

The print-out is not subject to the modification service.

Intended for internal and supplier use

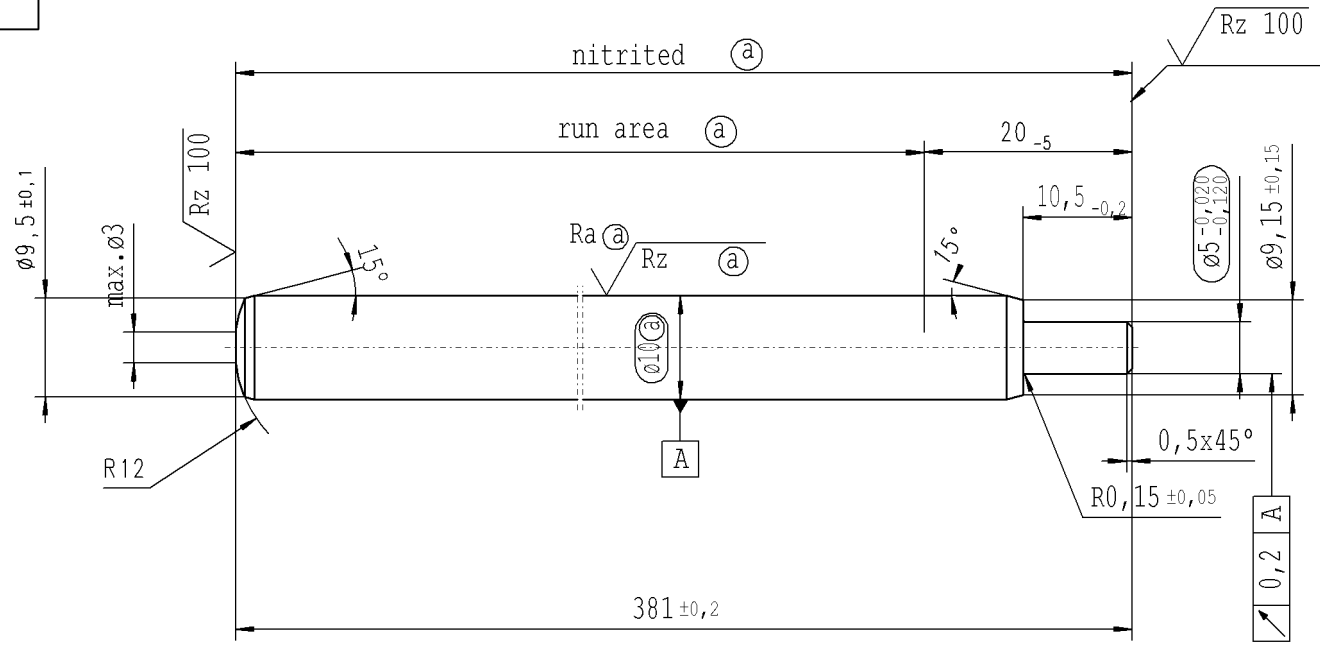
EN

B

A

Ident. Doc.: L06

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ \textcircled{a}$   $Rz\ \textcircled{a}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

|           |                      |     |     |     |     |     |   |  |
|-----------|----------------------|-----|-----|-----|-----|-----|---|--|
| DE: X     | EN: X                | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted |  |
| new       | INITIAL RELEASE      |     |     |     |     |     |   |  |
| old       | -                    |     |     |     |     |     |   |  |
| Field     | -                    |     |     |     |     |     |   |  |
| Date/Name | 31.07.2020 Jablonski |     |     |     |     |     |   |  |
| Chg. No.  | 690403               |     |     |     |     |     |   |  |
| Rev.      | 0                    |     |     |     |     |     |   |  |

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 31.07.2020 Pomin H.  
(date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN ISO 1302  
 Replaces:  
**STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
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|   |            |           |
|---|------------|-----------|
| Marking of special characteristics according to STAB-Spec. 10270932 | Date       | Name      |
| Dimensions without tolerances DIN ISO 2768-mK                       | 31.07.2020 | Jablonski |
| Document No.:   | 31.07.2020 | Milles    |
| 10272399  |            |           |
| Material No.:   |            |           |
| 913981  |            |           |

PISTON ROD