

The print-out is not subject to the modification service.

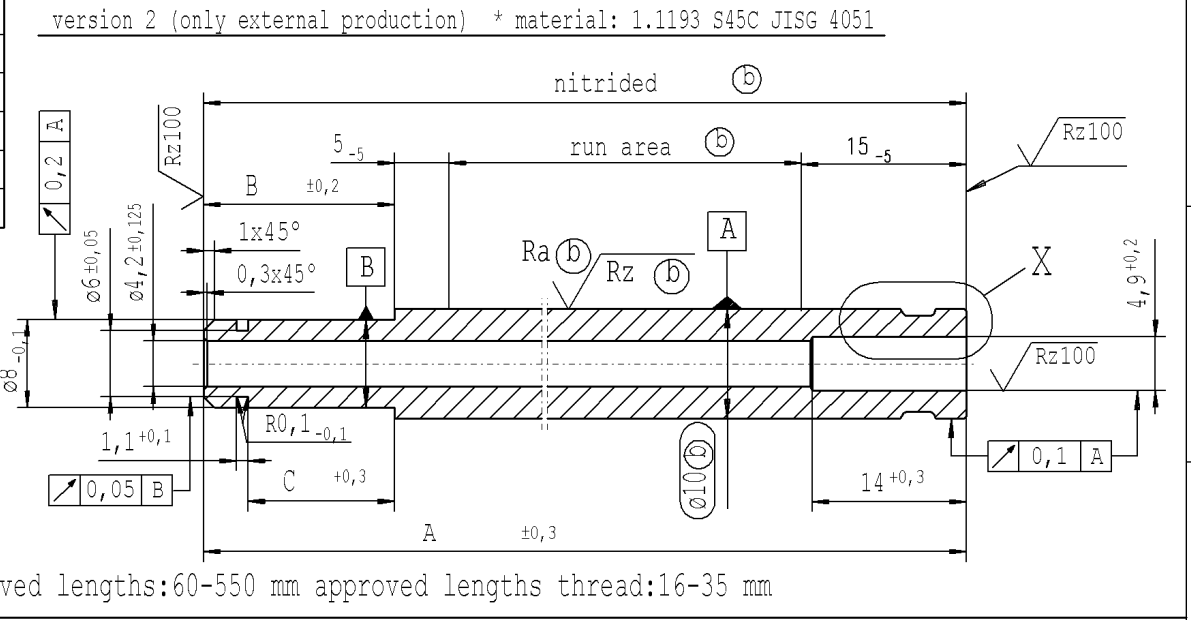
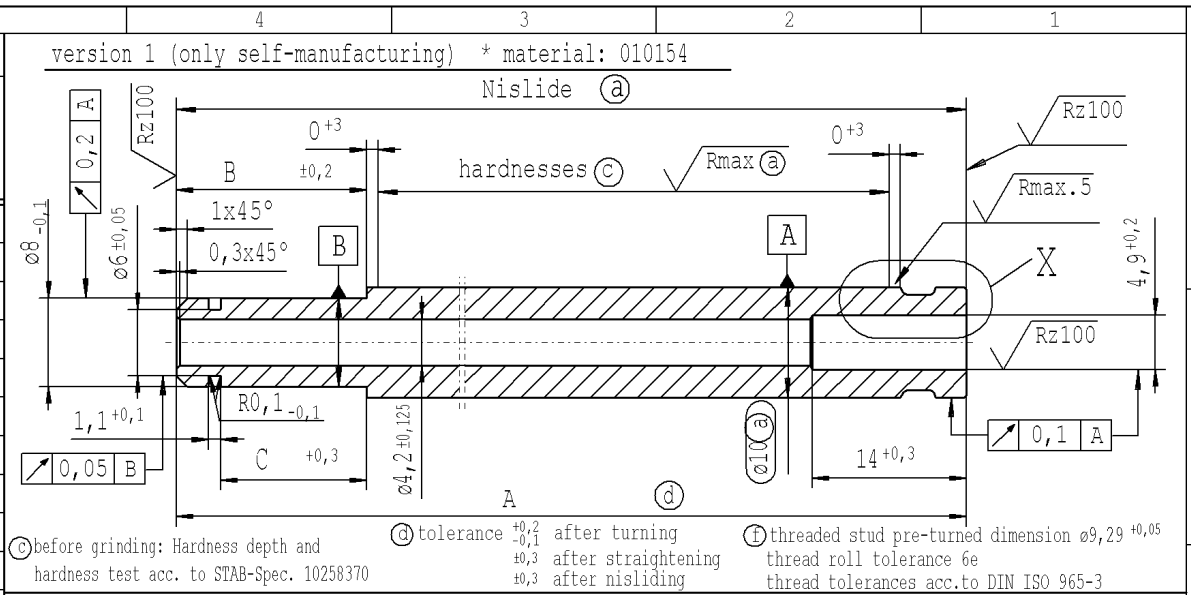
Intended for internal and supplier use

EN

Ident. Doc.:

Date/Name

supp	material no.			A	B	C
No.	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side	clearance dim. groove
	(a) version 1	(a) version 1	(b) version 2			
1	375040	375040	375040	323.5	15	12.2
2	375996	375996	375996	332.5	15	12.2
3	376474	376474	376474	336.5	15	12.2

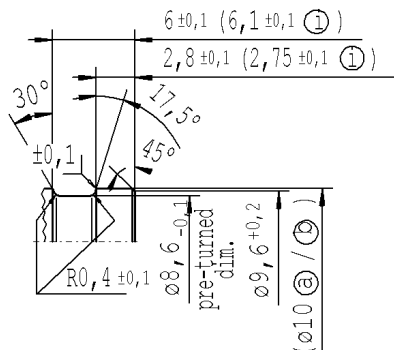


approved lengths: 60-550 mm approved lengths thread: 16-35 mm

100% cleanliness of through hole

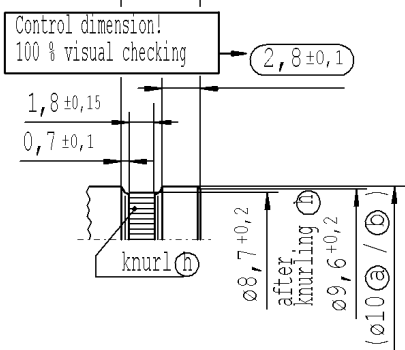
Rz 25 (Rz 100 Rmax5 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2 ±0,1 sheet 1 of 1

X pre-worked: (only self-manufacturing)



(1) dim. before grinding at piston rod dia. 10,2 ±0,1

X Control dimension! 100% visual checking



(d) knurl-profile manuf. with knurl roll DIN 82 - RAA 0,5

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649										
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted			Material:	*	All dimensions are in mm			Marking of special characteristics according to STAB-Spec. 10270932			Date	Name	
new	INITIAL RELEASE									Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1			Dimensions without tolerances DIN ISO 2768-mK			Drawn by	05.07.2021	Hein
old	-									Surface finish	DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Checked			06.07.2021	Gödril, I.	
Field	-									Replaces:		Document No.:			10294942			Material No.:		
Date/Name	05.07.2021 Hein									STABILUS PISTON ROD										
Chg. No.	699939																			
Rev.	0																			