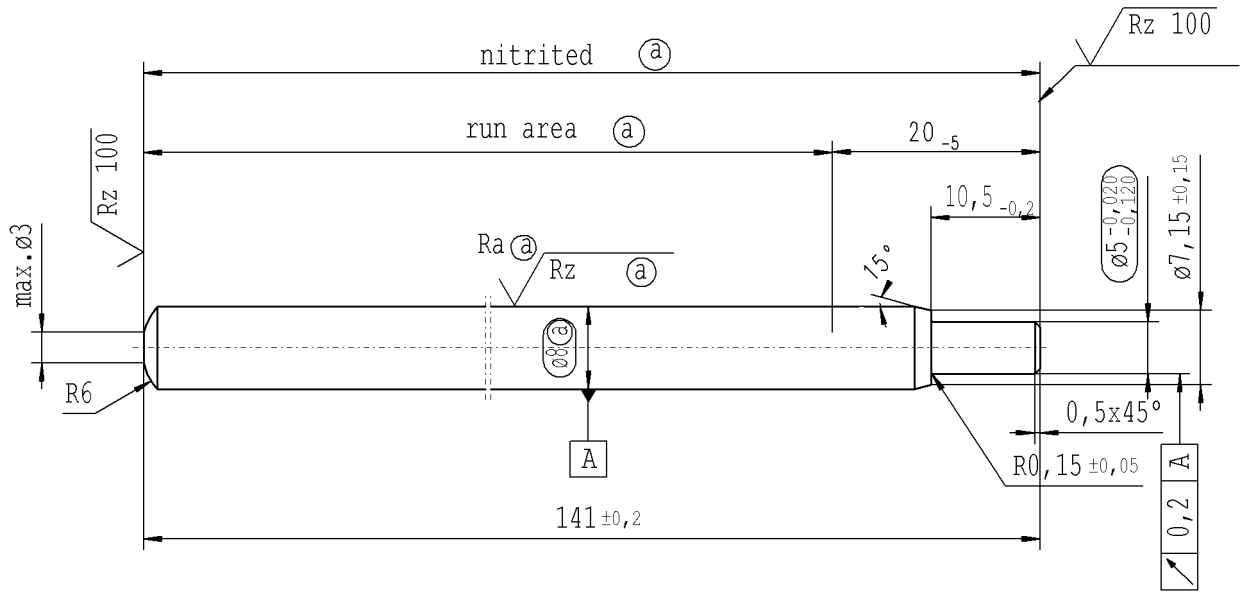
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



Rz 25 (Rz 100 Ra Ⓐ Rz Ⓐ) +0,2 -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	29.09.2020 Jablonski
Chg. No.	691646
Rev.	0

RELEASE
for supplier
company Zhang Shi
Dat. 29.09.2020 Pomin H.
(date / signature)

Material: 1.1193
S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Marking of special characteristics according to STAB-Spec. 10270932
Dimensions without tolerances DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

	Date	Name
Drawn by	29.09.2020	Jablonski
Checked	29.09.2020	Milles

Document No.: 10242572
Material No.: 481870

Ident. Doc.: 114