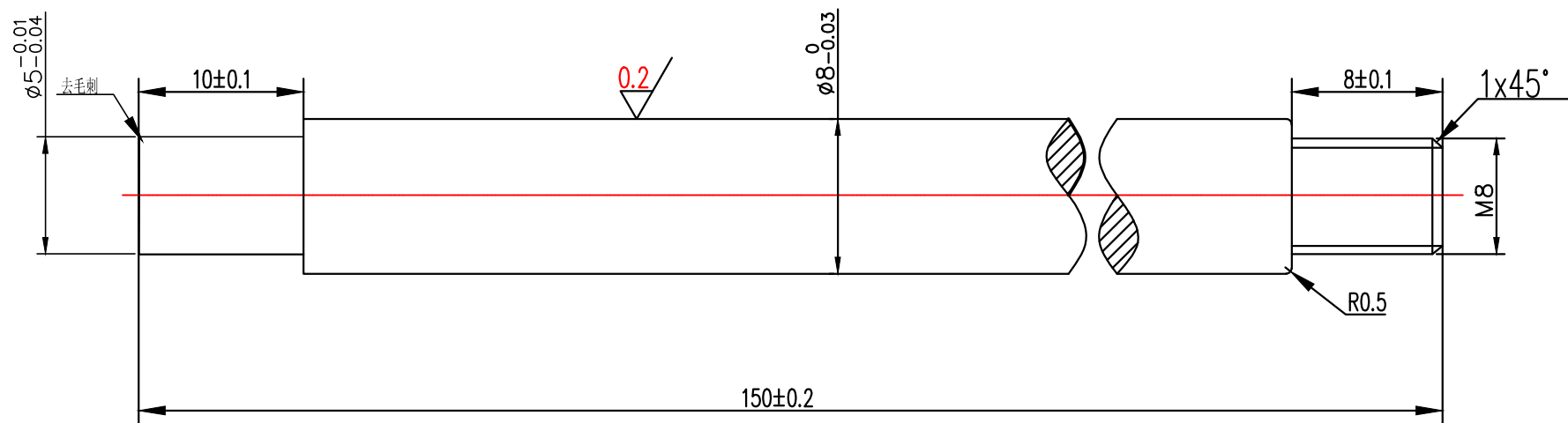





Intended for internal and supplier use. The print-out is not subject to the modification service.



技术要求

1. 材料: 45#钢;
2. 零件表面严禁磕碰, 不得有脱落、针孔、毛刺、划伤;
3. 零件表面QPQ, 盐雾试验不低于96H, 粗糙度 $Ra < 0.2$;
4. 硬度430HV-0.1min;
5. 未注倒角处均为: 0.5x45°。

DE:	EN: ✓	ES:	IT:	PT:	FR:	RO:	Material: material No. 45#	All dimensions are in mm	 Identification of important characteristics		Date	Name
New	shang hai						Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A4) 1:1	Dimensions without tolerance DIN ISO 2768-mk	Drawn by	20190516	ZRT
Old	----									Checked	20190516	ZDF
Field	----						Surface finish acc. to DIN ISO 1302	We reserve all rights to this document, to any patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of ---. CAD created document, handwritten changes not permitted.		Document No.: PR-DH08-150-A3		
Date/Name							Replaces:					
Original Rev:	----						Change No. --					
Changed Rev:	V0						GASFEDEN	 	PISTON ROD	Material No.: ---		