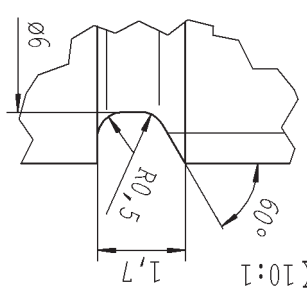


Rev.	0	1	2	3
Chg. No.	-	666490	678037	692034
Date/Name	07.02.2018 Höfer	08.03.2018 HeIn	24.04.2019 Höfer	12.11.2020 HeIn
Field	-	-	B8	-
old	-	-	-	-
new	INITIAL RELEASE	product family: 2018/0260	acc. STAB-Spec. 10258370	new format internal/supplier

DE: X	EN: X	ES: X	IT: X	FR: X	RO: X
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supp.	No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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material no.	processing and surface treatment acc. to STAB-Spec.	overall length	stud length	stud length without endfetting	endfetting side	endfetting stud
A	version 1	length	length	length	length	length
B	version 1	length	length	length	length	length
E	version 2	length	length	length	length	length



- (c) before grinding:
- Hardness depth and hardness test acc. to STAB-Spec. 10258370
- tolerances:  $+0,3$  after straightening;  $+0,3$  after straightening
- (d)  $+0,3$  after straightening
- (e) threaded stud pre-turned
- dimension  $\varnothing 7,14_{-0,06}$
- thread roll tolerance 6e
- thread tolerances acc. to DIN ISO 965-3

**STABILUS**

Replaces:

Surface finish: DIN EN ISO 1302

Edge tolerances acc. to DIN ISO 13715

Material: \*

**PISTON ROD**

Material No.: 10252085

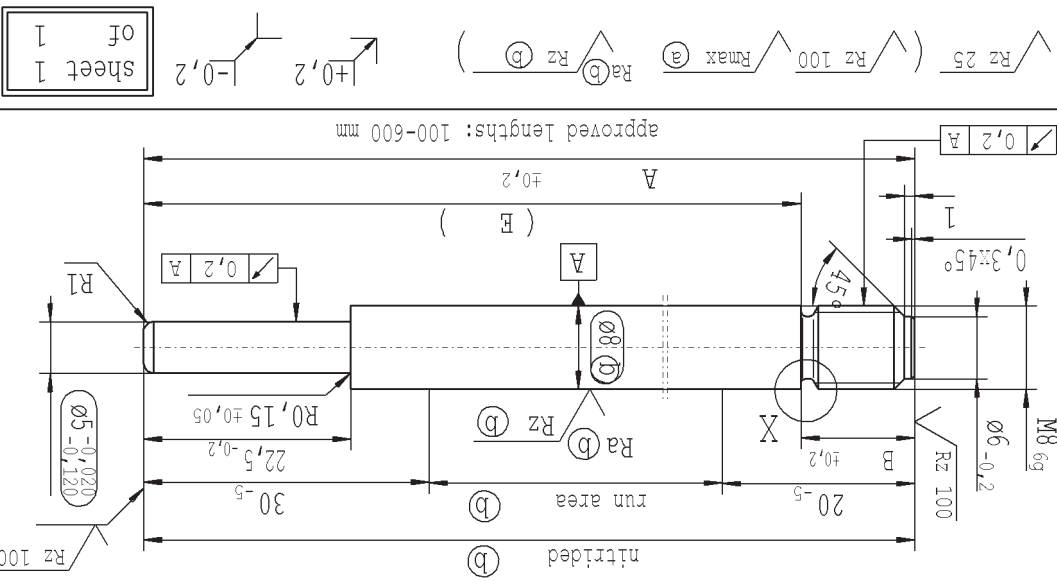
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Scale: 2:1

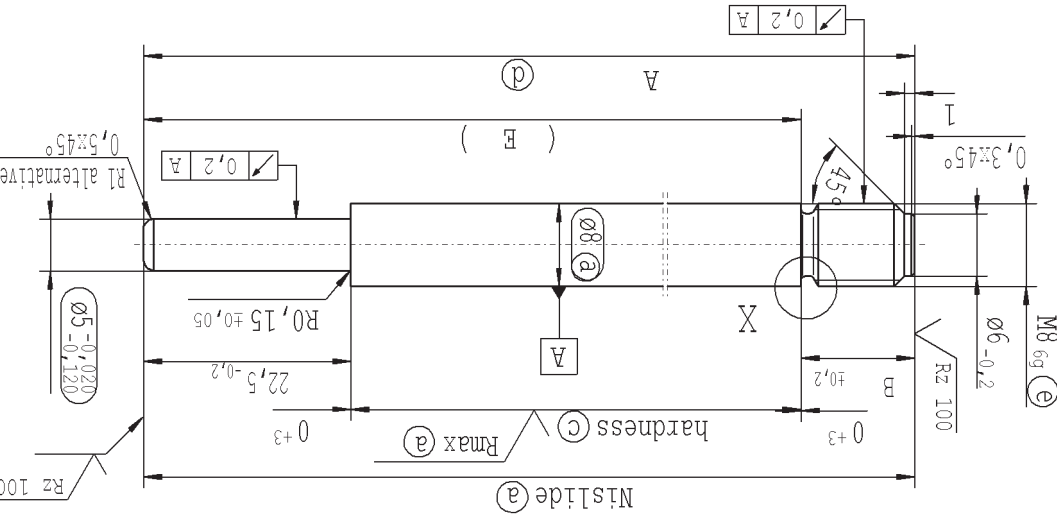
Dimensions without tolerances: DIN ISO 2768-mK

Marking of special characteristics according to STAB-Spec. 1027032

Marking of special characteristics according to STAB-Spec. 10005649



version 2 (only external production) \* material: 1.1193 S45C JISG 4051



version 1 (only self-manufacturing) \* material: 010731



sheet 1 of 1

PLANT: WJL1 PRINTER : PN17A DOK-PN-10252085