

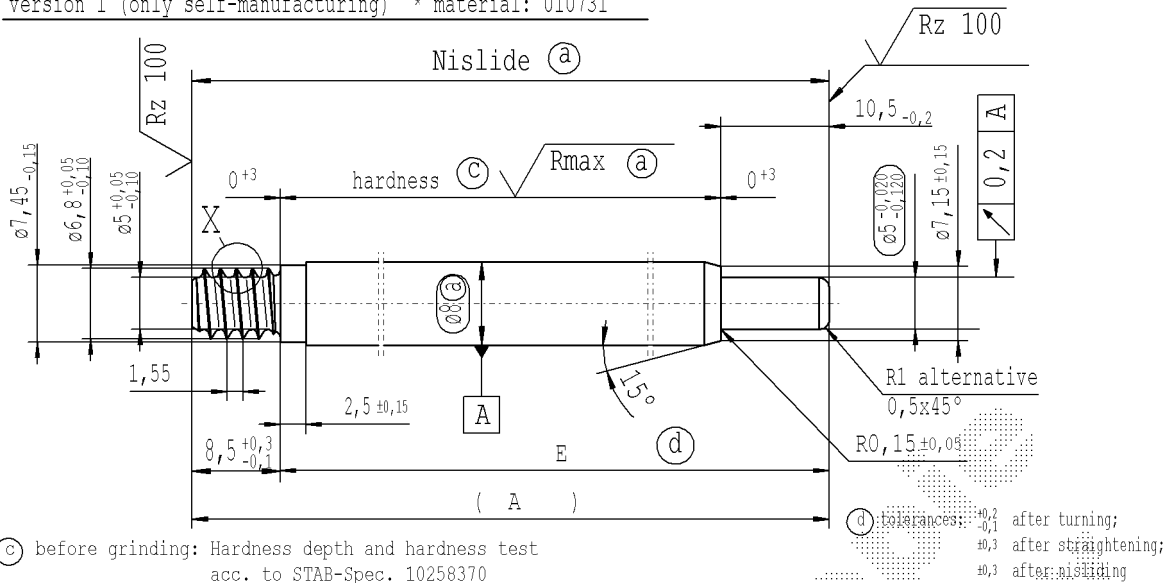
	8	7	6		
F	supp. No.	material no.		A	E
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud
	10006248 Tab. IV Ⓐ version 1	10006248 Tab. XVI Ⓐ version 1	10028959 Tab. I Ⓑ ₁ version 2		
	1	463221	463221	270	261.5
	x xxxxxx xxxxxx 267 258,5				
E					
D					
C					

pre-worked: (only self-manufacturing)

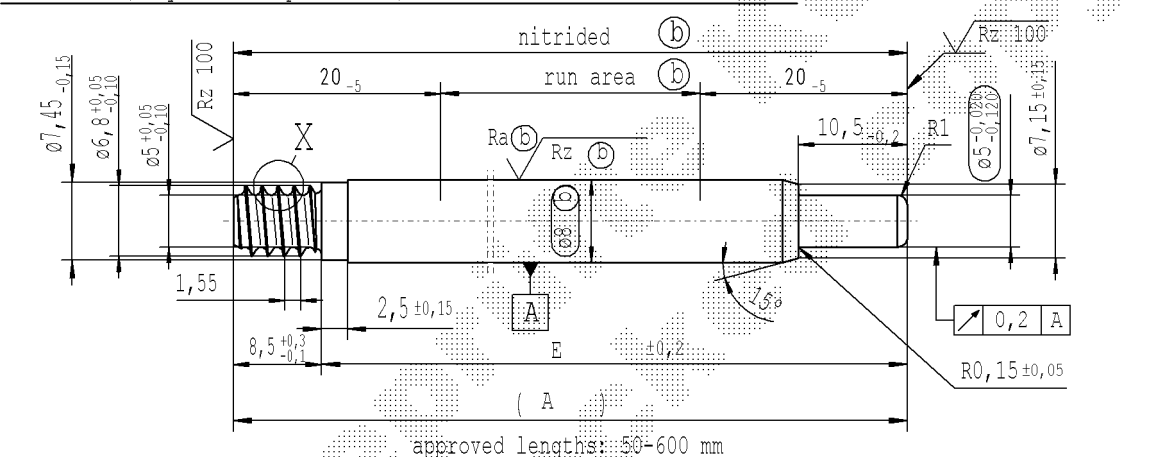
X10:1

A							AIAG CQI-standa	
DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten cl	
new	INITIAL RELEASE			⊙ = acc. STAB-Spec. 10250370			new format Internal/Supplier	
old	-			⊙ = RHT 0,4 0,7 mm			Supplier drawing separately	
Field	-			B 7-8			-	
Date/Name	15.03.2019 Höfer			18.04.2019 Höfer			25.09.2020 Hein	
Chg. No.	-			678037			691477	
Rev.	0			1			2	

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version 1 (only self-manufacturing) * material: 010731
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version 2 (only external production) * material: 1.1193 S45C JISG 4051



$\sqrt{Rz\ 25} \left(\sqrt{Rz\ 100} \sqrt{R_{max}} \textcircled{a} \frac{Ra\ \textcircled{c}}{Rz\ \textcircled{b}} \right)$


sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted		Material:		All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name		
new	INITIAL RELEASE		 = acc. STAB-Spec. 10258370		new format Internal/Supplier				Scale: 2:1		Dimensions without tolerances (Original DIN A3)	 DIN ISO 2768 mK	Drawn by	15.03.2019	Höfer	
old	-		 = RHT 0,4 0,7 mm		Supplier drawing separately				Edge tolerances acc. to DIN ISO 13715				Checked	28.09.2020	Klinkner	
Field	-		B 7-8		-				Surface finish: DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10263518			
Date/Name	15.03.2019 Höfer		18.04.2019 Höfer		25.09.2020 Hein				Replaces:							
Chg. No.	-		678037		691477											
Rev.	0		1		2				STABILUS		PISTON ROD		Material No.:			