

The print-out is not subject to the modification service.

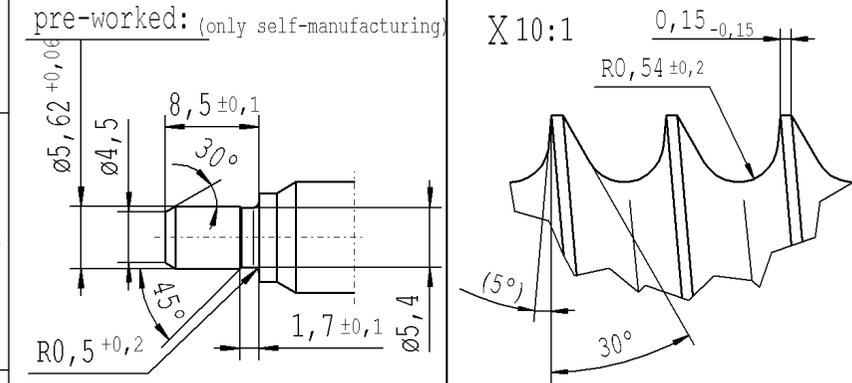
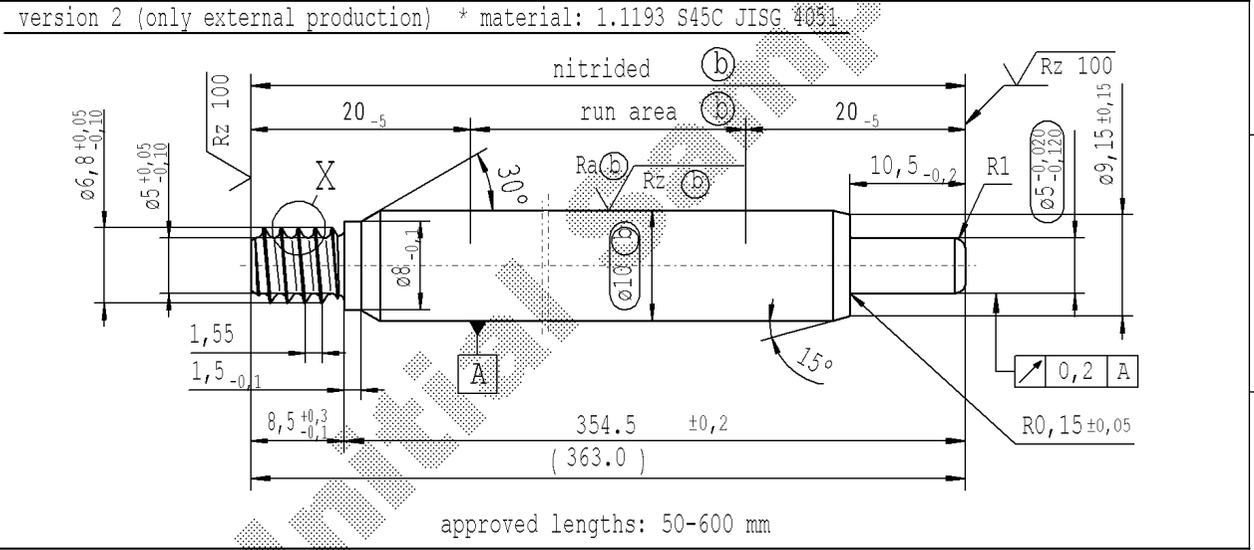
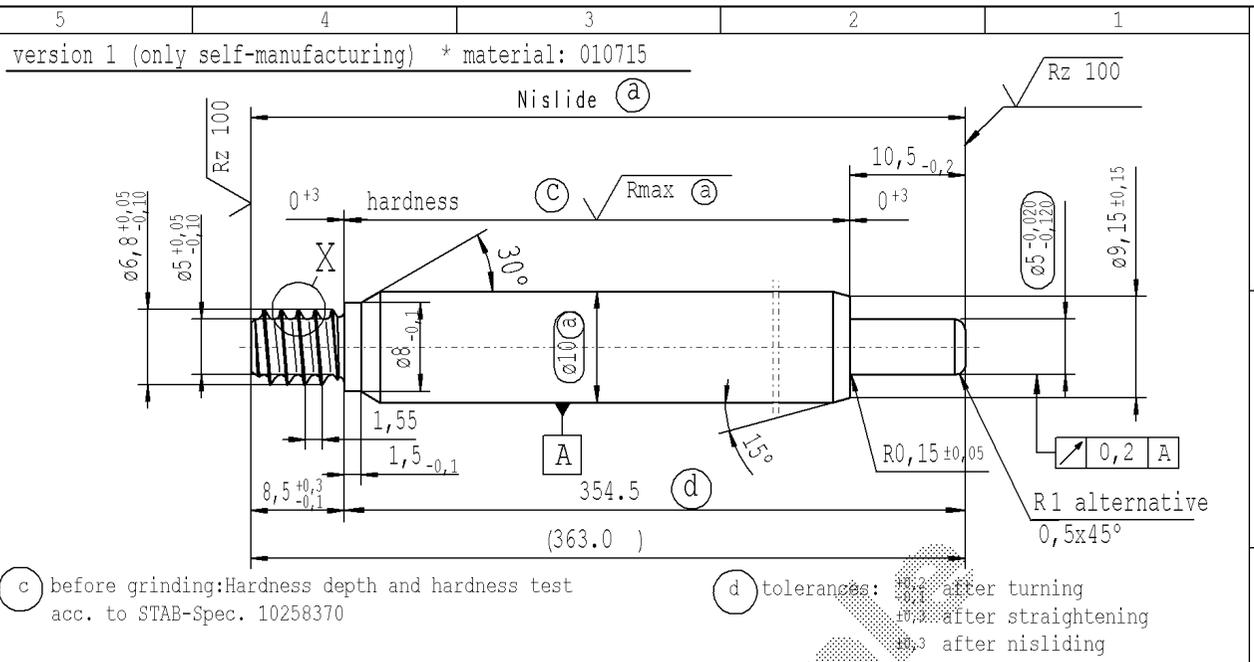
Intended for internal and supplier use

EN

Brevell Datum: 05/2021 - 5:38

Ident. Doc.:

| supp No. | material no.                  |                              |                              | A              | E                              |
|----------|-------------------------------|------------------------------|------------------------------|----------------|--------------------------------|
|          | 10006248 Tab. IV<br>version 1 | 10006248 Tab. X<br>version 1 | 10028959 Tab. I<br>version 2 | overall length | length without endfitting stud |
| 104      |                               | 264621                       | 264621                       | 387.0          | 378.5                          |
| 105      | 503860                        | 503860                       | 503860                       | 295.5          | 287.0                          |
| 106      | 522741                        | 522741                       | 522741                       | 363.0          | 354.5                          |
| 107      | 602806                        | 602806                       | 602806                       | 369.0          | 360.5                          |



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Rmax}$  (a)  $\sqrt{Ra}$  (b)  $\sqrt{Rz}$  (b))  $\pm 0,2$   $\pm 0,2$

sheet 6 of 6

|  |                              |     |                              |  |  |       |  |
|--|------------------------------|-----|------------------------------|--|--|-------|--|
| AIAG CQI-standards acc. to STAB-Spec. 10027692 |                              |     |                              | Environmental protection acc. to STAB-Spec. 10005649   |  |       |  |
| DE: X  | EN: X                        | ES: | IT:                          | PR:  | FR:  | RO: X | CAD created document handwritten changes not permitted |
| new  | © = acc. STAB-Spec. 10258370 |     | new format Internal/Supplier |  | (5°) no technical change, no new first sample required |       |  |
| old  | © = RHT 0,4 .... 0,7 mm      |     | Supplier drawing separately  |  | 5°   |       |  |
| Field  | B 4-5                        |     | -                            |  | B/6-7  |       |  |
| Date/Name                                      | 15.05.2019 Donat             |     | 02.06.2020 Höfer             |  | 08.04.2021 Hein  |       |  |
| Chg. No.                                       | 678703                       |     | 688809                       |  | 696948   |       |  |
| Rev.   | 12                           |     | 13                           |  | 13   |       |  |
| Material: *                                    |                              |     |                              | All dimensions are in mm   |  |       |  |
| Edge tolerances acc. to DIN ISO 13715          |                              |     |                              | Marking of special characteristics according to STAB-Spec. 10270932  |  |       |  |
| Surface finish DIN EN ISO 1302                 |                              |     |                              | Scale: (Original DIN A3) 2:1   |  |       |  |
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| <b>STABILUS</b>                                |                              |     |                              | <b>PISTON ROD</b>  |  |       |  |
|  |                              |     |                              | Date: 17.12.2007 Name: C.Hein  |  |       |  |
|  |                              |     |                              | Checked: 08.04.2021 Klinkner   |  |       |  |
|  |                              |     |                              | Document No.: 10151520   |  |       |  |
|  |                              |     |                              | Material No.:  |  |       |  |