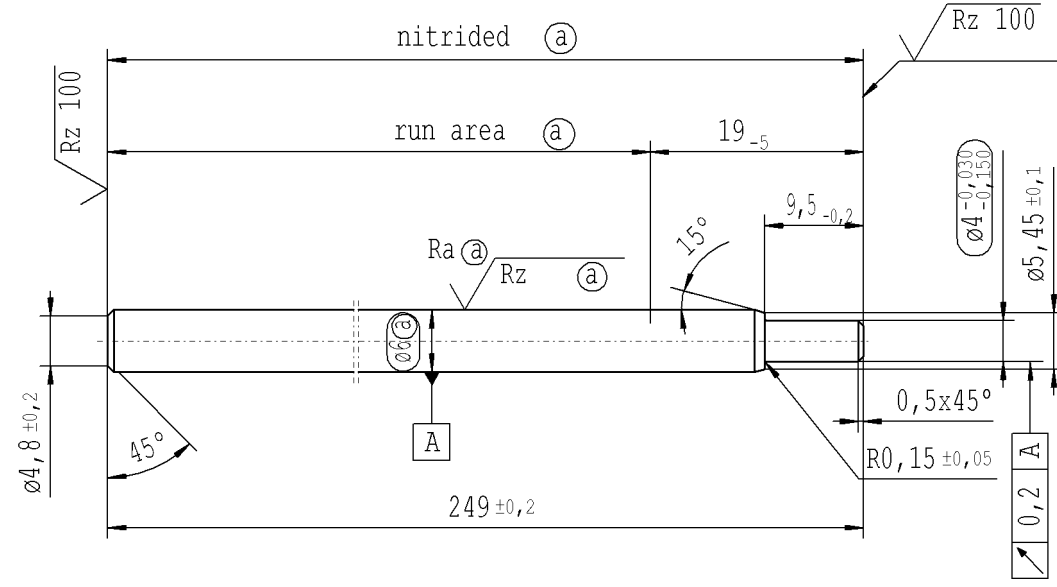


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: L19

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $Ra$  ⓐ  $Rz$  ⓐ)  $\swarrow +0,2$   $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CRD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Drawn by 28.09.2020 Jablonski	Date 28.09.2020	Name Jablonski
new	INITIAL RELEASE						<div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>RELEASE</b> for supplier company <b>Zhang Shi</b> Dat. 28.09.2020 Pomin H. (date / signature)         </div>	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 28.09.2020 Miles		
old	-							Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.: 10154979			
Field	-							Replaces:		<b>STABILUS</b>		Material No.: 426422	
Date/Name	28.09.2020 Jablonski								<b>PISTON ROD</b>				
Chg. No.	690101												
Rev.	0												