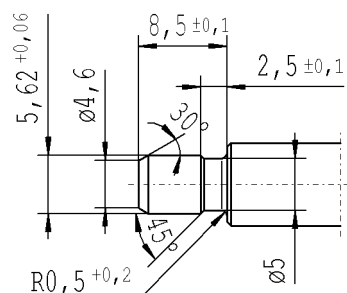
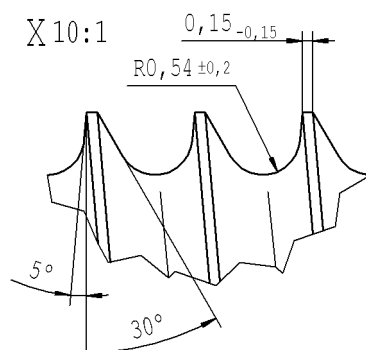


		8	7	6		
F	supp	material no.		A	E	
	No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab.XVI (a) version 1		overall length	length without endfitting stud	
			10028959 Tab. I (b) version 2			
	20	043543		043543	177.0	168.5
	21	167586		167586	240.0	231.5
E	22	381013		381013	249.0	240.5
	23	396309		396309	151.0	142.5
	24	396787		396787	255.0	246.5
	25	397265		397265	123.0	114.5
	26	397982		397982	270.0	261.5
	27	410410		410410	167.5	159.0
	28	415668		415668	300.0	291.5
	29	420926		420926	369.0	360.5
D	30	422599		422599	150.0	141.5
	31	437417		437417	132.0	123.5
	32	438612		438612	129.0	120.5
	33	443870		443870	256.0	247.5
	34	444587		444587	228.0	219.5
	35	457015		457015	204.0	195.5
	36	465141		465141	191.0	182.5
	37	467053		467053	174.0	165.5
C	38	483783		483783	207.0	198.5

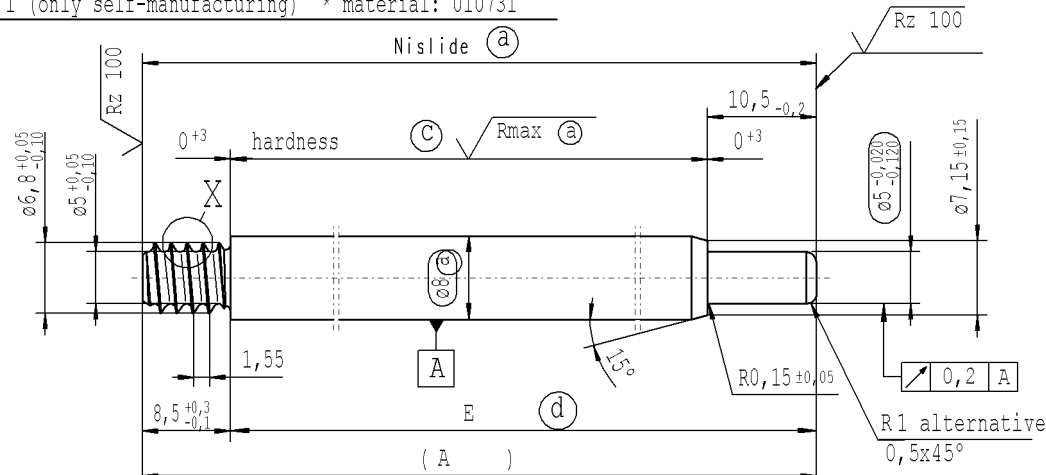
pre-worked: (only self-manufacturing)



X 10:1



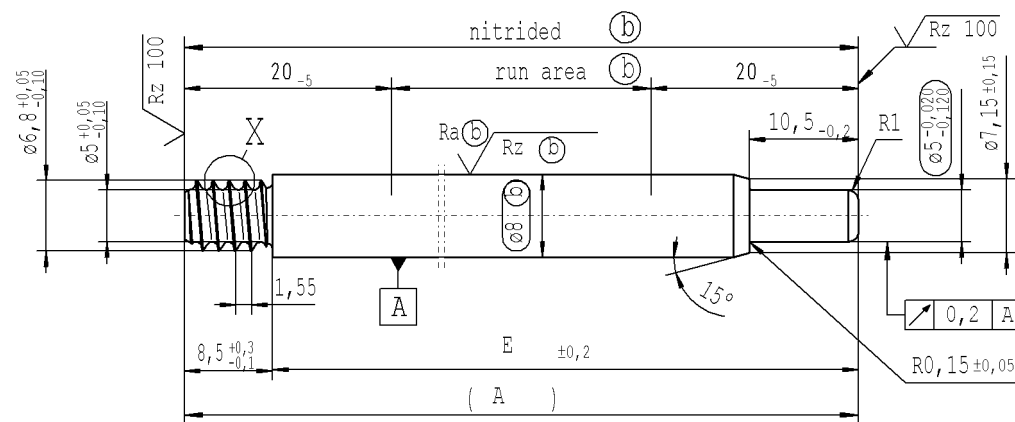
```
version 1 (only self-manufacturing) * material: 010731
```



(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

d tolerances: $+0,2$ after turning;
 $-0,1$
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \sqrt{R_z \textcircled{b}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet 2
of 3

AIAG COI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted		Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
new	-		new format Internal/Supplier		±0,2; no technical change, no new first sample required				*	Scale: Dimensions without tolerances (Original DIN A3) 2:1		DIN ISO 2768-mK		Drawn by	30.03.2017 yamueller
old	Tab IV		Supplier drawing separately		③					Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked		03.02.2021 Klinkner
Field	A-F 8		-		B/3				Surface finish DIN EN ISO 1302	Replaces:		Document No.: 10243257			
Date/Name	13.06.2019 Höfer		20.03.2020 Höfer		03.02.2021 Hein					STABILUS		PISTON ROD		Material No.:	
Chg. No.	678620		687201		694938										
Rev.	4		5		5										