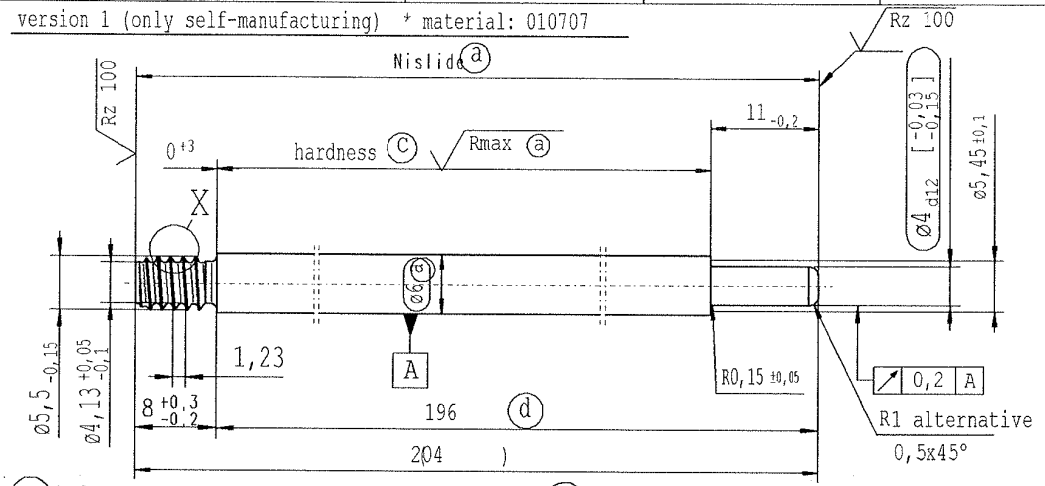
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
1	143925	143925	143925	204	196

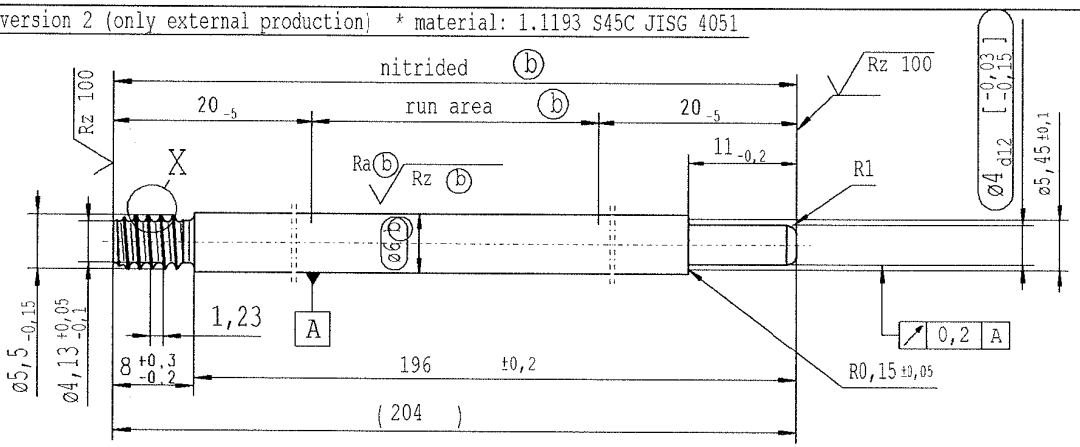
version 1 (only self-manufacturing) * material: 010707



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

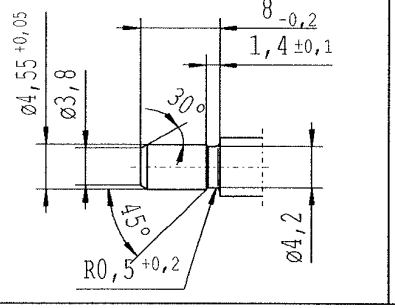
(d) tolerances: +0,2 -0,1 after turning; ±0,2 after straightening; ±0,2 after nisliding

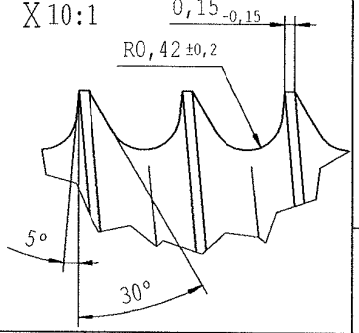
version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 80-600 mm

pre-worked: (only self-manufacturing)





Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten charges not permitted
new	Initial Release						
old	-						
Field	-						
Date/Name	30.11.2020 Donat						
Chg. No.	-						
Rev.	0						

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	30.11.2020	Donat
Checked	30.11.2020	Schäfer

Document No.: 10283692

Material No.:

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