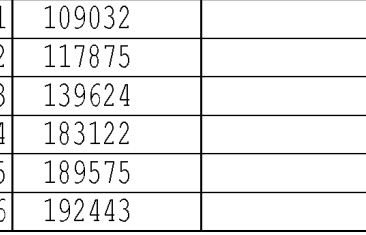
The print-out is not subject to the modification service.

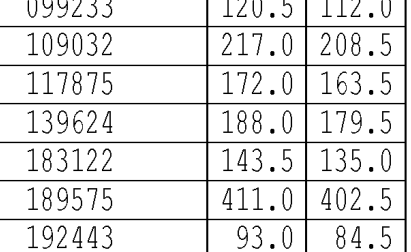
Intended for internal and supplier use

EN

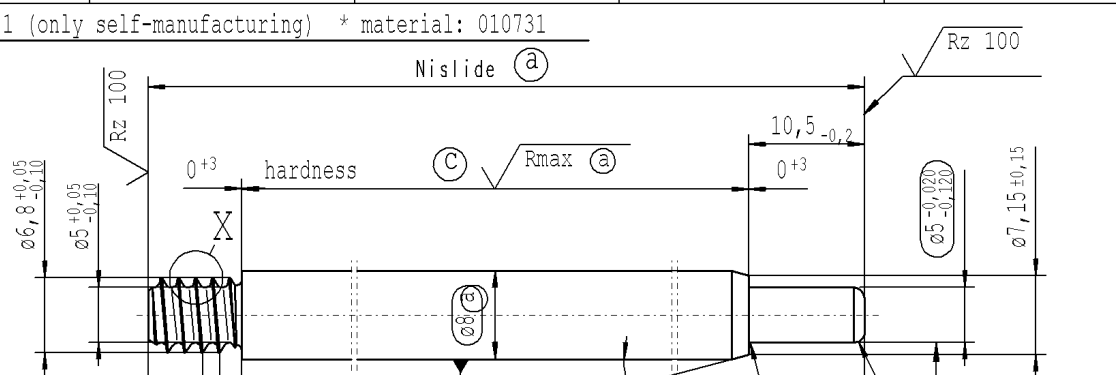
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab.XVI (a) version 1		10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
58	878133		878133	243.0	234.5
59	935254		935254	199.0	190.5
60	936688		936688	237.0	228.5
61	958915		958915	261.0	252.5
62	995004		995004	231.0	222.5
63	035659		035659	165.0	156.5
64	037093		037093	98.0	89.5
65	037571		037571	230.5	222.0
66	045219		045219	351.0	342.5
67	060993		060993	195.0	186.5
68	067446		067446	222.0	213.5
69	078440		078440	130.5	122.0
70	099233		099233	120.5	112.0
71	109032		109032	217.0	208.5
72	117875		117875	172.0	163.5
73	139624		139624	188.0	179.5
74	183122		183122	143.5	135.0
75	189575		189575	411.0	402.5
76	192443		192443	93.0	84.5

pre-worked: (only self-manufacturing)





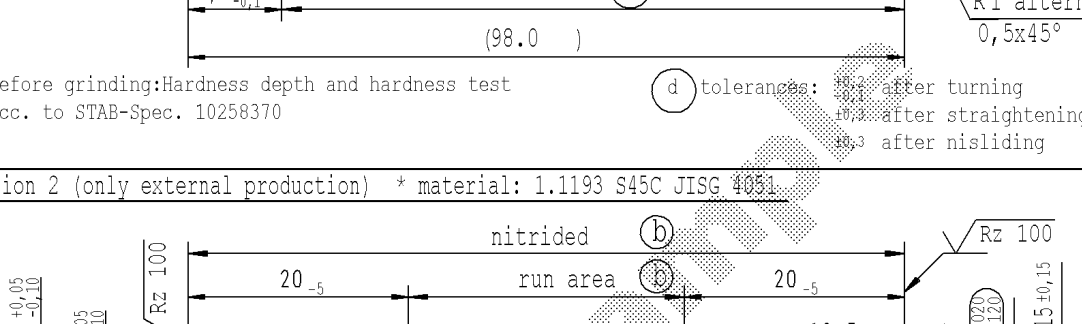
version 1 (only self-manufacturing) * material: 010731



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: ±0,2 after turning
±0,1 after straightening
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 4 of 6

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted

new	±0,2 no technical change, no new first sample required	(5°) no technical change, no new first sample required
old	(d)	5°
Field	B/3	B/6-7
Date/Name	03.02.2021 Hein	08.04.2021 Hein
Chg. No.	694938	696948
Rev.	5	5

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	30.03.2017	yamueller
Checked	08.04.2021	Klinkner

Document No.: 10243257

Material No.:

Ident. Doc.:

Erstelldatum: 21/4/2021 - 9:23