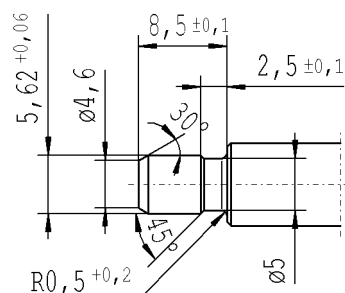
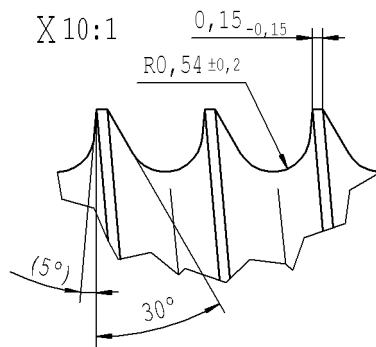


| F | supp<br>No. | material no.                                                                                |                                     | A     | E     |
|---|-------------|---------------------------------------------------------------------------------------------|-------------------------------------|-------|-------|
|   |             | processing and surface treatment acc. to STAB-Spec.<br>10006248 Tab.XVI<br>(a)<br>version 1 | 10028959 Tab. I<br>(b)<br>version 2 |       |       |
|   | 58          | 878133                                                                                      | 878133                              | 243.0 | 234.5 |
|   | 59          | 935254                                                                                      | 935254                              | 199.0 | 190.5 |
|   | 60          | 936688                                                                                      | 936688                              | 237.0 | 228.5 |
|   | 61          | 958915                                                                                      | 958915                              | 261.0 | 252.5 |
|   | 62          | 995004                                                                                      | 995004                              | 231.0 | 222.5 |
| E | 63          | 035659                                                                                      | 035659                              | 165.0 | 156.5 |
|   | 64          | 037093                                                                                      | 037093                              | 98.0  | 89.5  |
|   | 65          | 037571                                                                                      | 037571                              | 230.5 | 222.0 |
|   | 66          | 045219                                                                                      | 045219                              | 351.0 | 342.5 |
|   | 67          | 060993                                                                                      | 060993                              | 195.0 | 186.5 |
|   | 68          | 067446                                                                                      | 067446                              | 222.0 | 213.5 |
|   | 69          | 078440                                                                                      | 078440                              | 130.5 | 122.0 |
| D | 70          | 099233                                                                                      | 099233                              | 120.5 | 112.0 |
|   | 71          | 109032                                                                                      | 109032                              | 217.0 | 208.5 |
|   | 72          | 117875                                                                                      | 117875                              | 172.0 | 163.5 |
|   | 73          | 139624                                                                                      | 139624                              | 188.0 | 179.5 |
|   | 74          | 183122                                                                                      | 183122                              | 143.5 | 135.0 |
|   | 75          | 189575                                                                                      | 189575                              | 411.0 | 402.5 |
| C | 76          | 192443                                                                                      | 192443                              | 93.0  | 84.5  |

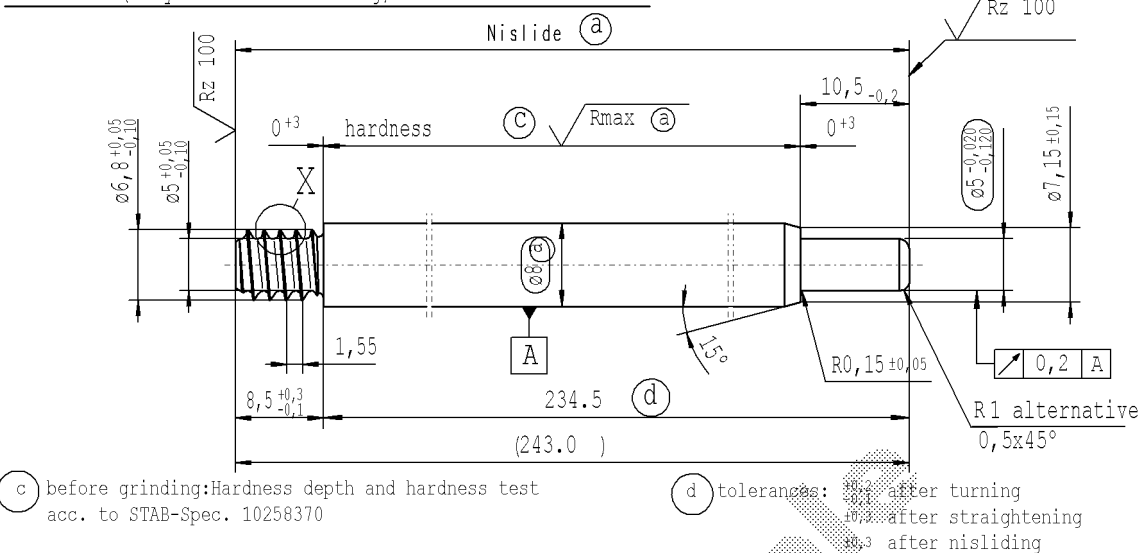
pre-worked: (only self-manufacturing)



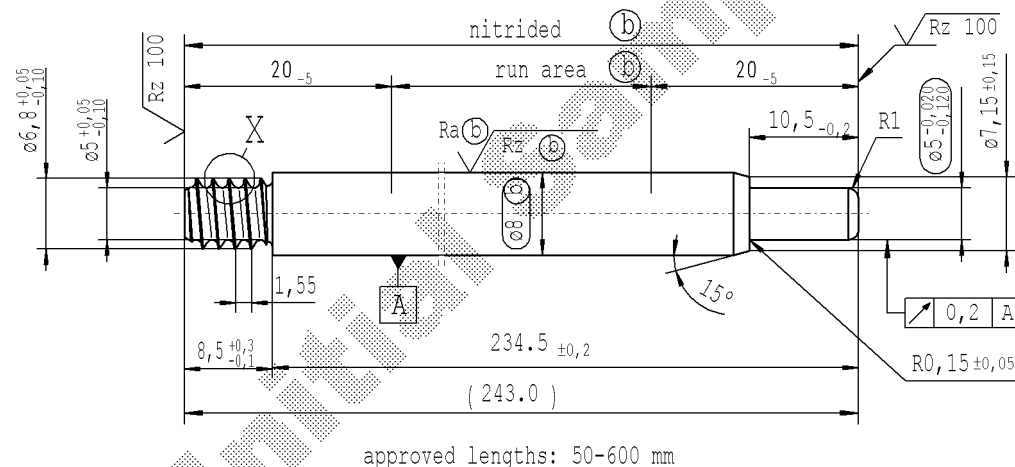
X 10:1



version 1 (only self-manufacturing) \* material: 010731



version 2 (only external production) \* material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Rmax\ (a)}$   $Ra\ (b)$   $\sqrt{Rz\ (b)}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$ sheet 4  
of 6

| AIAG CQI-standards acc. to STAB-Spec. 10027692 |                                                        |     |     |                                                        |       |
|------------------------------------------------|--------------------------------------------------------|-----|-----|--------------------------------------------------------|-------|
| DE: X                                          | EN: X                                                  | ES: | IT: | PR: X                                                  | FR: X |
| new                                            | ±0,2 no technical change, no new first sample required |     |     | (5°) no technical change, no new first sample required |       |
| old                                            |                                                        |     |     | 5°                                                     |       |
| Field                                          | B/3                                                    |     |     | B/6-7                                                  |       |
| Date/Name                                      | 03.02.2021 Hein                                        |     |     | 08.04.2021 Hein                                        |       |
| Chg. No.                                       | 694938                                                 |     |     | 696948                                                 |       |
| Rev.                                           | 5                                                      |     |     | 5                                                      |       |

| Environmental protection acc. to STAB-Spec. 10005649                                                                                                                                                                                                     |                                                                     |               |                      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|---------------|----------------------|
| All dimensions are in mm                                                                                                                                                                                                                                 | Marking of special characteristics according to STAB-Spec. 10270932 | Drawn by      | Date                 |
| Scale: (Original DIN A3) 2:1                                                                                                                                                                                                                             | Dimensions without tolerances DIN ISO 2768-mK                       | Checked       | 30.03.2017 yamueller |
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| STABILUS                                                                                                                                                                                                                                                 |                                                                     | Material No.: |                      |
| PISTON ROD                                                                                                                                                                                                                                               |                                                                     |               |                      |