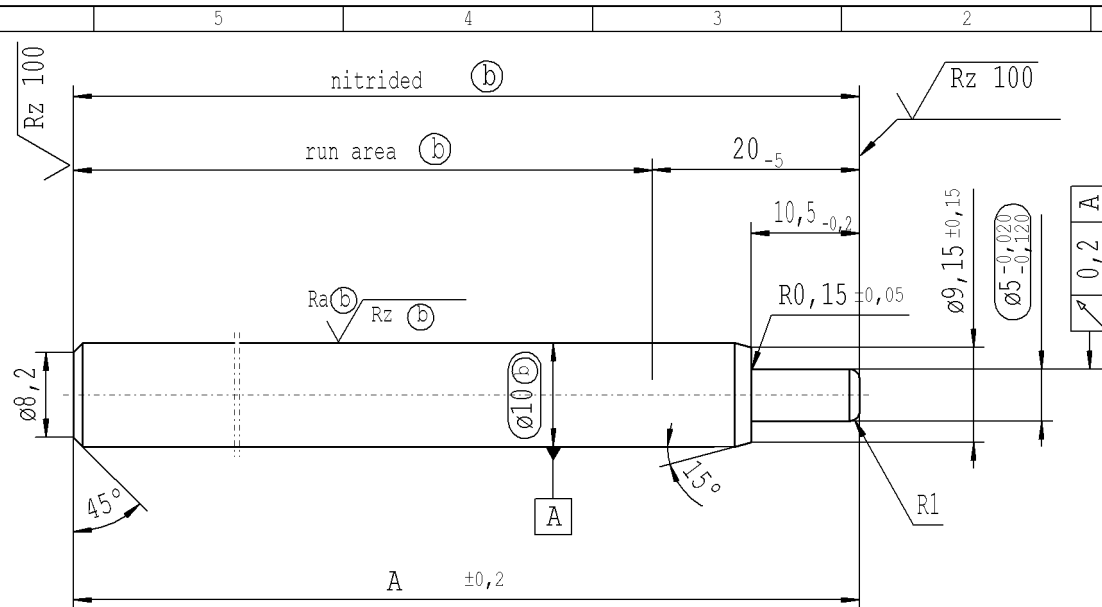


Ident. Doc.:

		8		
F	supp No.	material no.		A
		Surface treatment STAB-Spec. 10028959 Tab.I (b)		overall length
	1	313832	348	
	2	314788	150	
E	3	315505	450	
	4	315983	201	
	5	324826	402	
	6	327933	300	
	7	340122	231	
	8	342034	252	
	9	342512	234	
D	10	365456	249	
	11	365934	129	
	12	373343	117	
	13	381947	258	
	14	094432	123	
	15	827451	276	
	16	830323	114	
C	17	875972	195	
	18	597299	270	
	19	367862	126	
	20	092774	207	
	21	480197	351	
	22	806912	288	
	23	859253	204	
B	24	859731	105	
	25	682394	213	
	xx xxxxxx		339	



external production * material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

$$\sqrt{R_z 25} \left(\sqrt{R_z 100} \sqrt{R_{\max} \textcircled{a}} \sqrt{R_z \textcircled{b}} \right) \begin{matrix} \text{Ra} \textcircled{b} \\ \text{Rz} \textcircled{b} \end{matrix} \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet	1
of	1

								AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted				Material: *	All dimensions are in mm		 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name		
new	revised			product family: 2016/0255			ZhangShi		new format Internal/Supplier		Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302 Replaces:	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768 mK		Drawn by	11.01.2008	Höfer
old	-			product family: 2008/0027			China		Supplier drawing separately			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	13.07.2020	Klinkner		
Field	-			B/5			B6/F8		-			Document No.: 10151837						
Date/Name	21.01.2016 Höfer			04.03.2016 Hein			19.04.2017 Höfer		03.06.2020 Höfer				Material No.:					
Chg. No.	632605			634815			655526		688810				PISTON ROD					
Rev.	7			8			9		10		STABILUS							



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