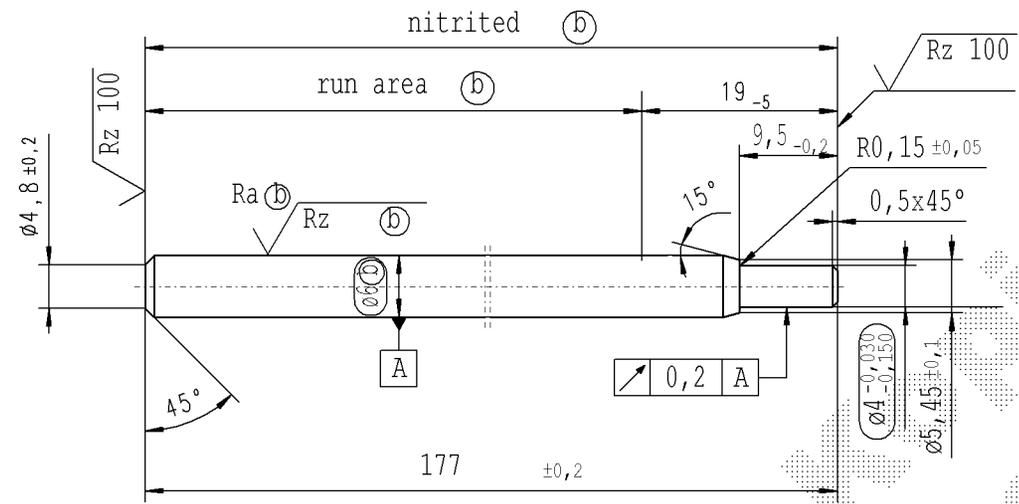


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: E:\stabil\docnum: 7/9/2021 - 11:15

F	supp No.	material no.	A
			Surface treatment STAB-Spec. 10028959 Tab.I Ⓟ
1	006127		78
4	005974		96
5	006182		138
6	924947		480
8	276309		186
9	279177		117
10	311920		156
11	888152		85
12	756710		153
13	809529		75
14	809768		123
15	182633		93
16	252187		102
17	336554		135
18	807865		147
19	426422		249
20	335603		72
21	804760		81
22	184317		189
23	538993		57
24	545207		195
25	545685		270
26	546641		183
27	547119		210
28	663513		165
29	664947		168
30	666142		120
31	164721		177



external production * material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

sheet 1
of 1

√ Rz 25 (√ Rz 100 Ra Ⓟ Rz Ⓟ) ↘ +0,2 ↙ -0,2

A		AIAG CQI-standards acc. to STAB-Spec. 10027892				Environmental protection acc. to STAB-Spec. 10005649					
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:	
new	product family: 2014/0317 / approved lengths: 100-600 mm					revised	ZhangShi	new format Internal/Supplier:			*
old	-					-	China	Supplier drawing separately			
Field	C-D/4-6					-	B6/F8	-			Edge tolerances acc. to DIN ISO 13715
Date/Name	27.06.2014 Hein					20.01.2016 Höfer	19.04.2017 Höfer	06.11.2020 Hein			Surface finish: DIN EN ISO 1302
Chg. No.	614628					632605	655526	691604			Regulärer:
Rev.	5					6	7	8			STABILUS

All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Drawn by	Date	Name
Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Checked	06.11.2020	Klinkner
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PISTON ROD						10154979
						Material No.: