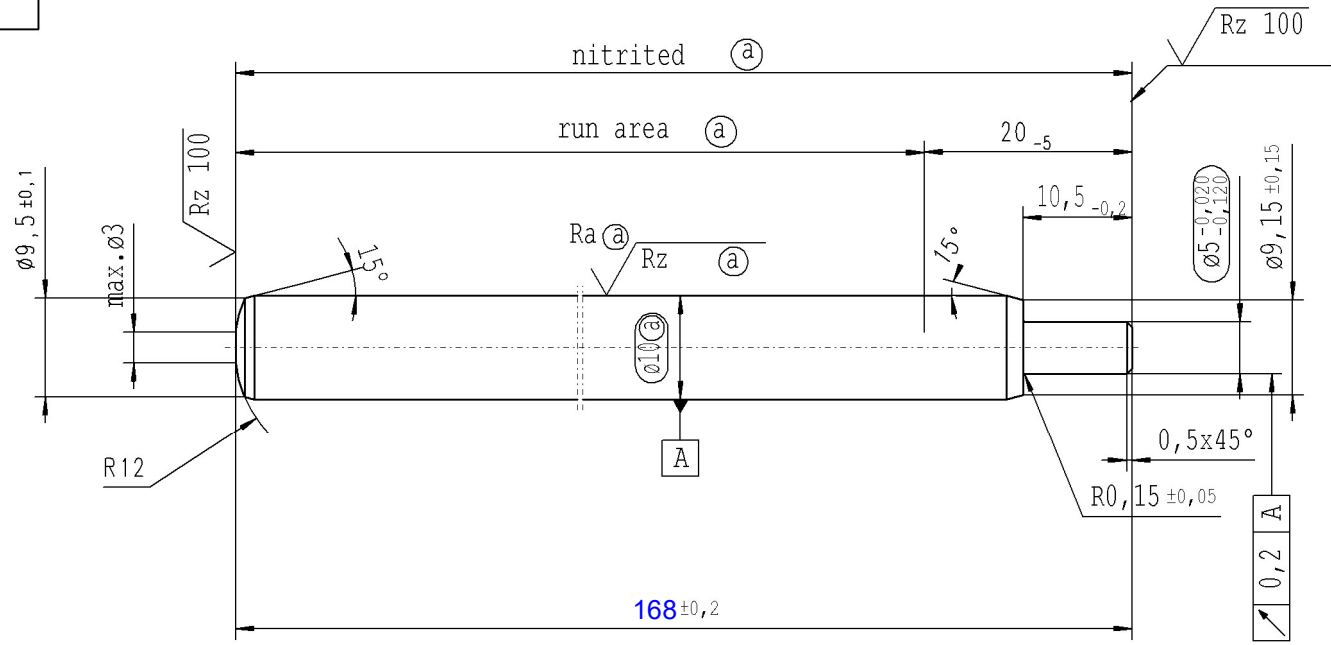


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: I06

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	31.07.2020 Jablonski					
Chg. No.	690403					
Rev.	0					

CAD created document; handwritten changes not permitted

RELEASE
 for supplier
 company Zhang Shi
 Dat. 31.07.2020 Pomin H.
 (date / signature)

Material: 1.1193
 S45C JISG 4051
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN ISO 1302
 Replaces:

All dimensions are in mm
 Scale: (Original DIN A3) **2:1**
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Marking of special characteristics according to STAB-Spec. 10270932	Drawn by	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	31.07.2020	31.07.2020	Jablonski
Checked	31.07.2020	Milles	
Document No.:	10272399		
Material No.:	561935		

STABILUS

PISTON ROD