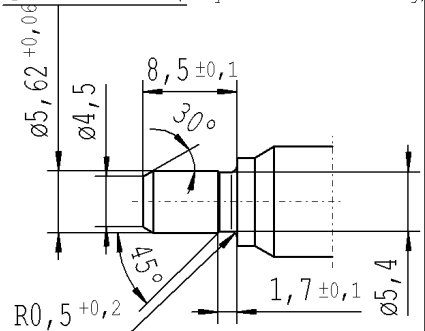
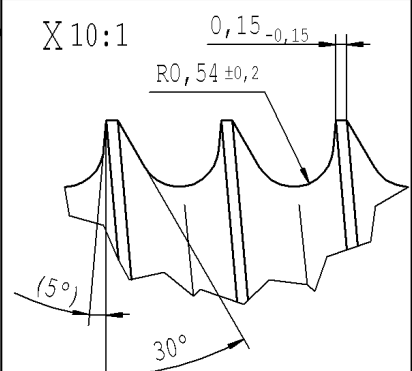


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	length without endfitting stud
45	423533	423533	423533	102.0	93.5
46	424011	424011	424011	402.0	393.5
47	424250	424250	424250	501.0	492.5
48	424489	424489	424489	600.0	591.5
49	216559	216559	216559	240.0	231.5
50	243805	243805	243805	351.0	342.5
51	275114	275114	275114	357.0	348.5
52	290649	290649	290649	150.0	141.5
53	330801	330801	330801	249.5	241.0
54	336298	336298	336298	249.0	240.5
56	372148	372148	372148	312.0	303.5
57	108054	108054	108054	333.0	324.5
58	097061	097061	097061	264.0	255.5
60	975384	975384	975384	453.0	444.5
61	962719	962719	962719	234.0	225.5
62	251695	251695	251695	174.0	165.5
63	403699	403699	403699	309.0	300.5
64	809999	809999	809999	267.0	258.5
65	843220	843220	843220	195.0	186.5

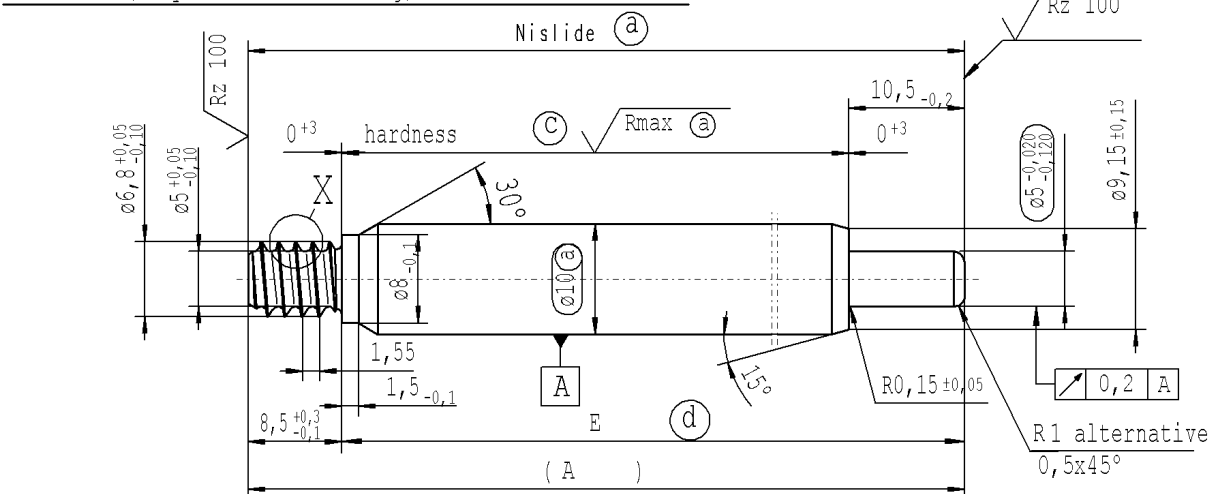
pre-worked: (only self-manufacturing)



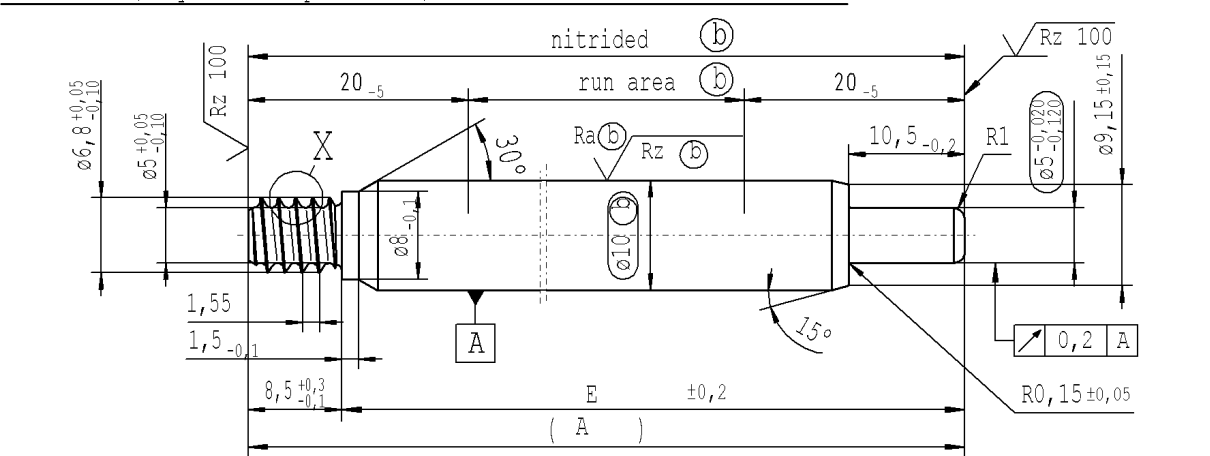
X 10:1



version 1 (only self-manufacturing) * material: 010715

(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370(d) tolerances: ± 0.2 after turning;
 ± 0.3 after straightening;
 ± 0.3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) ± 0.2 ± 0.2
sheet 3
of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required
old	5°						Tab IV;
Field	B/6-7						F 8
Date/Name	08.04.2021 Hein						12.08.2021 Donat
Chg. No.	696948						699704
Rev.	13						13

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked	17.12.2007	C.Hein
Document No.: 10151520		
Material No.:		