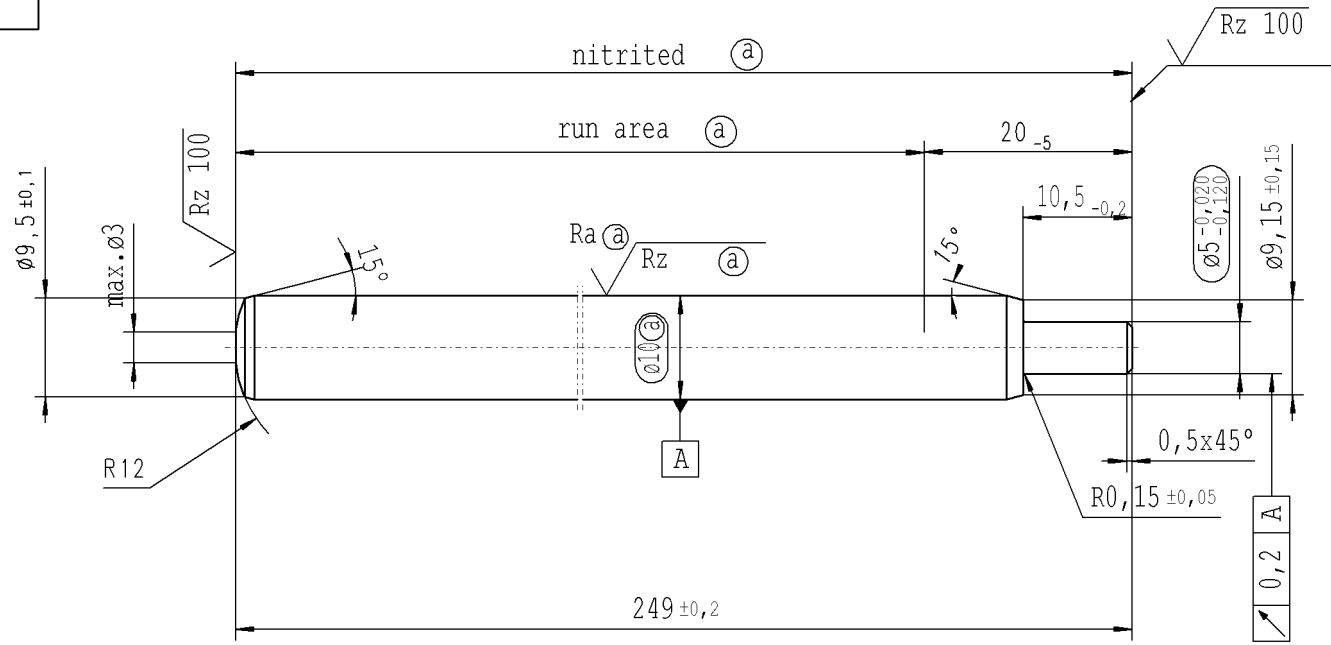


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L05

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Drawn by	Date	Name		
new	INITIAL RELEASE									1.1193			06.05.2020		Höfer				
old	-									S45C JISG 4051	Scale: (Original DIN A3) 2:1		06.05.2020		Keck				
Field	-									Edge tolerances acc. to DIN ISO 13715	Dimensions without tolerances DIN ISO 2768-mK								
Date/Name	06.05.2020 Höfer									Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10272399				
Chg. No.	688235									Replaces:			Material No.:		113331				
Rev.	0												PISTON ROD						
<div style="border: 1px solid black; padding: 5px; text-align: center;"> <p><b>RELEASE</b> for supplier</p> <p>company <u>Zhang Shi</u></p> <p>Dat. 06.05.2020 Pomin H. (date / signature)</p> </div>										<p><b>STABILUS</b></p>									