

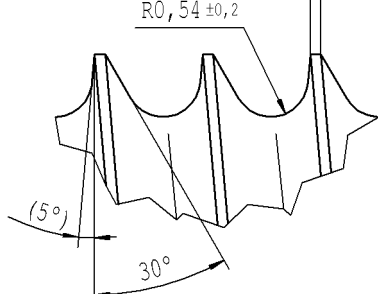
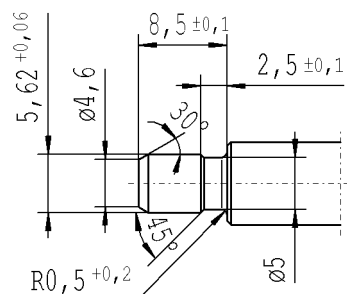
		8		7		6			
F	supp No.	material no.				A	E		
		processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized				overall length	length without endfitting stud		
		10006248 Tab. X		10028959 Tab. I					
		(a) version 1	(a) version 1	(b) version 2	(b) version 2				
	309	773453	773453	773453	117.0	108.5			
	310	787315	787315	787315	396.0	387.5			
E	311	789944	789944	789944	328.5	320.0			
	312	790422	790422	790422	453.0	444.5			
	313	790900	790900	790900	345.0	336.5			
	314	792095	792095	792095	93.0	84.5			
	315	795202	795202	795202	305.5	297.0			
	316	798309	798309	798309	354.0	345.5			
	317	800460	800460	800460	378.0	369.5			
	318	802133	802133	802133	337.5	329.0			
D	319	802850	802850	802850	395.5	387.0			
	320	804284	804284	804284	504.0	495.5			
	321	819102	819102	819102	347.5	339.0			
	322	819819	819819	819819	326.0	317.5			
	323	820297	820297	820297	336.0	327.5			
	324	821731	821731	821731	308.0	299.5			
	325	840851	840851	840851	110.0	101.5			
	326	848977	848977	848977	360.0	351.5			

XX xxxxxx xxxxx 138 129,5

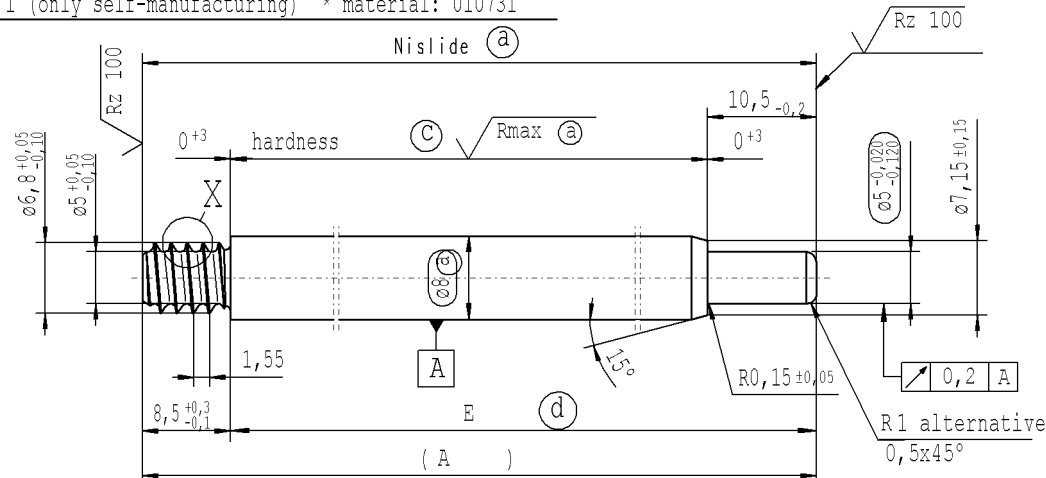
pre-worked: (only self-manufacturing)

X 10:1

0,15
-0,15



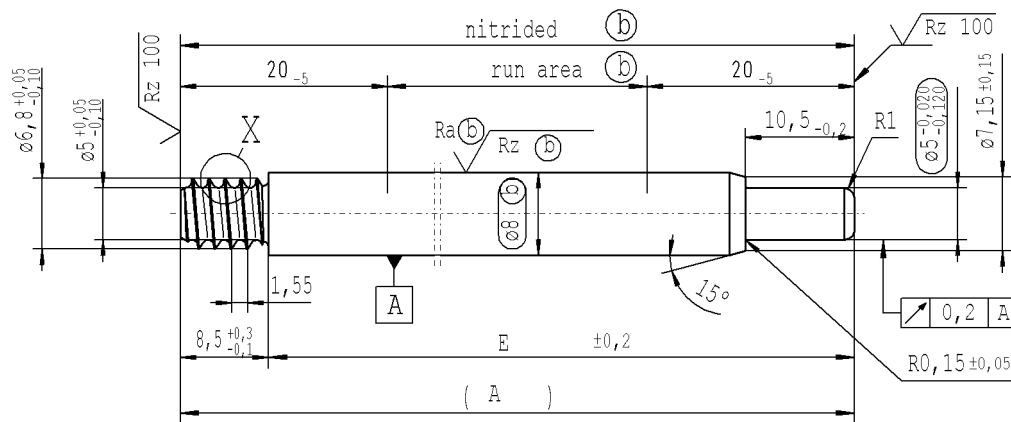
version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 after turning;
+0,3 after straightening;
+0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

√ Rz 25 (√ Rz 100 √ Rmax (a) Ra (b) Rz (b)) ±0,2 ±0,2

sheet 15
of 15

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted			Material:	* <
-------	-------	-----	-----	-------	-----	-------	---	--	--	-----------	--