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EN
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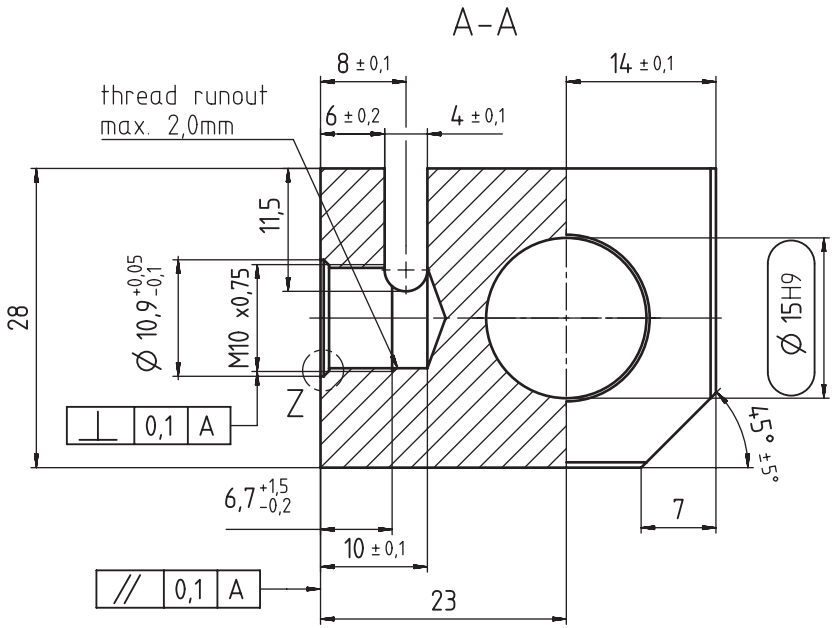
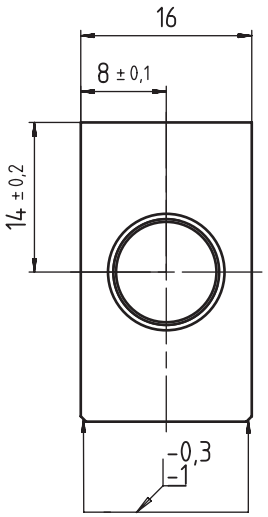
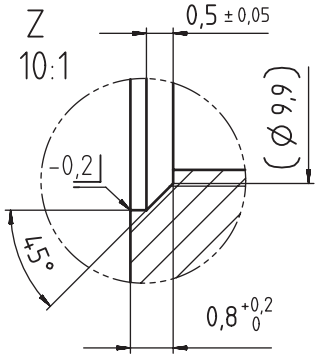
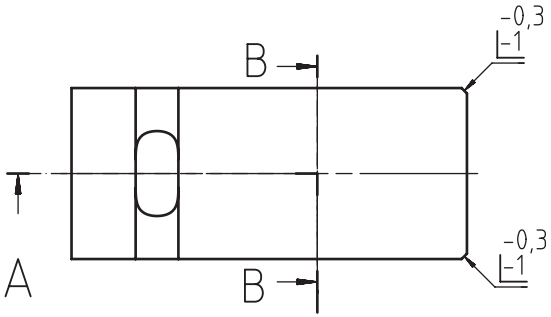
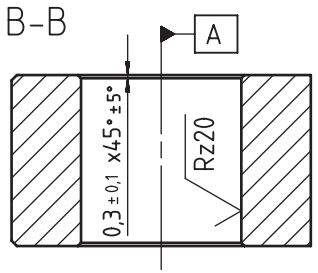




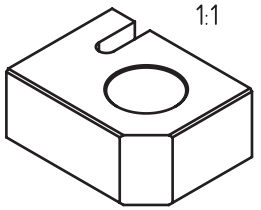






surface treatment:
- nitrided
- 96h corrosion resistance
  test acc. to DIN EN ISO 9227-NSS
  without metal corrosion
- 250+100 HV1

to be delivered clean
and free of burr



*alternative machining steel with
comparable yield strength

√Rz50 (√Rz20)

-0,2 +0,2 (-0,2 -0,3 -1)

DE: X	EN: X	ES:	IT:	PT:	FR:	RO:

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

new	11,5
old	-
Field	D/7
Date/Name	20.11.2015 Hein
Change No	631037
Revision	7

Material: St 52, E355, *

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces: change no. 630295

	Date	Name
Drawn by	08.07.2013	APETREAN
Checked	20.11.2015	Burrell,J.

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STABILUS

BLADE END FITTING

Material No.: 305696