

The print-out is not subject to the modification service.

Intended for internal and supplier use

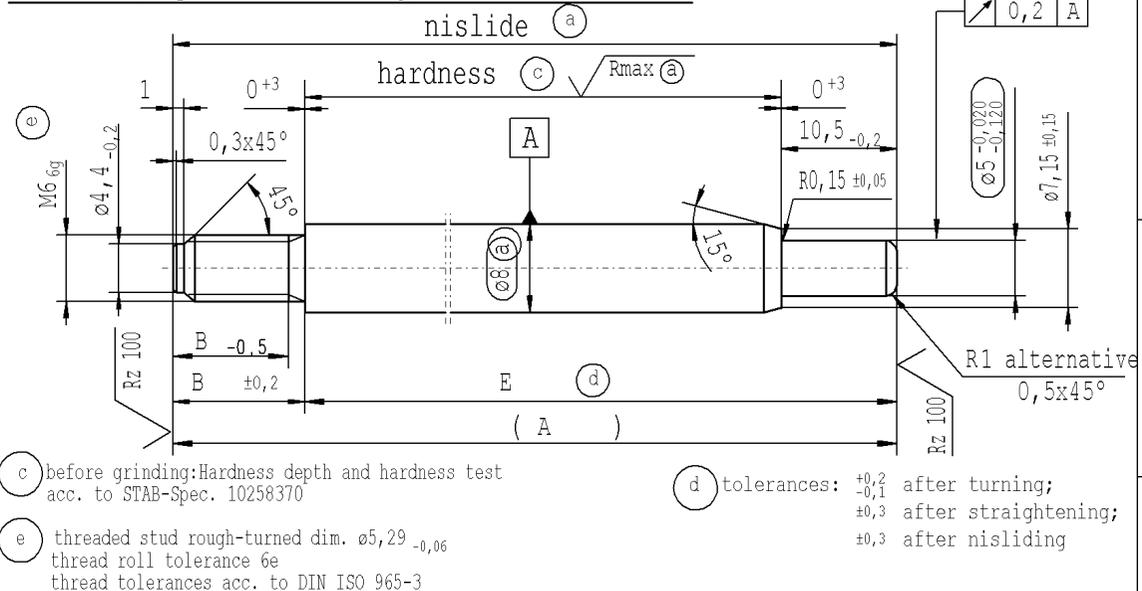
EN

Brevet.datum: 15.09.2021 - 13:5

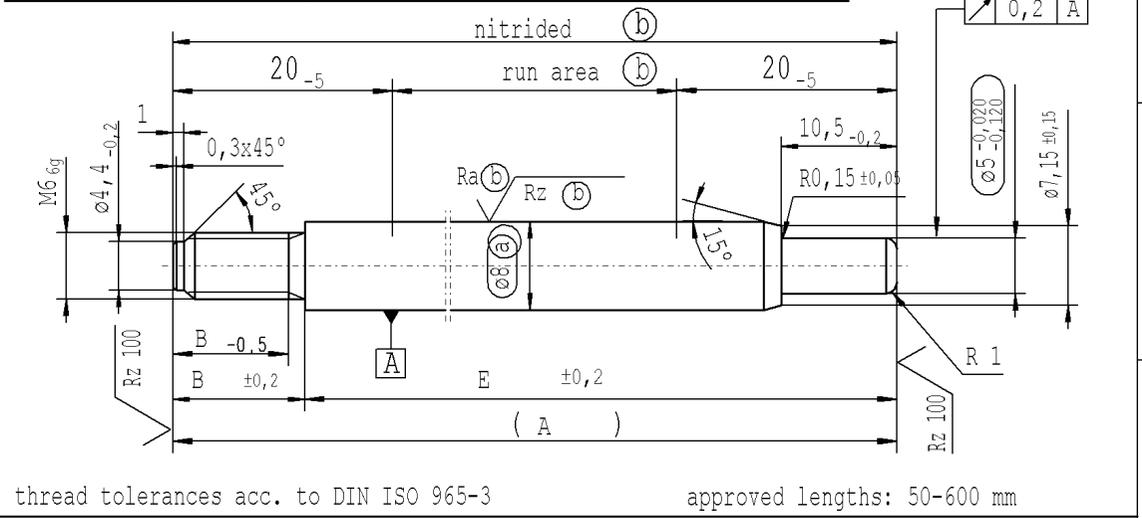
Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2			
2		006834	006834	108.0	7	101.0
3	014584	014584	014584	317.5	7	310.5
4	562855	562855	562855	138.0	7	131.0
5	521987	521987	521987	150.0	7	143.0
6	709841	709841	709841	165.0	7	158.0
7	357078	357078	357078	93.0	7	86.0
8	585087	585087	585087	123.0	7	116.0
9	528206	528206	528206	207.0	7	200.0
10	641015	641015	641015	102.0	7	95.0
11	353740	353740	353740	180.0	7	173.0
12	782506	782506	782506	129.0	7	122.0
13	791588	791588	791588	111.0	7	104.0
14	798280	798280	798280	174.0	7	167.0
15	999279	999279	999279	222.0	7	215.0
16	041129	041129	041129	225.0	7	218.0
17	933794	933794	933794	210.0	7	203.0
18	035872	035872	035872	135.0	7	128.0
19	107333	107333	107333	231.0	7	224.0
20	348725	348725	348725	126.0	7	119.0
21	353505	353505	353505	114.0	7	107.0
22	438590	438590	438590	300.0	7	293.0
23	449345	449345	449345	501.0	7	494.0
24	364739	364739	364739	219.0	7	212.0
25	372626	372626	372626	144.0	7	137.0
26	375494	375494	375494	273.0	7	266.0
27	208912	208912	208912	213.0	7	206.0
28	218711	218711	218711	186.0	7	179.0
29	219906	219906	219906	249.0	7	242.0
30	733994	733994	733994	363.0	7	356.0

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\sqrt{\pm 0,2}$ $\sqrt{-0,2}$

sheet 1 of 3

DE: X							EN: X							ES:							IT:							PR:							FR:							RO: X							CAD created document; handwritten changes not permitted																																		
new							thread length -0,5							Tab XVI; no technical change, no new first sample required							no technical change, no new first sample required																																																														
old							thread length -1,5							Tab IV;							Tab XVI																																																														
Field							C/4; E/4							F 8							F 7																																																														
Date/Name							09.06.2021 Hein							12.08.2021 Donat							14.09.2021 Donat																																																														
Chg. No.							698659							699704							700848																																																														
Rev.							9							9							9																																																														

AIAG CQI-standards acc. to STAB-Spec. 10027692														Environmental protection acc. to STAB-Spec. 10005649													
Material: *														All dimensions are in mm													
Edge tolerances acc. to DIN ISO 13715														Marking of special characteristics according to STAB-Spec. 10270932													
Surface finish DIN EN ISO 1302														Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK													
Replaces:														We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.													
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														Date: 14.01.2008 Name: HÖfer													
														Checked: 14.09.2021 Milles													
														Document No.: 10151863													
														Material No.:													