

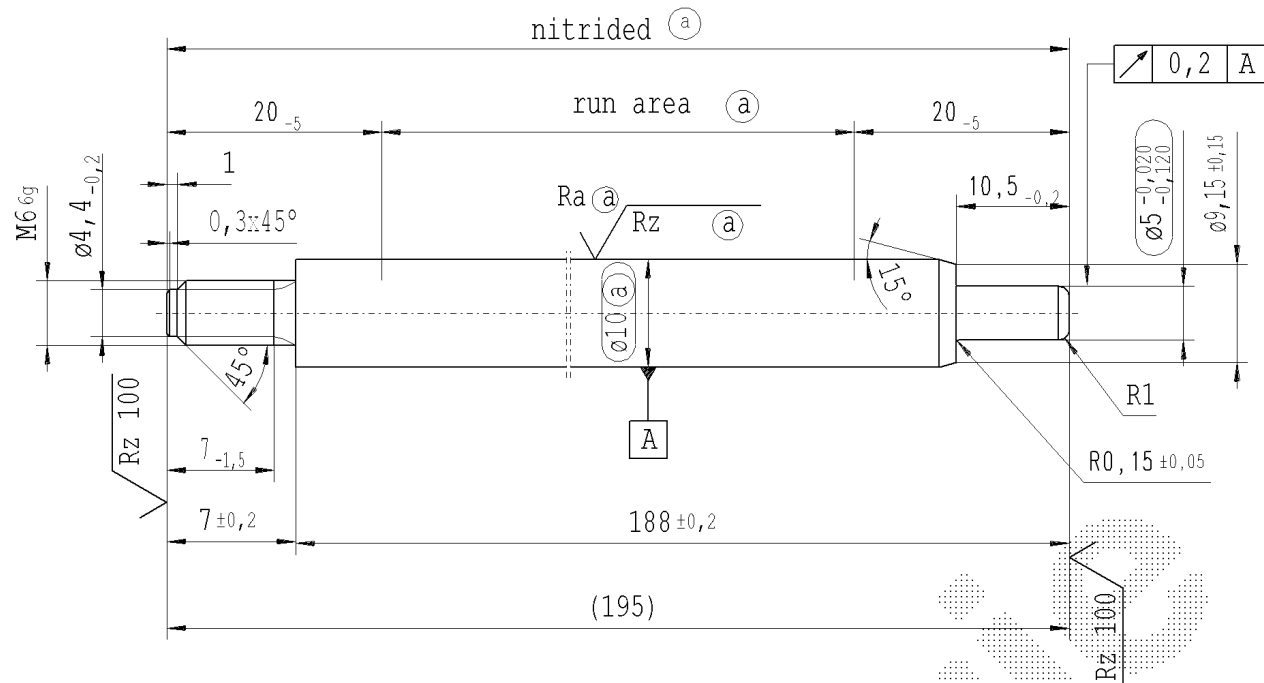
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L01

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



**RELEASE**  
for supplier  
company Zhang Shi  
21.05.2015 Schilz A.  
(date / signature)

thread tolerances acc. to DIN ISO 965-3

√ Rz 25 ( √ Rz 100 Ra Ⓐ Rz Ⓐ ) ↘ +0,2 ↙ -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	
new	INITIAL RELEASE		R1				CAD created document; handwritten changes not permitted
old	-		0,5x45°				
Field	-		D/2				
Date/Name	14.03.2012 K.Marx		20.05.2015 Hein				
Chg. No.	595924		624053				
Rev.	0		1				

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Date	Name
		14.03.2012	K.Marx
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	
		20.05.2015	Klinkner
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		10160325	
		Material No.:	
		484223	

<b>PISTON ROD</b>	
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