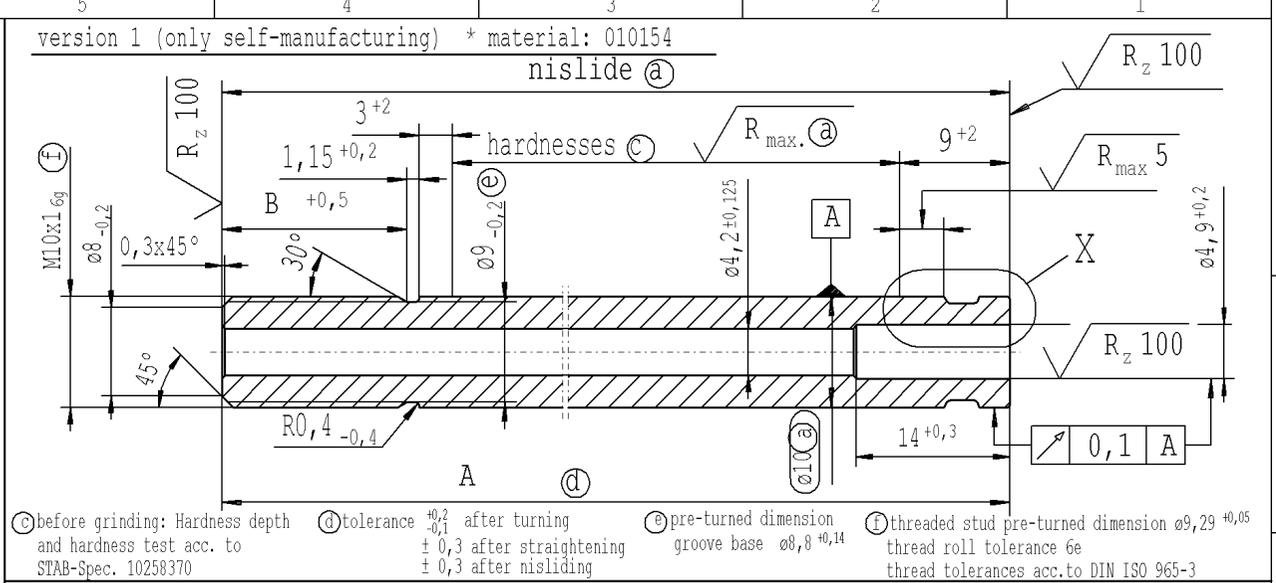
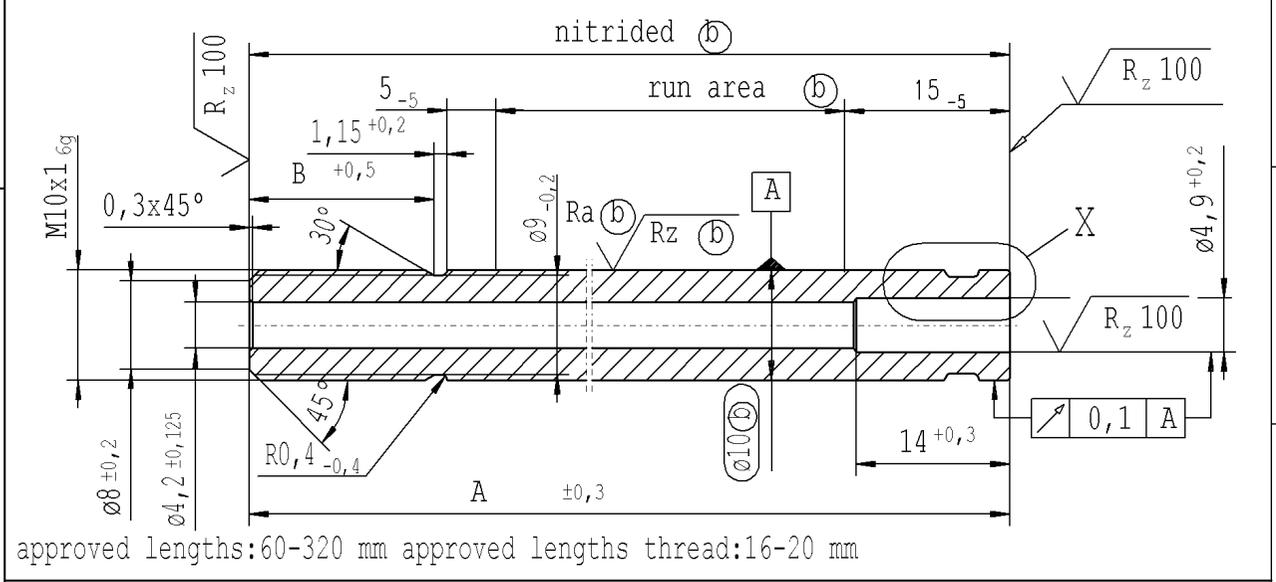


Ident. Doc.: DE: X EN: X ES: IT: PR: FR: RO: X CAD created document; handwritten changes not permitted Material: * All dimensions are in mm Marking of special characteristics according to STAB-Spec. 10270932 Date 14.02.2008 Name K.Marx
 new addition table IV + VIII romanian marking groove removed © = acc. STAB-Spec. 10258370 new format Internal/Supplier Drawn by 02.06.2021 Klinkner
 old - - - - © = RHT 0,4 0,7 mm Supplier drawing separately Edge tolerances acc. to DIN ISO 13715 Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK
 Field D-F/5-8 - - - C 7-8 We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS. Document No.: 10152820
 Date/Name 18.03.2009 Hein 16.09.2011 Höfer 12.06.2014 Hein 15.05.2019 Donat 02.06.2021 Jablonski Replaces: Surface finish DIN EN ISO 1302 Material No.:
 Chg. No. 571326 590878 614236 678703 698546 **STABILUS** PISTON ROD
 Rev. 3 4 6 7

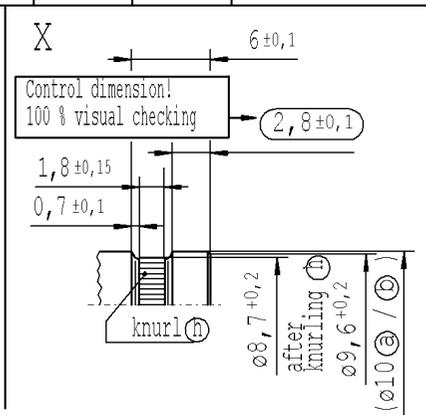
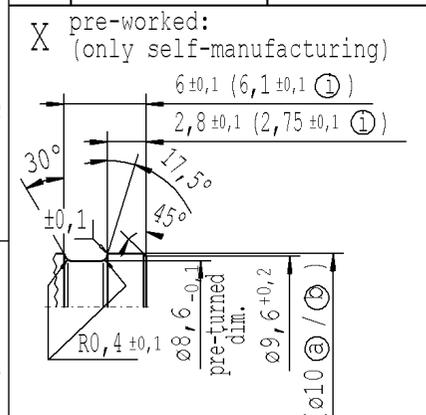
supp No.	material no.	A	B
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. X (a) version 1	overall length	stud length end-fitting side
	10028959 Tab. I (b) version 2		
1	008913	008913	73.5 18



© before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
 d tolerance $\pm 0,1$ after turning $\pm 0,3$ after straightening $\pm 0,3$ after nisliding
 e pre-turned dimension groove base $\varnothing 8,8 \pm 0,14$
 f threaded stud pre-turned dimension $\varnothing 9,29 \pm 0,05$ thread roll tolerance 6e thread tolerances acc.to DIN ISO 965-3



approved lengths: 60-320 mm approved lengths thread: 16-20 mm
 100% cleanliness of through hole
 $\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax5}$ $\sqrt{Rmax a}$ $Ra b$ $Rz b$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ $\begin{matrix} +0,1 \\ -0,1 \end{matrix}$ sheet 1 of 1



AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	
new	addition table IV + VIII	romanian	marking groove removed	© = acc. STAB-Spec. 10258370	new format Internal/Supplier		
old	-	-	-	© = RHT 0,4 0,7 mm	Supplier drawing separately		
Field	D-F/5-8	-	-	C 7-8	-		
Date/Name	18.03.2009 Hein	16.09.2011 Höfer	12.06.2014 Hein	15.05.2019 Donat	02.06.2021 Jablonski		
Chg. No.	571326	590878	614236	678703	698546		
Rev.	3	4	6	7			