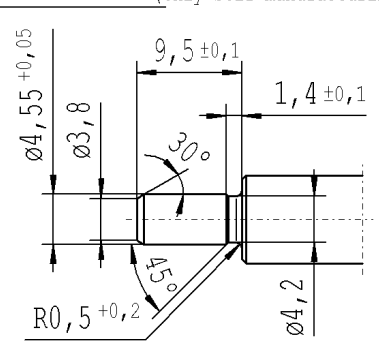
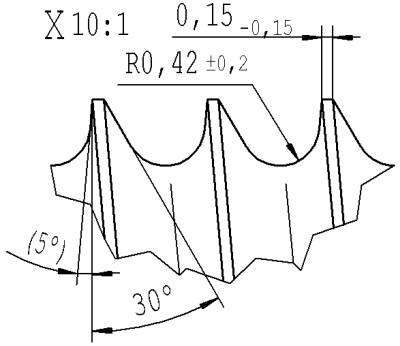
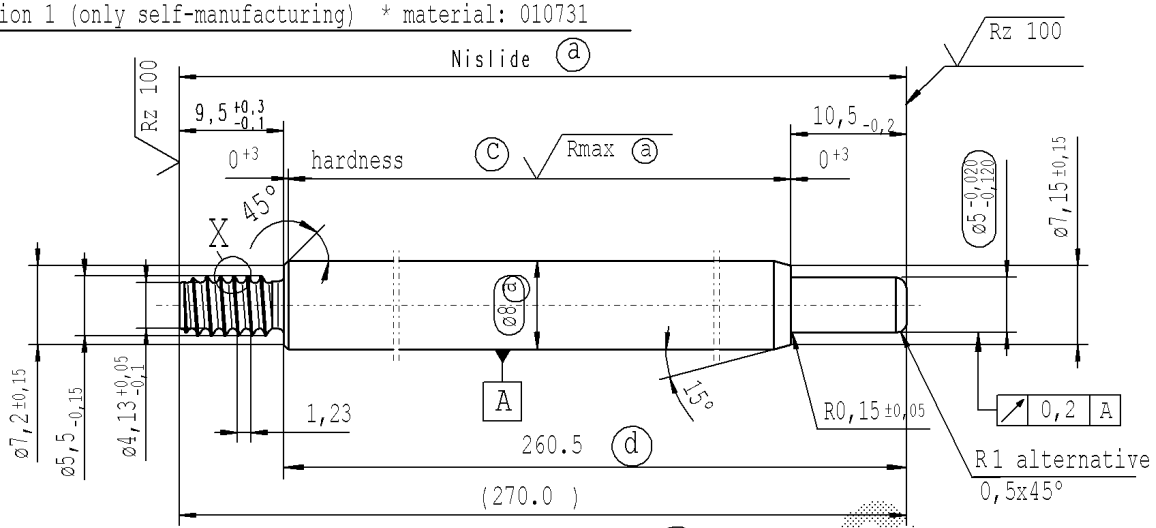
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
21		005830	005830	283.0	273.5
22		005833	005833	113.0	103.5
24		006562	006562	256.5	247.0
25		006568	006568	207.0	197.5
26		1581VJ	1581VJ	270.0	260.5
28		1632VA	1632VA	148.0	138.5
29		1622VG	1622VG	294.0	284.5
30		8489YQ	8489YQ	163.5	154.0
31		8533YP	8533YP	158.0	148.5
32		016537	016537	118.5	109.0
33		022626	022626	273.5	264.0
34		023309	023309	278	268.5
35		027502	027502	203.5	194.0
36		026394	026394	297.0	287.5
37		032580	032580	260.5	251.0
38		054876	054876	231.0	221.5
39		035222	035222	216.0	206.5
40		957707	957707	264.0	254.5
41		152006	152006	161.0	151.5

pre-worked: (only self-manufacturing)





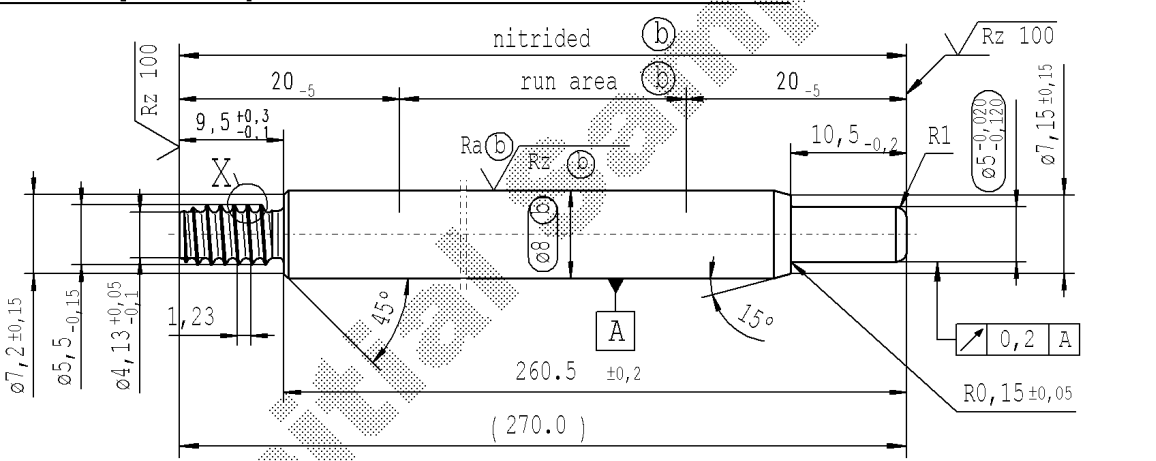
version 1 (only self-manufacturing) * material: 010731



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: ±0,2 after turning
±0,1 after straightening
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 2 of 8

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	(c) = acc. STAB-Spec. 10258370			new format Internal/Supplier			(5°) no technical change, no new first sample required
old	(c) = RHT 0,4 .... 0,7 mm			Supplier drawing separately			5°
Field	B 4-5			-			B/7
Date/Name	15.05.2019 Jablonski			17.03.2020 Höfer			08.04.2021 Hein
Chg. No.	678682			687147			696926
Rev.	13			14			14

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	05.12.2007	Höfer
Checked	08.04.2021	Klinkner

Document No.: 10151066

Material No.:

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