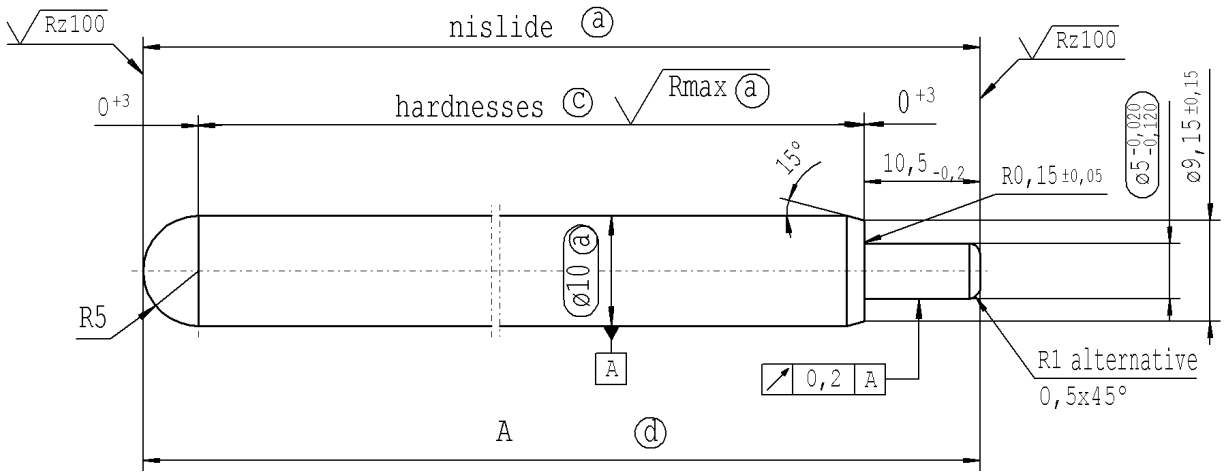
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no.		A
	processing and surface treatment acc. to STAB-Spec.		
	10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length
1	196268	196268	196268	219

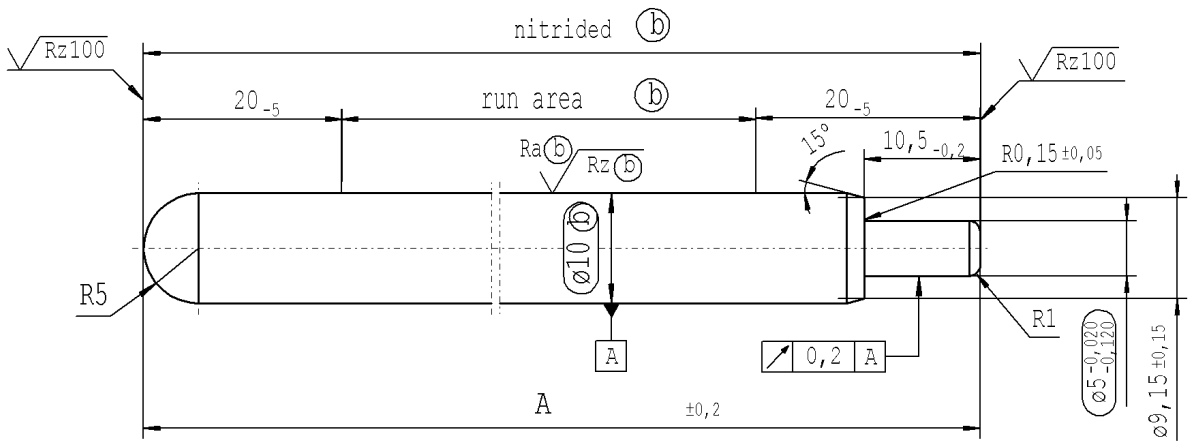
version 1 (only self-manufacturing) * material: 010715



(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning;
±0,3 after straightening;
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	10.05.2021 Hein
Chg. No.	-
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

	Date	Name
Drawn by	10.05.2021	C.Hein
Checked	10.05.2021	Klinkner

Document No.: 10293646

Material No.:

Ident. Doc.:

Erstelldatum: 15/9/2021 - 13:6

***** Druckdatum: 15.09.2021 / 13:06:25 ***** Ausdruck nicht massgetreu *****