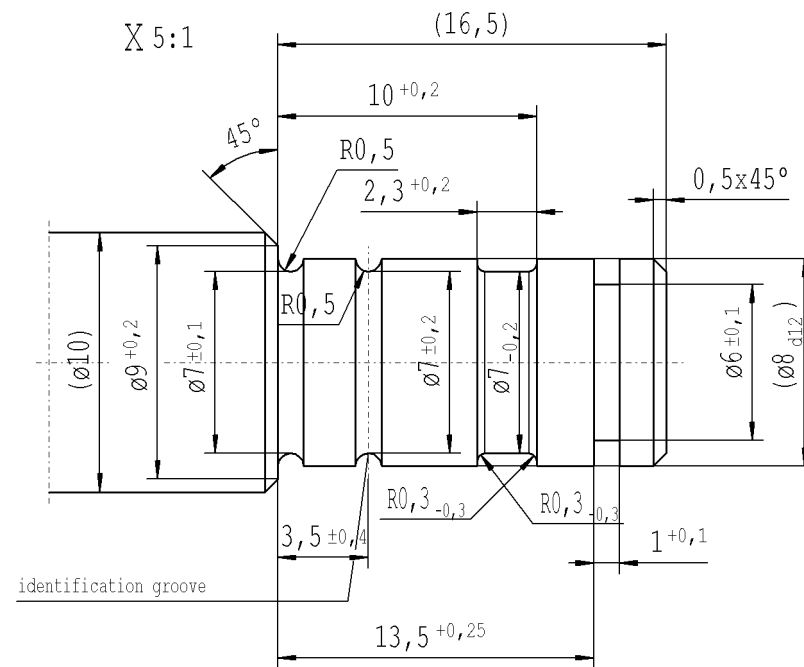
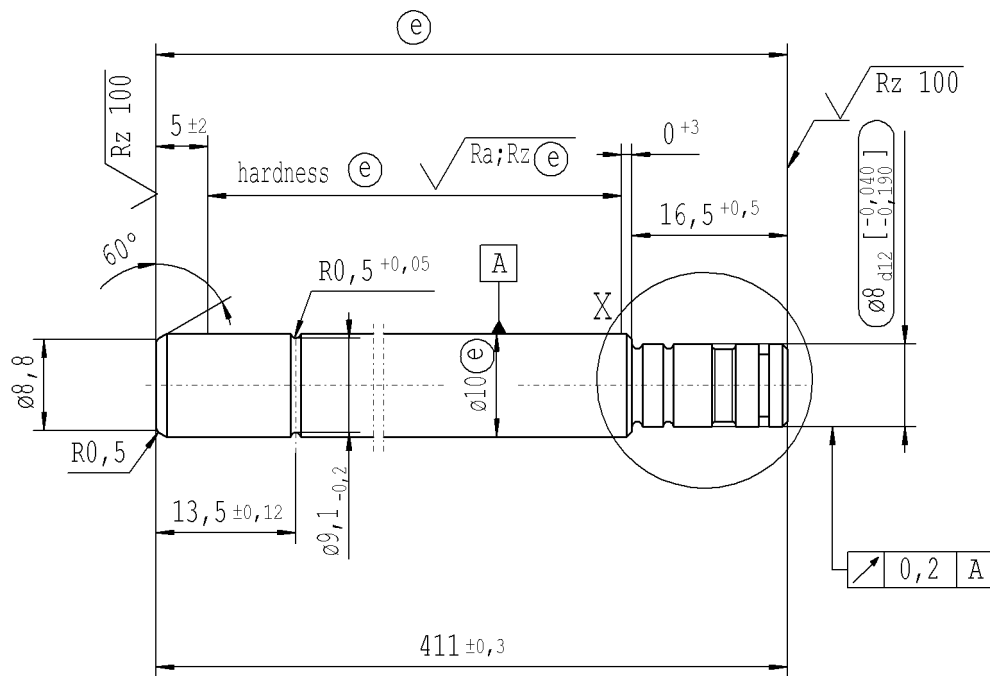




(e) piston rod processing acc.to
STAB-Spec.10028959 Table II

Technical drawing of a piston rod (e) showing dimensions and tolerances.

Key dimensions and tolerances:

- Left end diameter: $\varnothing 8,8$
- Left end diameter: $\varnothing 9,1_{-0,2}^{+0,1}$
- Left end diameter: $\varnothing 7_{\pm 0,1}$
- Left end diameter: $\varnothing 7_{\pm 0,2}$
- Left end diameter: $\varnothing 7_{-0,2}^{+0,2}$
- Left end diameter: $\varnothing 6 \pm 0,1$
- Left end diameter: $\varnothing 8_{d12}$
- Left end diameter: $10^{+0,2}$
- Left end diameter: $R0,5$
- Left end diameter: $2,3^{+0,2}$
- Left end diameter: $0,5 \times 45^\circ$
- Left end diameter: $R0,5$
- Left end diameter: $R0,3_{-0,3}^{+0,3}$
- Left end diameter: $R0,3_{-0,3}^{+0,3}$
- Left end diameter: $3,5 \pm 0,4$
- Left end diameter: $1^{+0,1}$
- Left end diameter: $13,5^{+0,25}$
- Left end diameter: $16,5$
- Left end diameter: $X 5:1$
- Left end diameter: 45°
- Left end diameter: $identification\ groove$

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649																																			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted				Material:	All dimensions are in mm										Marking of special characteristics according to STAB-Spec. 10270932			Date	Name																			
new		INITIAL RELEASE				RELEASE for supplier company Zhang Shi Dat. 27.01.2020 Schilz A. (date / signature) STABILUS				1.1193	Edge tolerances acc. to DIN ISO 13715										Scale: (Original DIN A3) 2:1										Dimensions without tolerances DIN ISO 2768 mK			Drawn by	27.01.2020 Höfer		27.01.2020 Milles								
old		-								Surface finish DIN EN ISO 1302											We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.										Document No.: 10028770														
Field		-								Replaces:											PISTON ROD										Material No.: 389374														
Date/Name		27.01.2020 Höfer								-																					-														
Chg. No.		685595				-														-																									
Rev.		0														-																				-									

