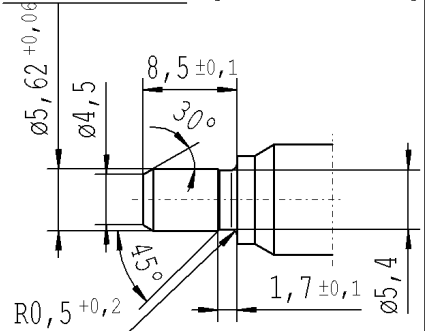
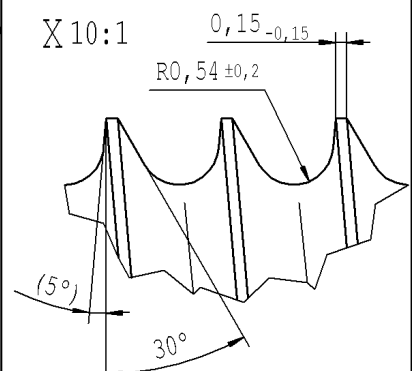


F	supp No.	material no.			A	E
		processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
E	104	264621	264621	264621	387.0	378.5
	105	503860	503860	503860	295.5	287.0
	106	522741	522741	522741	363.0	354.5
	107	602806	602806	602806	369.0	360.5
	108	622405	622405	622405	123.0	114.5
D	109	627185	627185	627185	432.0	423.5
	110	627663	627663	627663	552.0	543.5
	111	638418	638418	638418	489.0	480.5
	112	643198	643198	643198	465.0	456.5
	113	689086	689086	689086	372.0	363.5
C	114	718244	718244	718244	306.0	297.5
	115	722068	722068	722068	303.0	294.5
	116	722546	722546	722546	558.0	549.5
	117	733301	733301	733301	480.0	471.5
	118	734257	734257	734257	345.0	336.5
B	119	742861	742861	742861	468.0	459.5
	120	743817	743817	743817	393.0	384.5
	121	786598	786598	786598	555.0	546.5
	122	799265	799265	799265	390.0	381.5

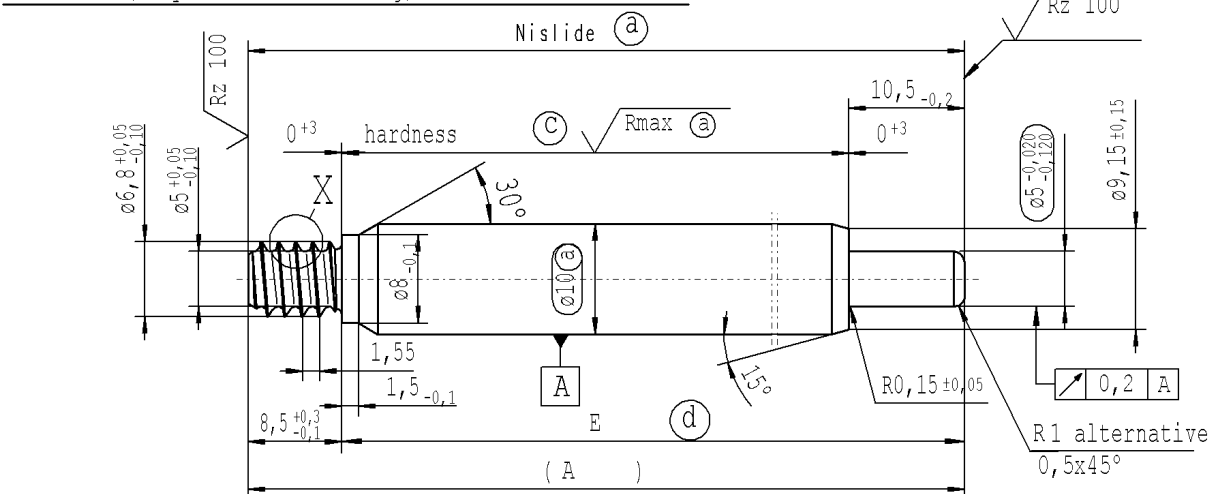
pre-worked: (only self-manufacturing)



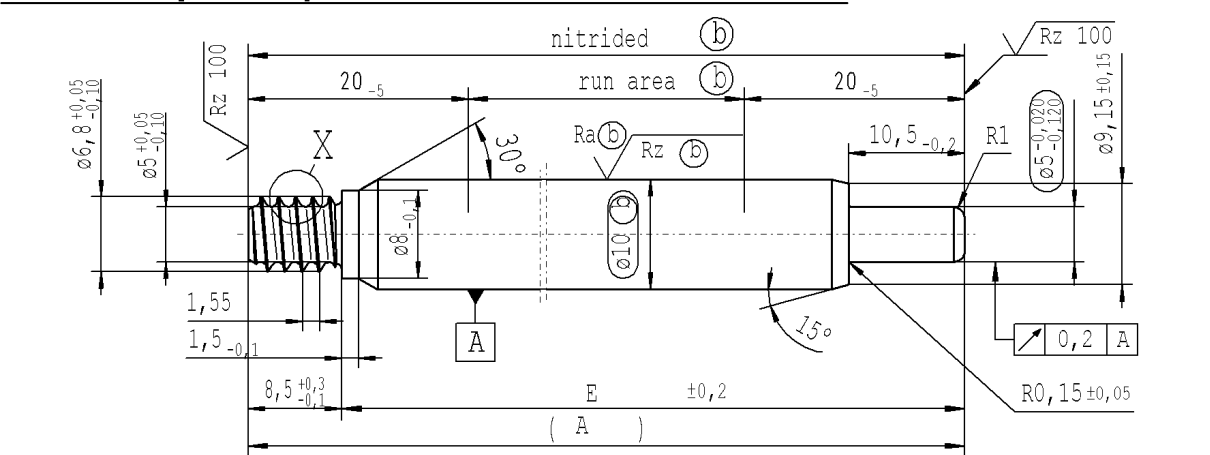
X 10:1



version 1 (only self-manufacturing) * material: 010715

(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370(d) tolerances: $\pm 0,2$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $\pm 0,2$ $\pm 0,2$
sheet 6
of 7

A

DE: X

EN: X

ES:

IT:

PR:

FR:

RO: X

AIAG CQI-standards acc. to STAB-Spec. 10027692

CAD created document; handwritten changes not permitted

Tab XVI; no technical change, no new first sample required

Tab IV;

F 8

12.08.2021 Donat

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13

Material:

*

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

Environmental protection acc. to STAB-Spec. 10005649

All dimensions are
in mmScale:
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permitted without the written consent of STABILUS.Marking of special characteristics
according to STAB-Spec. 10270932Dimensions without tolerances
DIN ISO 2768-mKDate
17.12.2007Name
C.HeinChecked
12.08.2021Document No.:
10151520

Material No.:

PISTON ROD