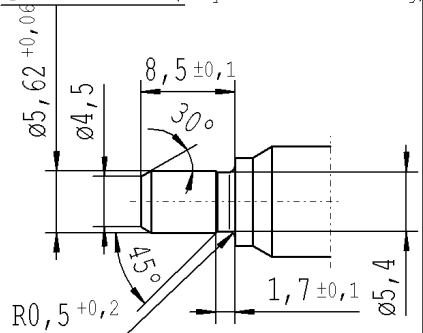
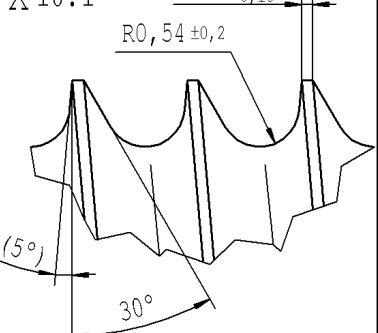


supp	material no.			A	E
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized			overall length	length without endfitting stud
	(a) version 1	(a) 10006248 Tab. X version 1	(b) 10028959 Tab. I version 2		
1		005954	005954	265.5	257.0
2		005958	005958	306.0	297.5
3	005960	005960	005960	330.0	321.5
5	006617	006617	006617	390.5	382.0
6	006754	006754	006754	306.5	298.0
7		008501	008501	233.0	224.5
10	016178	016178	016178	354.5	346.0
12		023303	023303	243.0	234.5
13	032260	032260	032260	193.0	184.5
14		032880	032880	187.0	178.5
15	032881	032881	032881	405.0	396.5
16		031159	031159	219.0	210.5
17		033744	033744	237.0	228.5
19	033051	033051	033051	401.0	392.5
20		228757	228757	417.0	408.5
21	937124	937124	937124	426.0	417.5
22	427338	427338	427338	450.0	441.5
23		611368	611368	207.0	198.5
24	103733	103733	103733	237.5	229.0

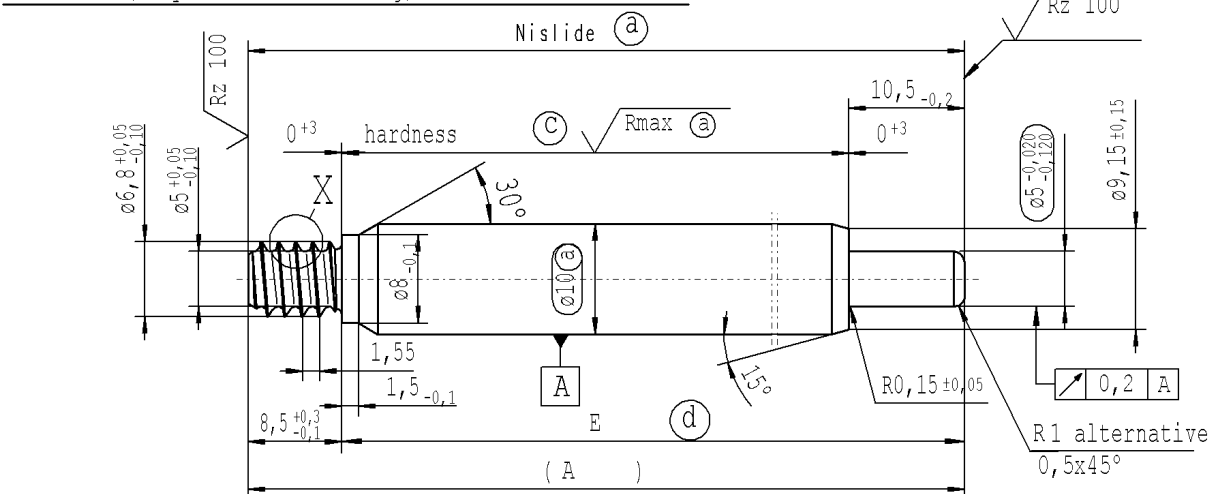
pre-worked: (only self-manufacturing)



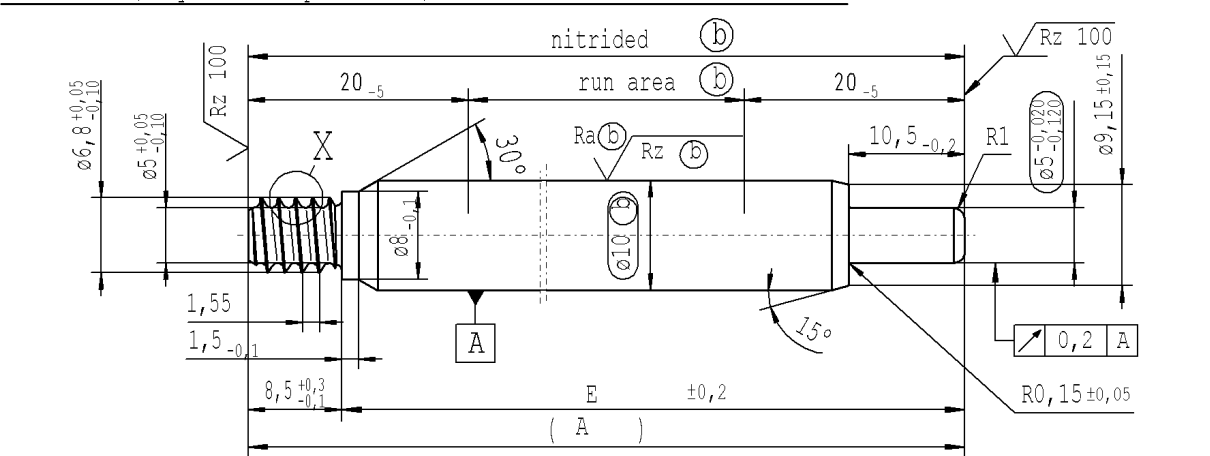
X 10:1



version 1 (only self-manufacturing) * material: 010715

(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370(d) tolerances: ± 0.2 after turning;
 ± 0.3 after straightening;
 ± 0.3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) ± 0.2 ± 0.2
sheet 1
of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required
old		5°					Tab IV;
Field		B/6-7					F 8
Date/Name		08.04.2021 Hein					12.08.2021 Donat
Chg. No.		696948					699704
Rev.		13					13

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932	
Scale: (Original DIN A3)	2:1	Dimensions without tolerances	DIN ISO 2768-mK
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PISTON ROD			

Date	17.12.2007	Name	C.Hein
Drawn by		Checked	12.08.2021 Milles
Document No.:	10151520		
Material No.:			