

CONFIDENTIAL!
Intended for internal use only

EN

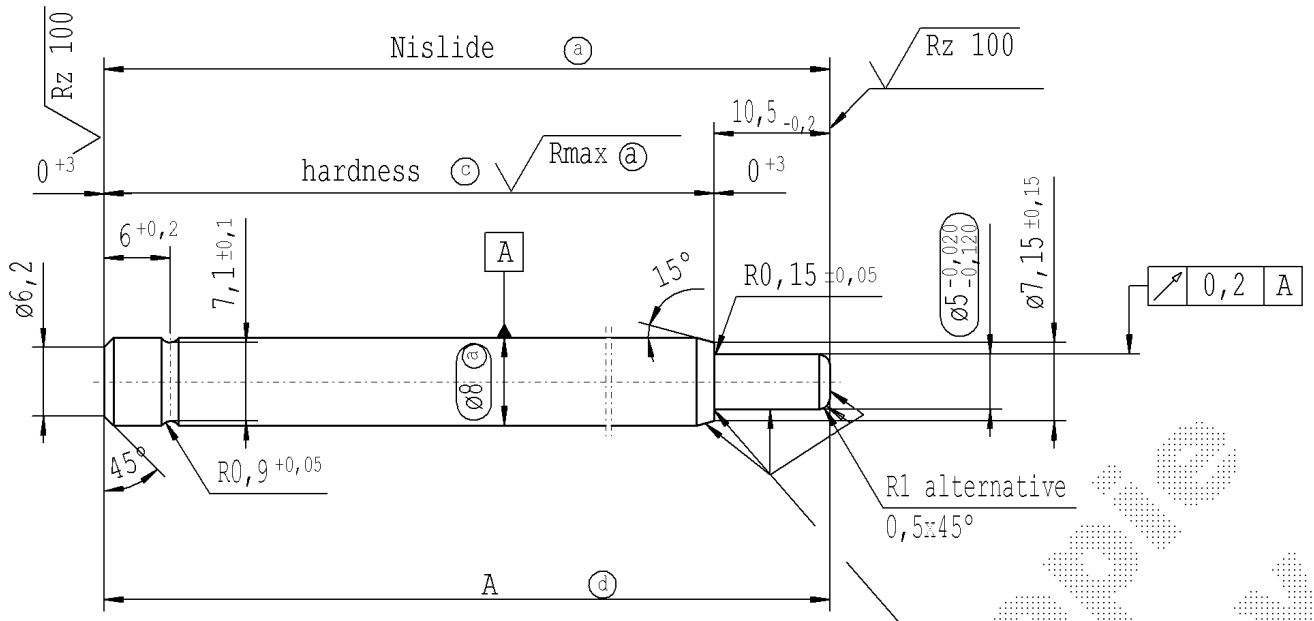
Ident. Doc.:
Date: 10/11/2021 - 13:40

supp No.	material no.	A
	Surface treatment acc. STAB-Spec.:	overall length
	10006248 Nislide Tab.IV	10028959 Nislide Tab.I ZhangShi
1	964406	141
2	065537	87
	xxxxxx	192

(a) piston rod processing acc. to STAB-Spec. 10006248
 (c) before grinding:
 Hardness depth and hardness test acc. to STAB-Spec. 10258370
 (d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning;
 $\begin{matrix} +0,3 \\ -0,1 \end{matrix}$ after straightening;
 $\begin{matrix} +0,3 \\ -0,1 \end{matrix}$ after nislliding

Pay part China acc. separate Supplier drawing

for ZhangShi
product family: 2019/1323
approved lengths: 50-600 mm



surface treated, alternative
not surface treated



sheet 1
of 1

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE	product family: 2019/1323					
old	-	product family: 2019/XXXX					
Field	-	B/5-6					
Date/Name	10.10.2019 Höfer	08.01.2020 Hein					
Chg. No.	-	685079					
Rev.	0	1					

Material:	mat.no.: 010731	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	10.10.2019	Höfer
Surface finish acc. to DIN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	08.01.2020 Klinkner
Replaces:		Environmental protection acc. to STAB-Spec. 10005649		Document No.: 10270514	
STABILUS		PISTON ROD		Material No.:	