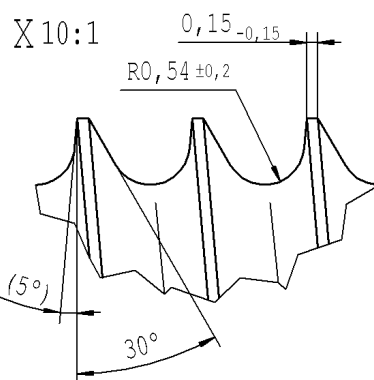
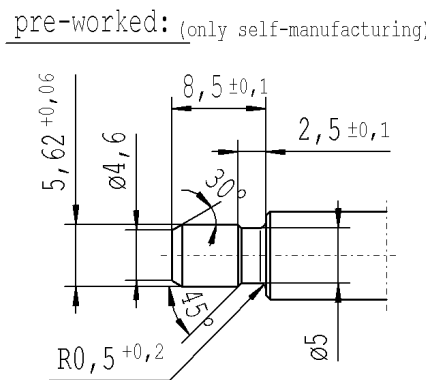


		8		7		6			
F	supp.	material no.				A	E		
	No.	processing and surface treatment acc. to STAB-Spec.				overall length	length without endfittng stud		
		10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2					
	43	011390	011390	011390	258.0	249.5			
	44	011391	011391	011391	165.0	156.5			
	45	011392	011392	011392	229.5	221.0			
	46	008415	008415	008415	397.5	389.0			
	48	005473	005473	005473	240.0	231.5			
E	50		007196	007196	252.0	243.5			
	51	8955UI	8955UI	8955UI	245.0	236.5			
	52	014191	014191	014191	277.5	269.0			
	53	0369TL	0369TL	0369TL	185.5	177.0			
	54	0431WX	0431WX	0431WX	268.5	260.0			
	55	0713WE	0713WE	0713WE	174.5	166.0			
	56	0903VA	0903VA	0903VA	293.0	284.5			
	57	1451VH	1451VH	1451VH	339.0	330.5			
	59		1589VX	1589VX	284.0	275.5			
	60	1617VO	1617VO	1617VO	263.0	254.5			
D	61	2119YT	2119YT	2119YT	299.5	291.0			
	62	013610	013610	013610	279.5	271.0			
	63	3265XZ	3265XZ	3265XZ	247.0	238.5			
	65	7735WH	7735WH	7735WH	221.5	213.0			
C									



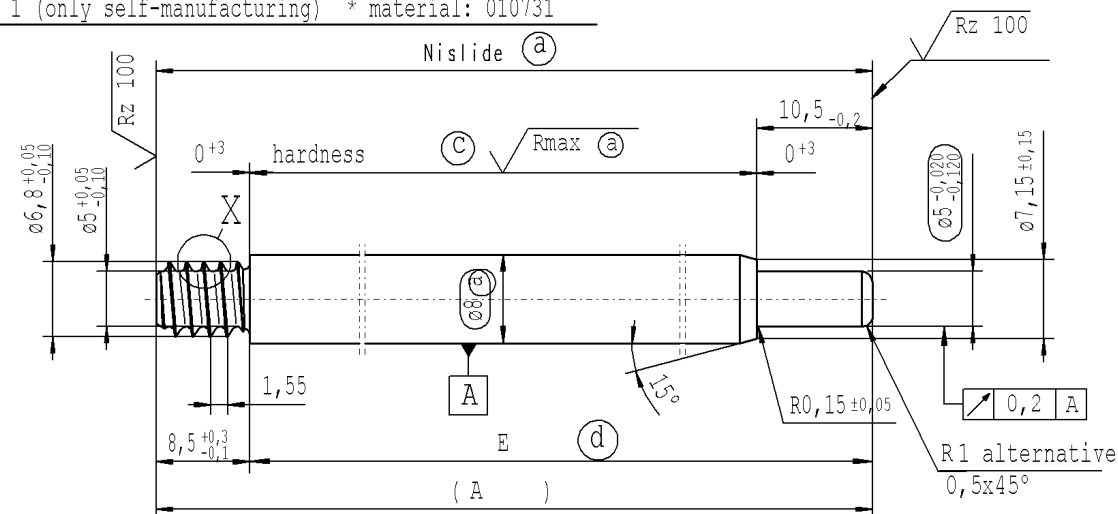
AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required	
old	5°						Tab IV;	
Field	B/6-7						F 8	
Date/Name	31.03.2021 Hein						12.08.2021 Donat	
Chg. No.	696924						699704	
Rev.	21						21	

Material:	All dimensions are	 Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
★	in mm		Drawn by	05.12.2007	Höfer
Edge tolerances acc. to DIN ISO 13715	Scale: 2:1 (Original DIN A3)	Dimensions without tolerances DIN ISO 2768-mK	Checked	12.08.2021	Milles
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		
Replaces:			10151065		
STABILUS	PISTON ROD		Material No.:		

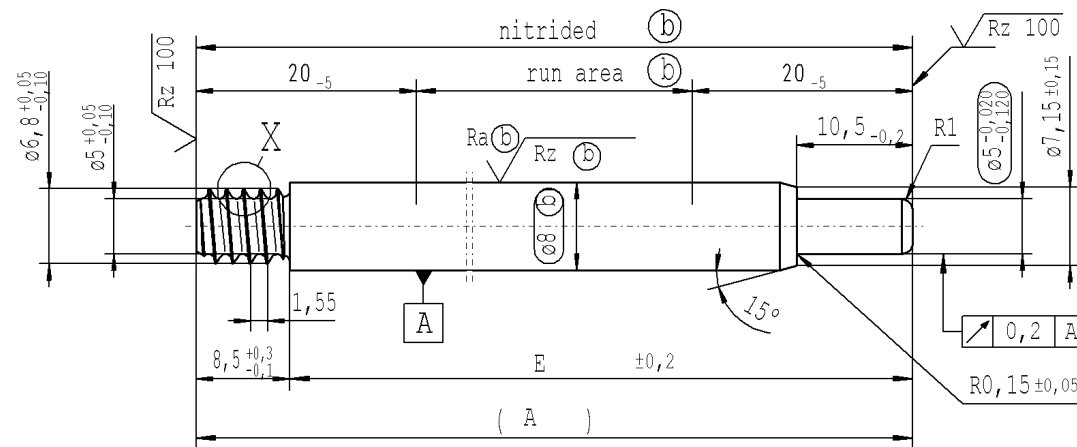
```
version 1 (only self-manufacturing) * material: 010731
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c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: $^{+0,2}_{-0,1}$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \sqrt{R_z \textcircled{b}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet 3
of 15