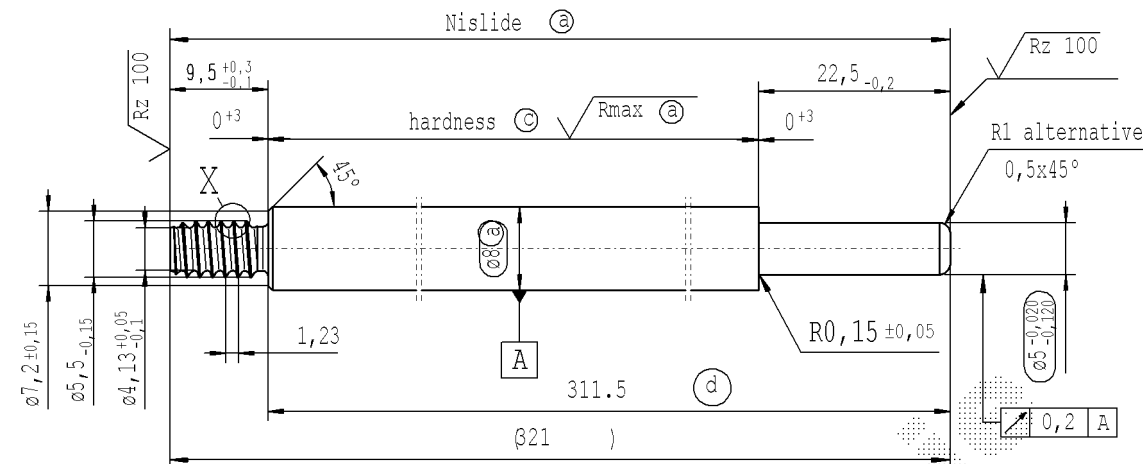
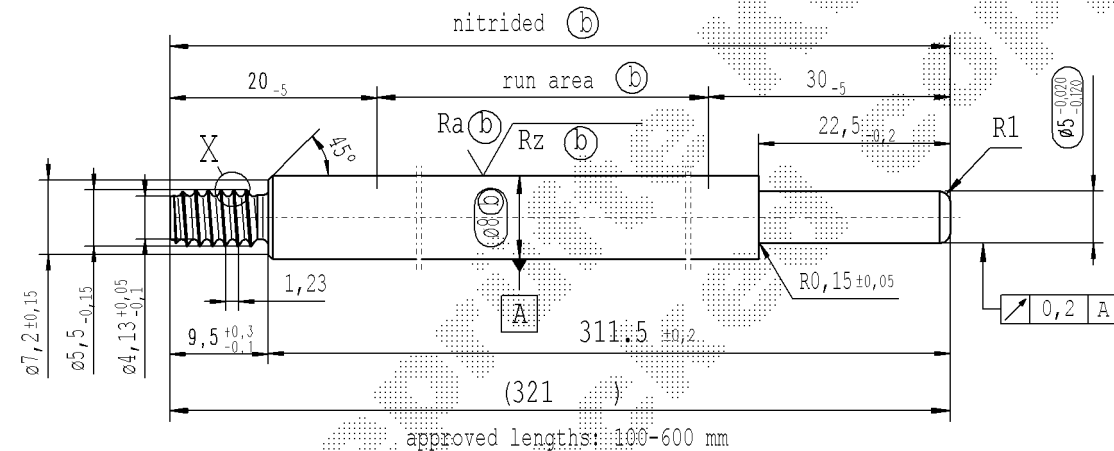


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud
	10006248 Tab. IV (a) version 1	10006248 Tab. XVI (a) version 1	10028959 Tab. I (b) version 2		
1		432392	432392	258	248.5
2		439801	439801	159	149.5
3		603994	603994	312	302.5
4		636502	636502	306	296.5
5		910876	910876	321	311.5

version 1 (only self-manufacturing) * material: 010731

(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370(d) tolerances: $\pm 0,1$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

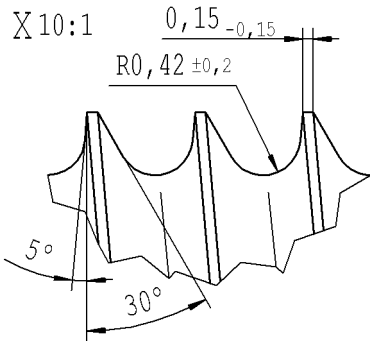
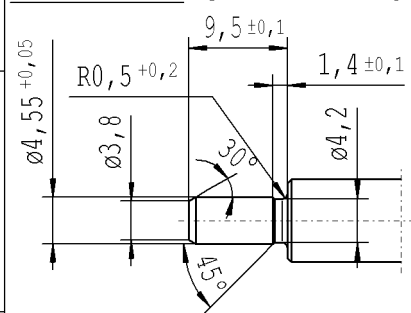
version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 100-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $\sqrt{Ra\ (b)}$ $\sqrt{Rz\ (b)}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$
sheet 1
of 1

pre-worked: (only self-manufacturing)



AIAG CQI-standards acc. to STAB-Spec. 1002#692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	product family: 2020/0911		new format Internal/Supplier		no technical change, no new PPAP required				
old	product family: 2019/0691		Supplier drawing separately		-				
Field	B/5-6		-		-				
Date/Name	03.11.2020 Donat		10.11.2020 Hein		18.02.2021 Donat				
Chg. No.	692432		691608		695656				
Rev.	2		3		3				

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish: DIN EN ISO 1302	
Regulations:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	18.02.2021	Milles
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PISTON ROD		Material No.:		