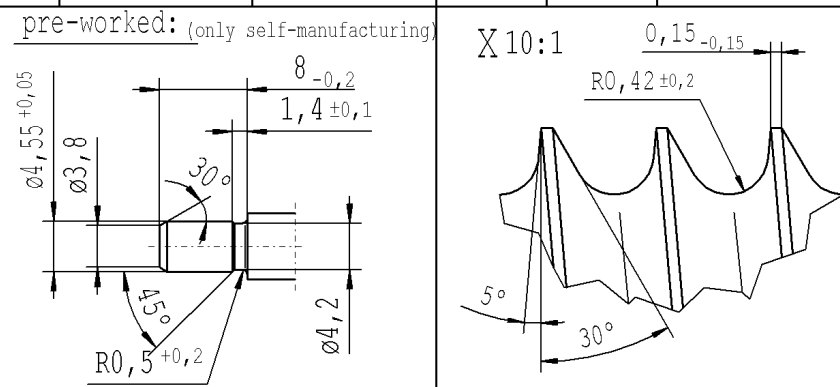
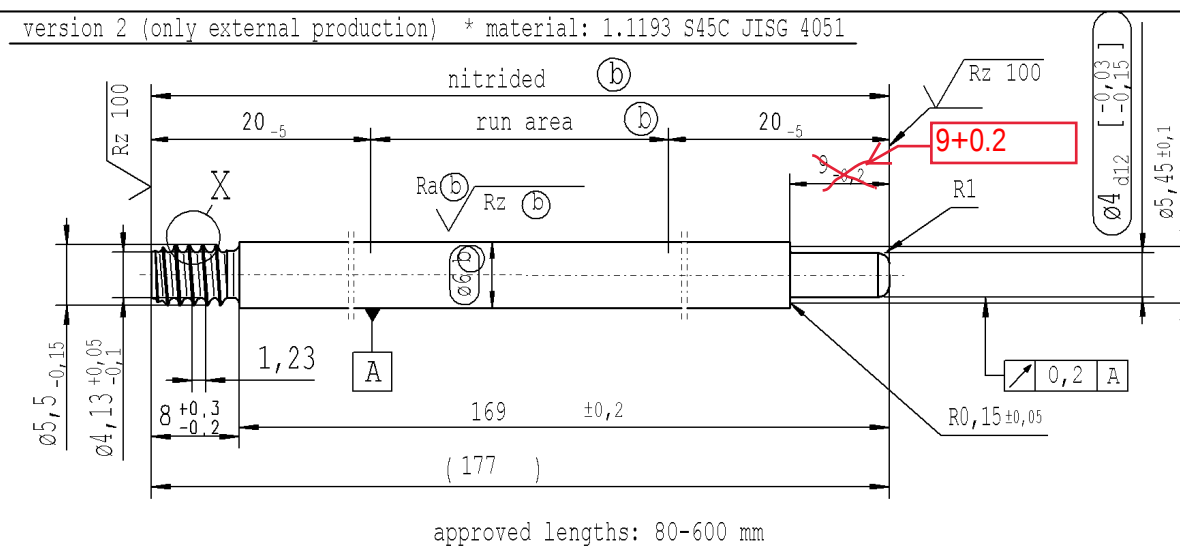
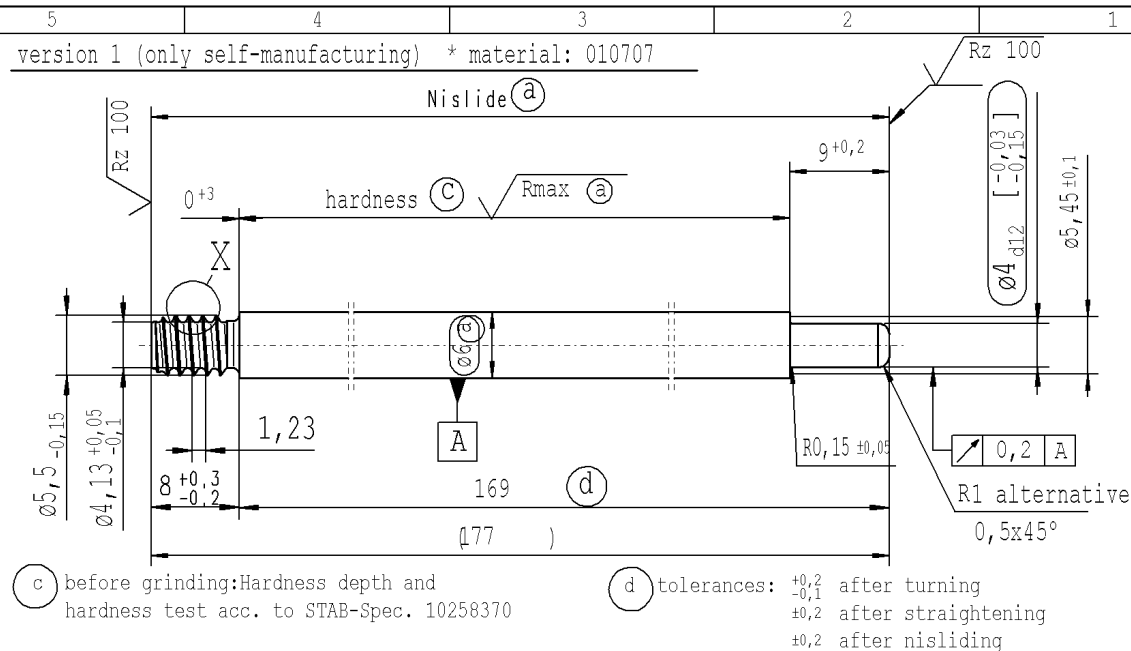


	8	7		
F	supp.	material no.	A	E
	No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV	overall length	length without endfitting stud
	(a) version 1	(b) version 2		
	1	445739	243	235
	2	248341	207	199
	3	349199	171	163
	5	375495	216	208
	6	789920	177	169
E	7	903447	119	111
	8	398684	204	196
	9	978737	168	160
	10	952212	213	205
	11	632670	225	217
	12	351851	203	195
D	13	265097	186	178
	14	518917	192	184
C				


$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \sqrt{R_z \textcircled{b}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet	1
of	1

A										AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted				Material:				All dimensions are in mm			Marking of special characteristics according to STAB-Spec. 10270932		Drawn by	Date	Name							
new		new format Internal/Supplier				Tab X deleted, no technical change, no new first sample required				9+0,2				* Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302 Replaces:				Scale: (Original DIN A3) 2:1		Dimensions without tolerances		Checked	06.07.2021	Klinkner					
old		Supplier drawing separately				-				9-0,2								DIN ISO 2768-mK											
Field		-				-				F/2								We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10177465							
Date/Name		10.09.2020 Donat				02.06.2021 Jablonski				06.07.2021 Hein				STABILUS				PISTON ROD		Material No.:									
Chg. No.		691247				697821				699309																			
Rev.		5				5				6																			