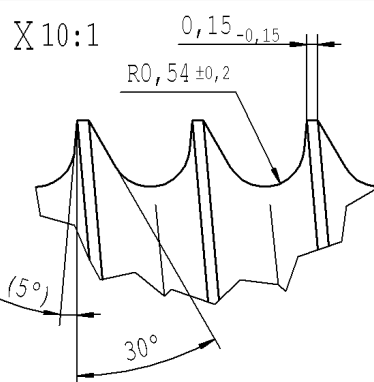
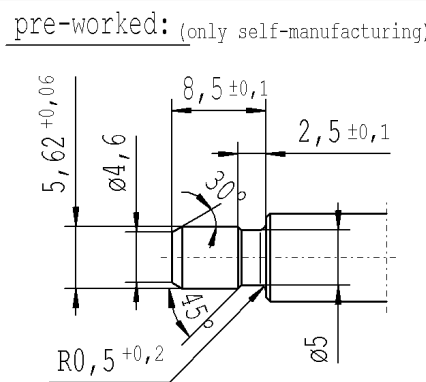


		8	7	6		
F	supp.	material no.			A	E
	No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized Ⓐ version 1			overall length	length without endfitting stud
		10006248 Tab. X Ⓐ version 1	10028959 Tab. I Ⓑ version 2			
	1	227051	227051	227051	366	357.5
	2	637422	637422	637422	318	309.5
E						
D						
C						



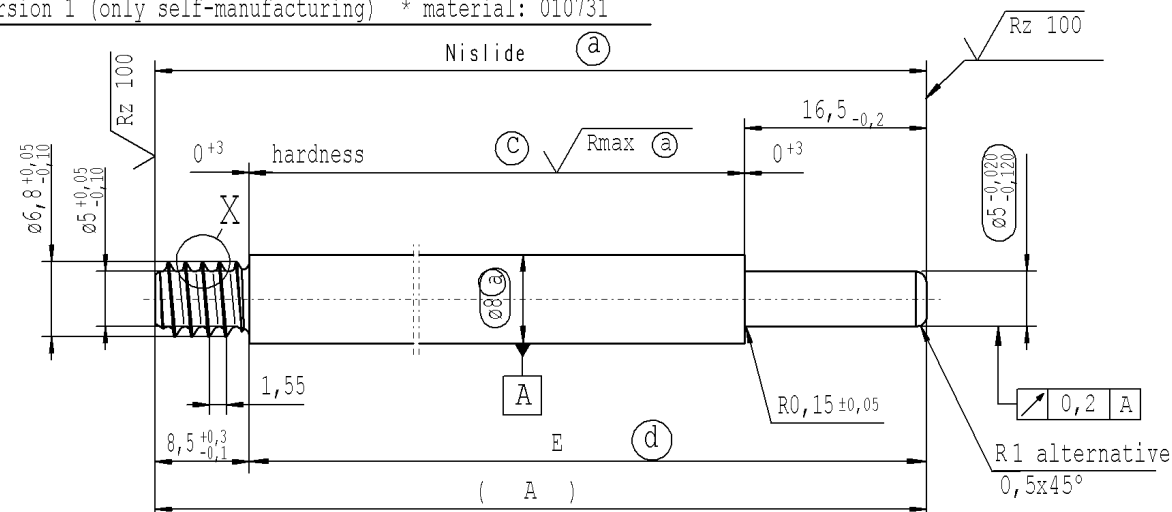
AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required	
old	5°						Tab IV;	
Field	B/6-7						F 8	
Date/Name	22.04.2021 Hein						16.08.2021 Donat	
Chg. No.	696949						699704	
Rev.	7						7	

Material:	All dimensions are	 Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
★	in mm		Drawn by	11.03.2010	Hein
	Scale: 2:1 (Original DIN A3)	Dimensions without tolerances DIN ISO 2768-mK	Checked	16.08.2021	Milles
Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		
Surface finish DIN EN ISO 1302			10171577		
Replaces:					
STABILUS	PISTON ROD		Material No.:		

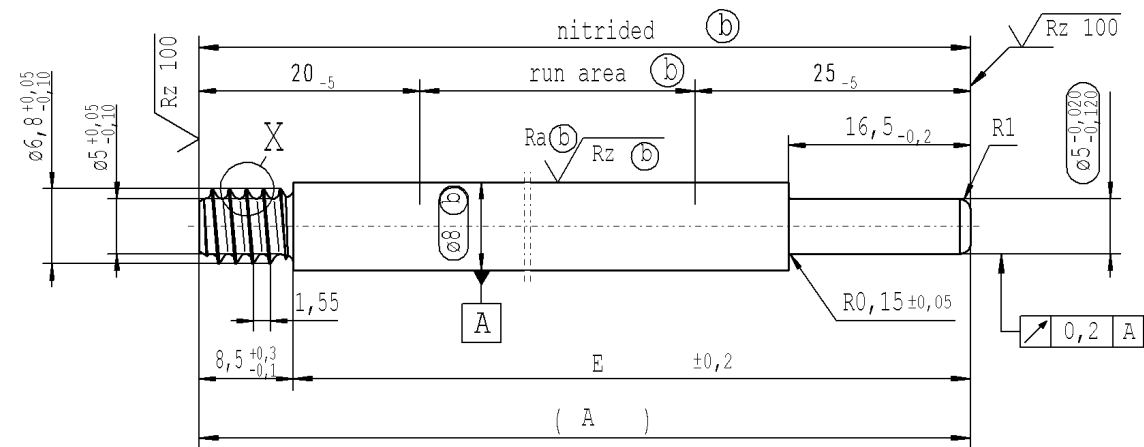
```
version 1 (only self-manufacturing) * material: 010731
```



(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: $^{+0,2}_{-0,1}$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \sqrt{R_z \textcircled{b}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet 1
of 1