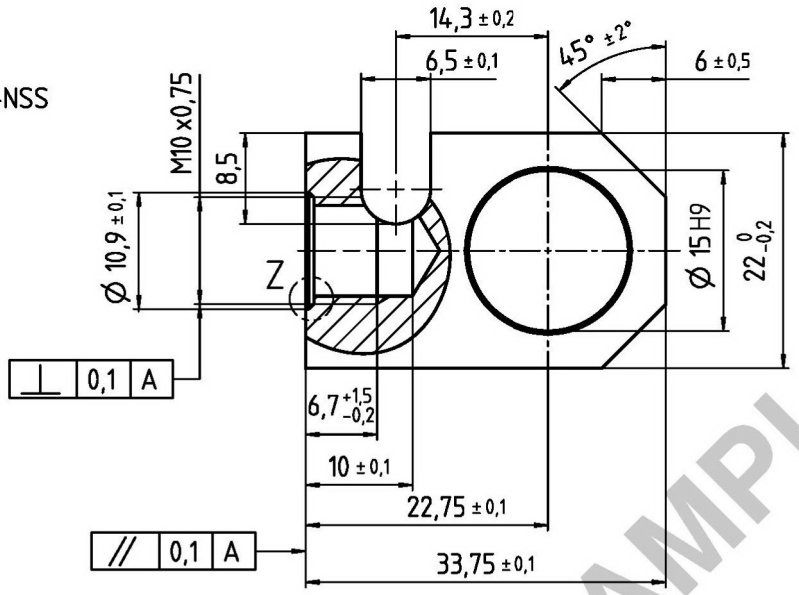
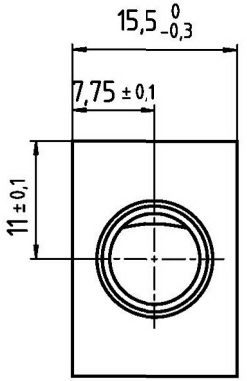
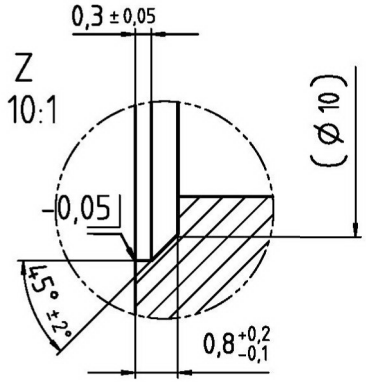
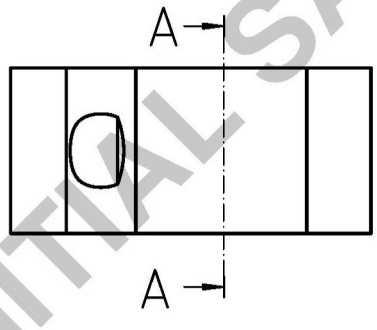
surface treatment:
- nitrided
- 48h corrosion resistance
  test acc. to DIN EN ISO 9227-NSS
  without metal corrosion
- 400+100 HV1

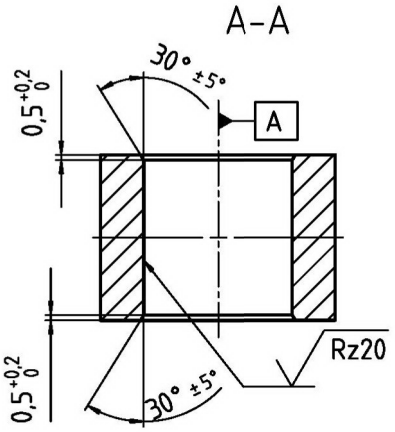
to be delivered clean
and free of burr

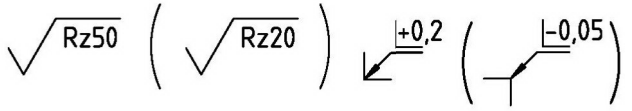


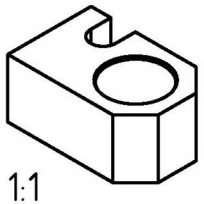












INITIAL SAMPLE

The print-out is not subject to the modification service
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EN
CAD-SYSTEM UNIGRAPHICS ID:10000188861.UGD.001.06

DE: X	EN: X	ES:	IT:	PT:	FR:	RO:

AIAG CQI-standards acc. to STAB-Spec. 10027692 | Environmental protection acc. to STAB-Spec. 10005649

new	Geometry changed; 14,3 ±0,2; 6,5 ±0,1; Ø10,9 ±0,1; 10 ±01; 22,75 ±0,1; 33,75±0,1; 0,3±0,05; -0,05
old	-; 6,5; Ø10,9 +0,05/-0,1; 9.65 ±0,1; 22,3; 33,3; -0,2
Field	E5; D6; C5; C8; A2
Date/Name	14.04.2021/ Marasescu C.
Change No	697056
Revision	6

Material: S355

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces: change-no. 694694

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics acc. to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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CAD created document; handwritten changes not permitted

	Date	Name
Drawn by	23.01.2020	Belici,M.
Checked	15.04.2021	Diaconu Tocanie,G

Document No.: 10274288

Material No.: 071027

STABILUS

BLADE END FITTING