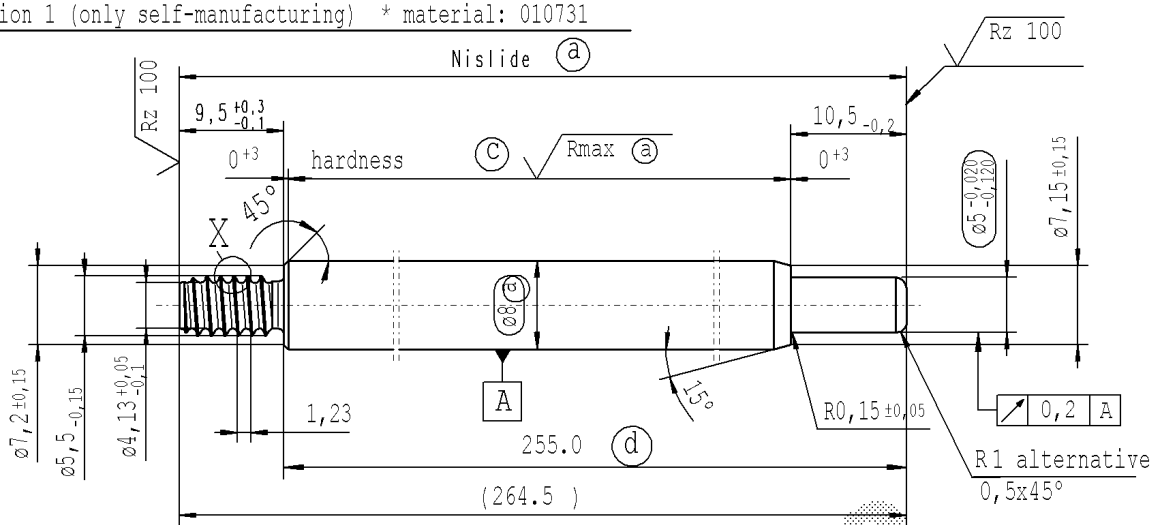
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
137		519395	519395	288.0	278.5
138	529672	529672	529672	264.5	255.0

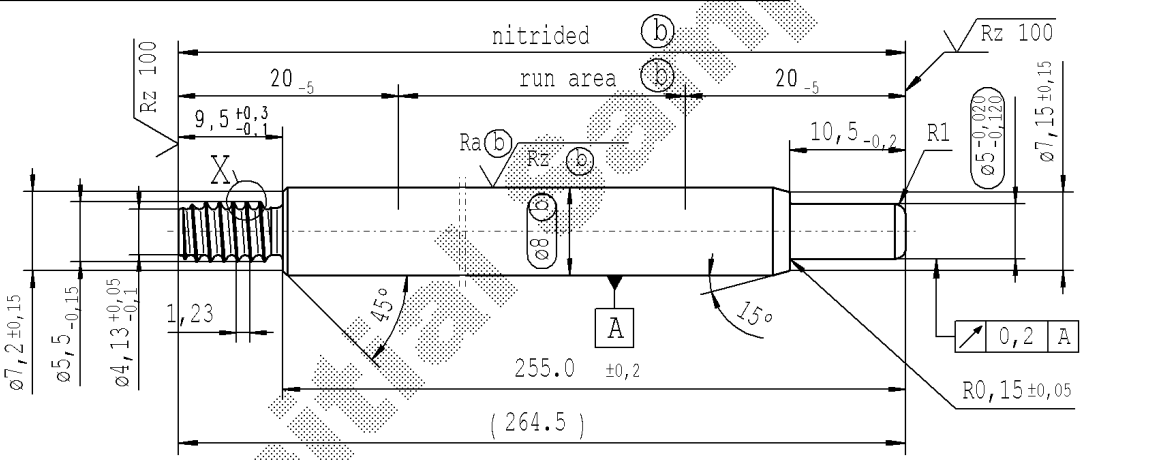
version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

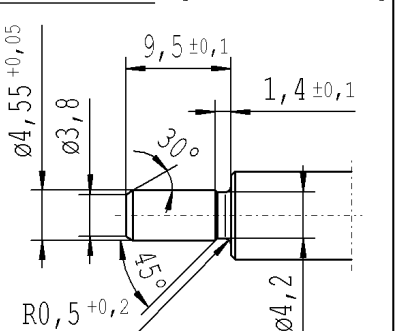
(d) tolerances: ±0,2 after turning
±0,1 after straightening
±0,3 after nisliding

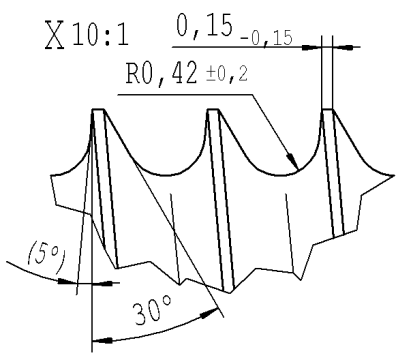
version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)





Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 8 of 8

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	(c) = acc. STAB-Spec. 10258370			new format Internal/Supplier			(5°) no technical change, no new first sample required
old	(c) = RHT 0,4 .... 0,7 mm			Supplier drawing separately			5°
Field	B 4-5			-			B/7
Date/Name	15.05.2019 Jablonski			17.03.2020 Höfer			08.04.2021 Hein
Chg. No.	678682			687147			696926
Rev.	13			14			14

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	05.12.2007	Höfer
Checked	08.04.2021	Klinkner

Document No.: 10151066

Material No.:

PISTON ROD

Ident. Doc.:

Erstelldatum: 12/4/2021 - 9:9

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