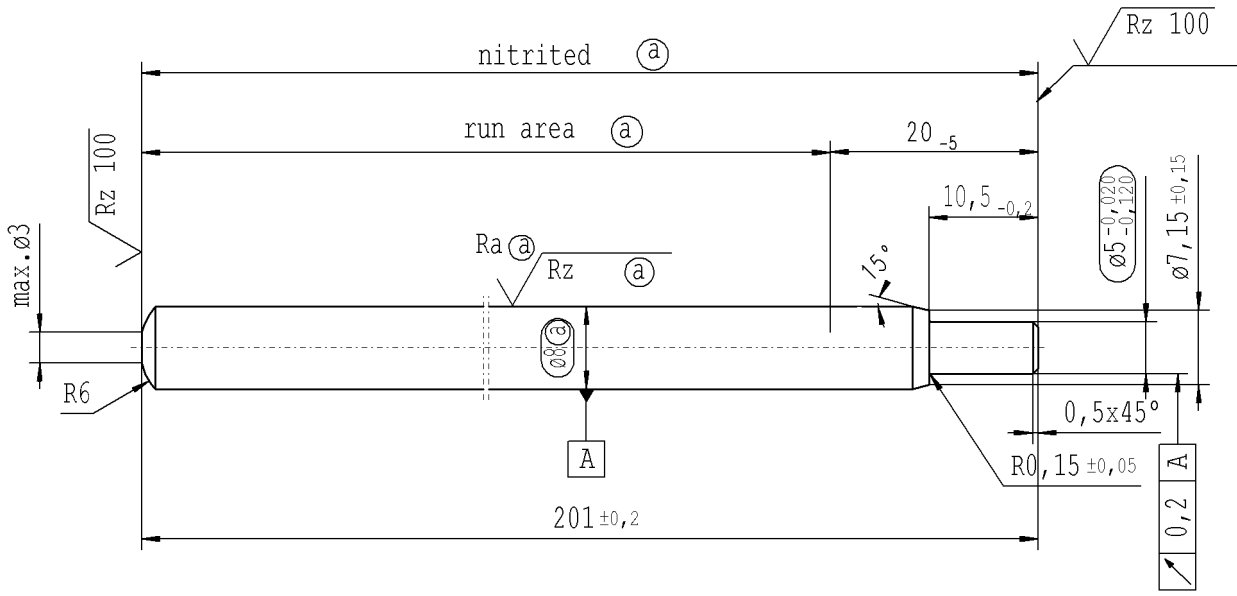


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L12

Ⓒ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $Ra\ (a)$   $Rz\ (a)$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE							
old	-							
Field	-							
Date/Name	31.07.2020 Jablonski							
Chg. No.	688234							
Rev.	0							

**RELEASE**  
 for supplier  
 company Zhang Shi  
 Dat. 31.07.2020 Pomin H.  
(date / signature)

Material: 1.1193  
 S45C JISG 4051  
 Edge tolerances acc. to DIN ISO 13715  
 Surface finish DIN ISO 1302  
 Replaces: **STABILUS**

All dimensions are in mm  
 Scale: (Original DIN A3) **2:1**  
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Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Dimensions without tolerances DIN ISO 2768-mK	31.07.2020	Jablonski
Document No.:	31.07.2020	Milles
10242572		
Material No.:		
911591		

**PISTON ROD**