The print-out is not subject to the modification service.

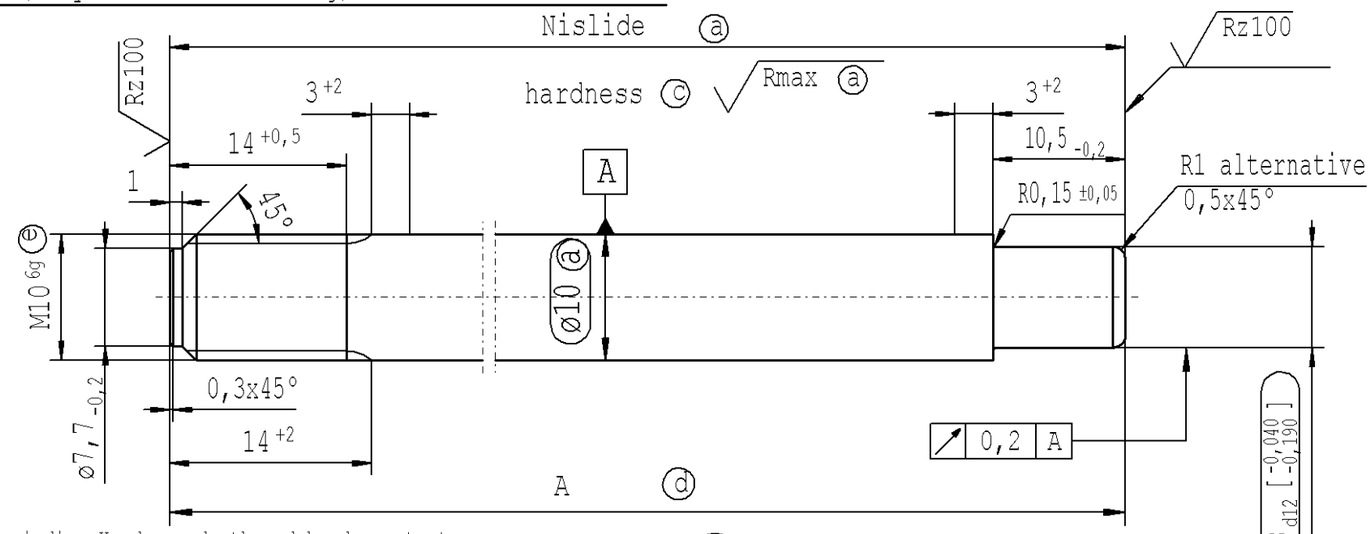
Intended for internal and supplier use

EN

Erstelldatum: 5/5/2021 - 11:31

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length
1	023455	023455	023455	120

version 1 (only self-manufacturing) * material: 010715

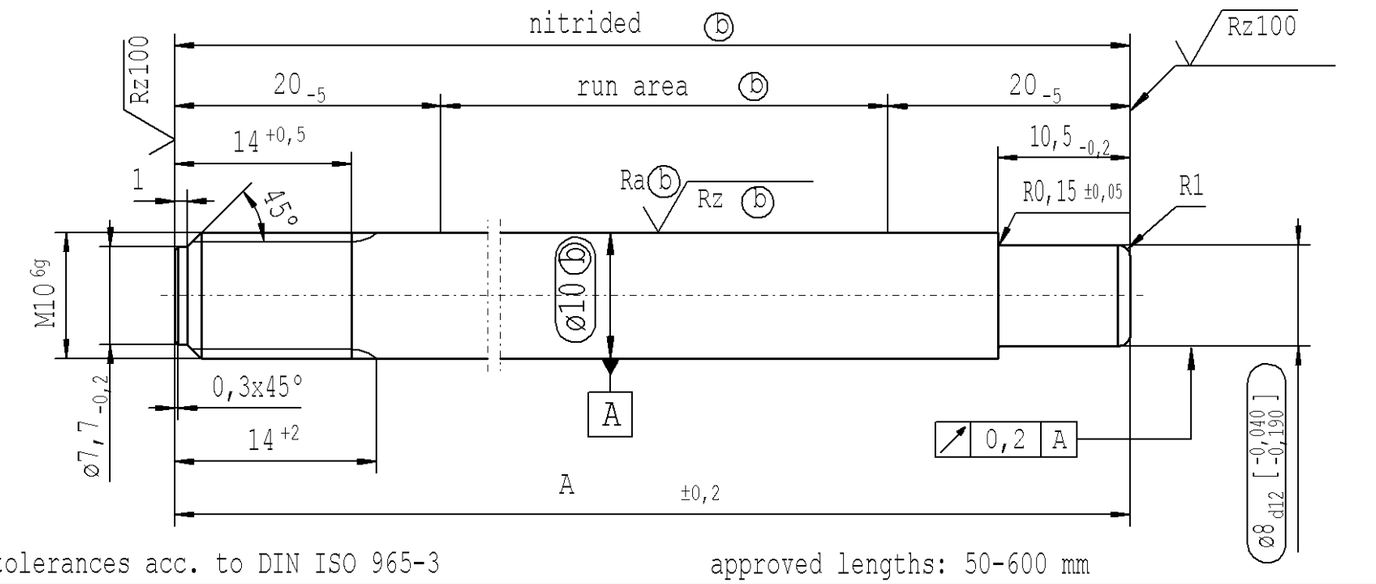


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(e) threaded stud rough-turned dim. ø8,97 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

(d) tolerances: +0,2 -0,1 after turning;
±0,3 after straightening;
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document; handwritten changes not permitted

new	INITIAL RELEASE	R1 alternative 0,5x45°	new format Internal/Supplier	
old	-	0,5x45°	Supplier drawing separately	
Field	-	E-F/1-2	-	
Date/Name	19.11.2008 Hein	05.05.2009 Hein	05.05.2021 Hein	
Chg. No.	-	572540	697930	
Rev.	0	1	2	

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	19.11.2008	Hein
Checked	05.05.2021	Klinkner

Document No.: 10160318

Material No.:

PISTON ROD

Ident. Doc.: