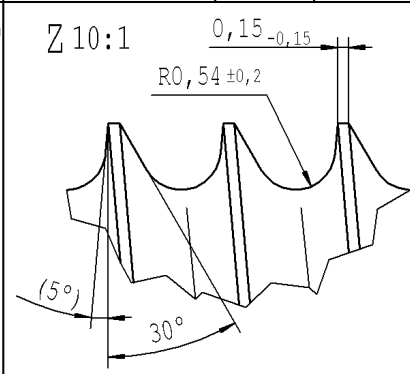
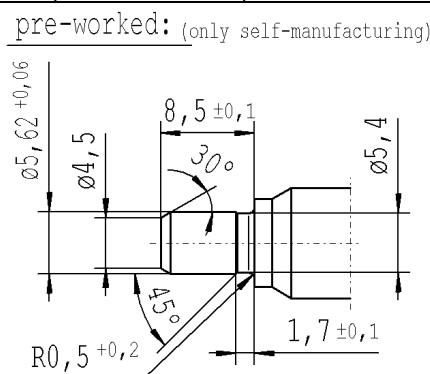
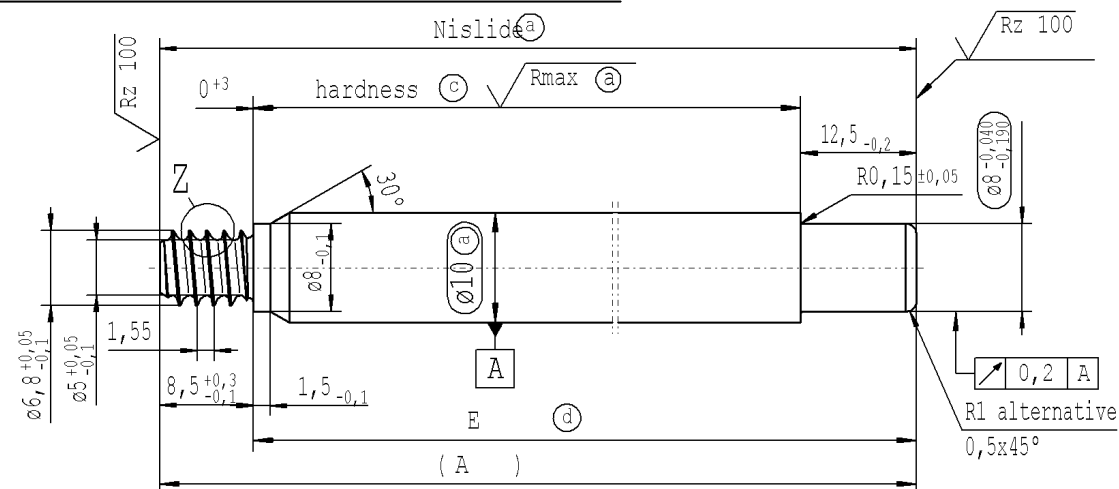


[illegible]

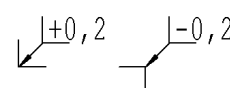
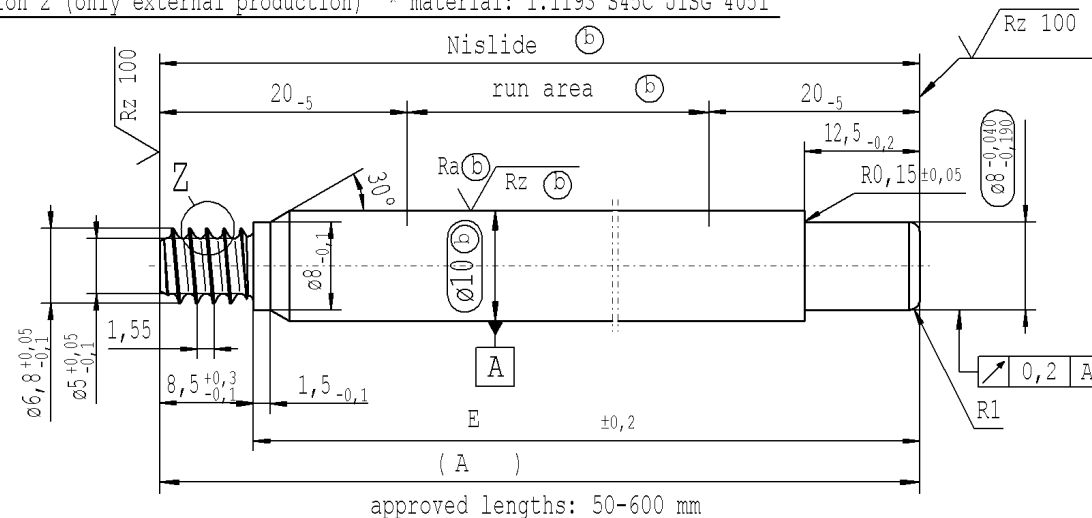
```
version 1 (only self-manufacturing) * material: 010715
```



(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

d tolerances: $^{+0,2}_{-0,1}$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051


$$\sqrt{Rz\ 25} \quad \left(\sqrt{Rz\ 100} \quad \sqrt{R_{\max}} \right) \textcircled{a}$$

sheet	1
of	1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	new part China product f.: 2009/0028 approved lengths: none			R1 alternative 0,5x45°		XXXX/xxx		product family: 2017/0847	new format Internal/Supplier
old	for new part China product f.: approved lengths:			0,5x45°		2009/0028		product family: XXXX/xxx	Supplier drawing separately
Field	B-C/2-3			E/1		C3		C/2-3	-
Date/Name	20.01.2009 Hein			05.05.2009 Hein		09.02.2017 Höfer		17.07.2017 Hein	16.04.2021 Hein
Chg. No.	570658			572540		652118		659660	697403
Rev.	1			2		3		4	5

Material:	All dimensions are in mm		I		
★	Scale: (Original DIN A3) 2:1		Marking of special characteristics according to STAB-spec. 10270932		
Edge tolerances acc. to DIN ISO 13715		Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Date	Name
Surface finish DIN EN ISO 1302			Checked	19.11.2008	Hein
Replaces:				16.04.2021	Klinkner
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			10160332		
			Material No.:		
	PISTON ROD				