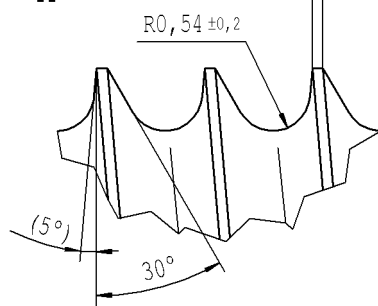
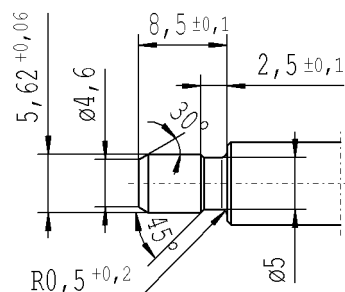


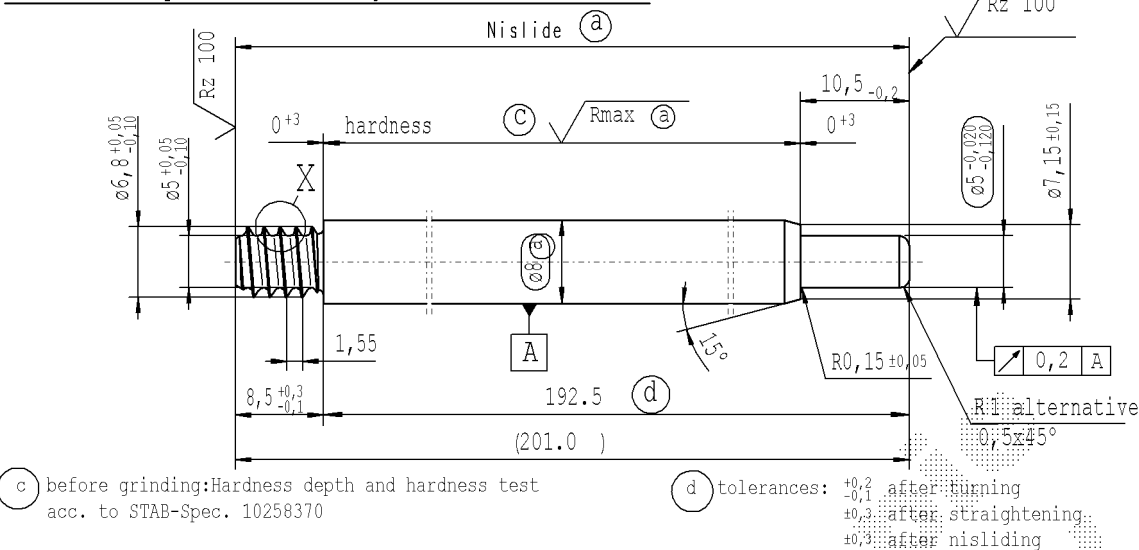
F	supp No.	material no.		A	E
		processing and surface treatment acc. to STAB-Spec. 10006248 Tab.XVI (a) version 1	10028959 Tab. I (b) version 2		
				overall length	length without endfitting stud
	39	495016	495016	265.0	256.5
	40	497406	497406	216.0	207.5
	41	500274	500274	198.0	189.5
	42	504576	504576	273.0	264.5
	43	507683	507683	288.0	279.5
E	44	732104	732104	279.0	270.5
	45	768432	768432	348.0	339.5
	46	782055	782055	108.0	99.5
	47	789464	789464	276.0	267.5
	48	798785	798785	223.0	214.5
	49	800458	800458	387.0	378.5
	50	801175	801175	250.0	241.5
D	51	801653	801653	257.0	248.5
	52	802848	802848	336.0	327.5
	53	808584	808584	135.0	126.5
	54	812169	812169	377.0	368.5
	55	857818	857818	201.0	192.5
	56	866900	866900	345.0	336.5
C	57	869051	869051	192.0	183.5

pre-worked: (only self-manufacturing)

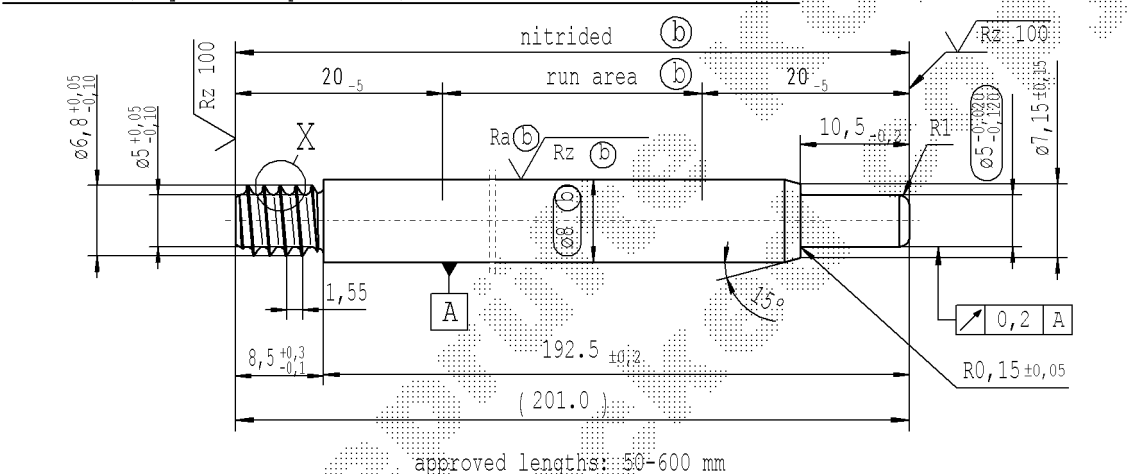
X 10:1

0,15
-0,15

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax (a)}$ $\sqrt{Ra (b)}$ $\sqrt{Rz (b)}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

sheet 3
of 7

AIAG CQI-standards acc. to STAB-Spec. 1002#692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new		±0,2 no technical change, no new first sample required					(5°) no technical change, no new first sample required
old							5°
Field		B/3					B/6-7
Date/Name		03.02.2021 Hein					08.04.2021 Hein
Chg. No.		694938					696948
Rev.		5					5

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish acc. to DIN EN ISO 1302	
Regulations:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Date	Name
30.03.2017	yamueller
Checked	
08.04.2021	Klinkner

Document No.:
10243257

Material No.:

PISTON ROD