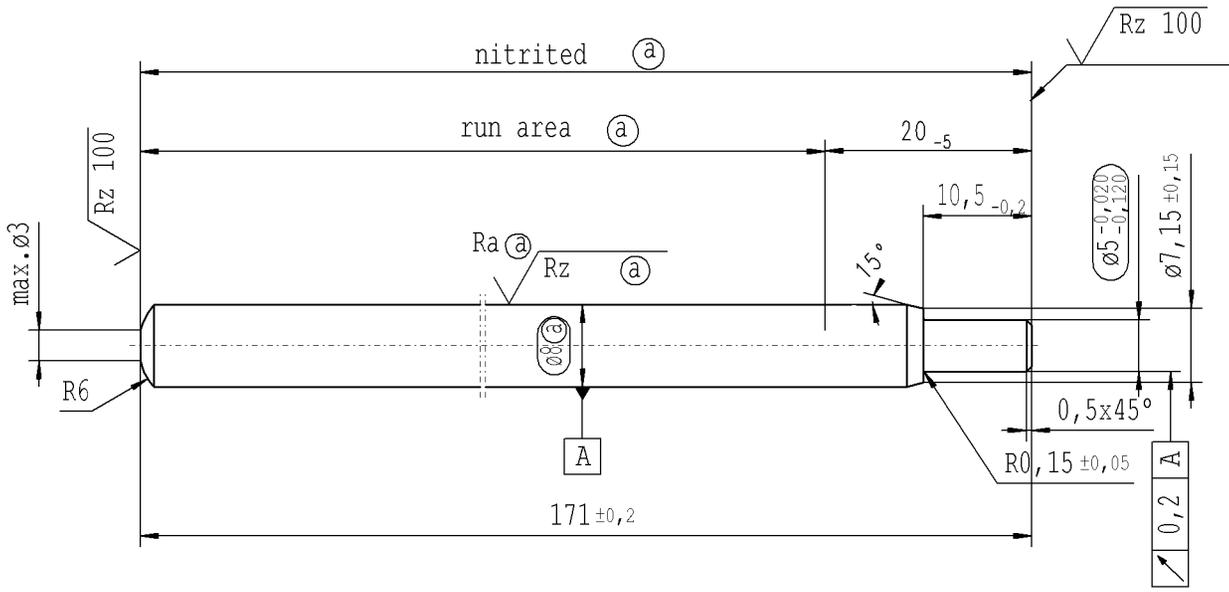
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L17

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra (a) Rz (a)) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	01.10.2020 Jablonski							
Chg. No.	691646							
Rev.	0							

RELEASE
for supplier
company Zhang Shi
Dat. 01.10.2020 Pomin H.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN ISO 1302
Replaces: **STABILUS**

All dimensions are in mm
Scale: (Original DIN A3) **2:1**
Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD

Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Drawn by	01.10.2020	Jablonski
Checked	01.10.2020	Miles
Document No.:	10242572	
Material No.:	492625	