

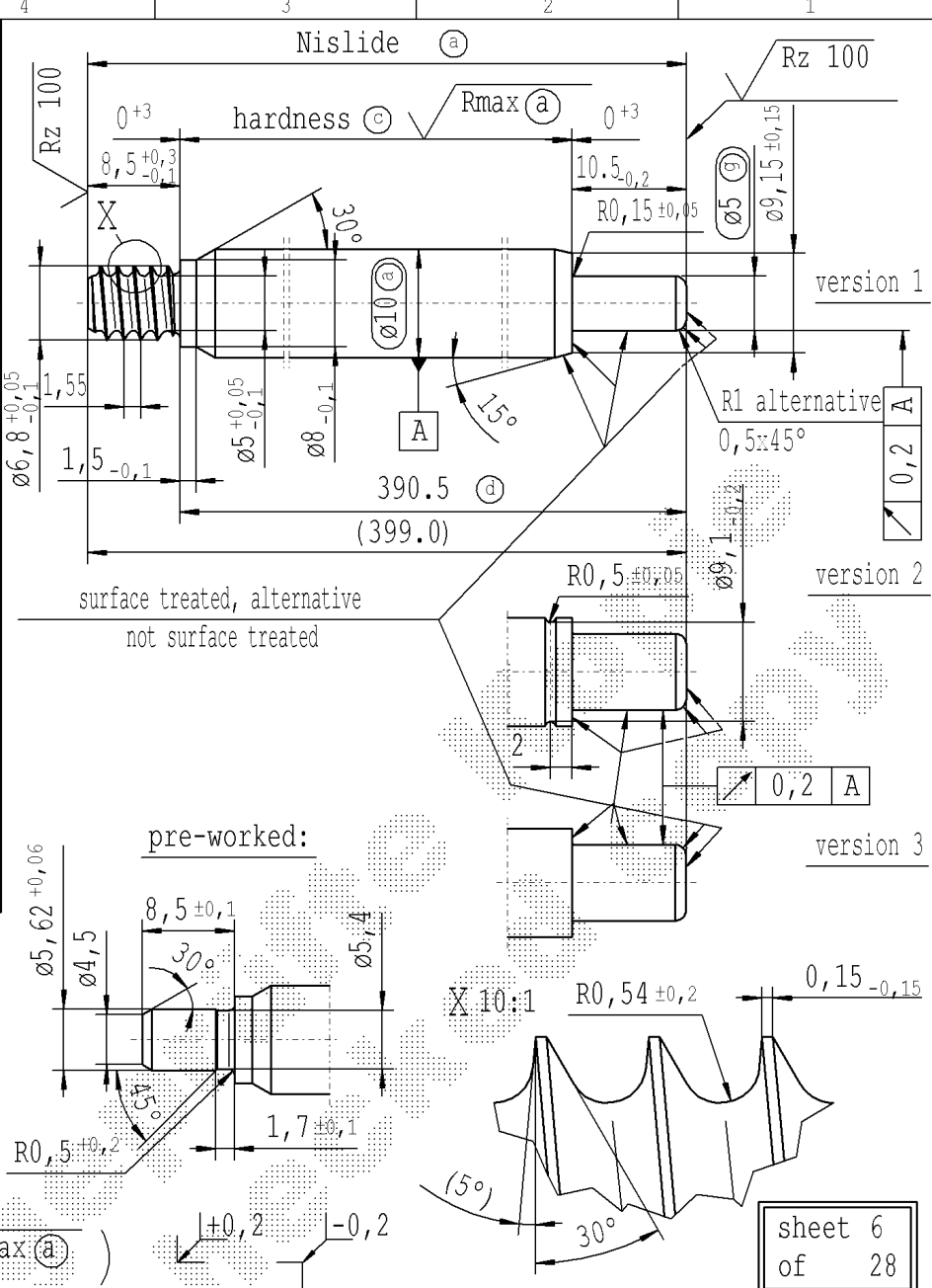
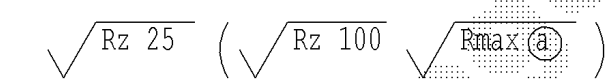
The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 9879C Rev. 1. Datum: 30/11/2021 - 15:18

supp No.	material no.				overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	only tab. IV allowable
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black	table X Nislide "G"						
106	4707NV			4707NV	387.0	10.5	5	378.5	1	
108	6455NG			6455NG	399.0	10.5	5	390.5	1	
109	5068NV			5068NV	345.0	4.5	5	336.5	3	
110	5075ND			5075ND	360.0	10.5	5	351.5	1	
111	5111NZ			5111NZ	372.0	4.5	5	363.5	3	
113	9422NP			9422NP	321.0	12.5	8	312.5	3	
114	5855NN			5855NN	426.0	10.5	5	417.5	1	
115	0612PR		9365XY	0612PR	294.0	10.5	5	285.5	1	
116	2027PM	026211		2027PM	213.0	10.5	5	204.5	1	
117	2583PP			2583PP	228.0	4.5	5	219.5	3	
118	2626PC			2626PC	243.0	10.5	5	234.5	1	
119	2933PR			2933PR	168.0	4.5	5	159.5	3	
120	2934PM			2934PM	183.0	10.5	5	174.5	1	
123	5197PU			5197PU	408.0	10.5	5	399.5	1	
124	3291PF			3291PF	213.0	4.5	5	204.5	3	
125	3299PT			3299PT	227.5	10.5	5	219.0	1	

- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓓ tolerances:  
+0,2  
-0,1 after turning  
±0,3 after straightening  
±0,3 after nisliding
- Ⓔ stud:  $\varnothing 5^{-0,020}_{-0,120}$  /  $\varnothing 8_{d12}^{[-0,040}_{-0,190]}$



sheet 6 of 28

AIAG CQI-standards acc. to STAB-Spec. 10027692										
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:
new	position of angle 5° corrected 8,5	+0,3 -0,1	Ⓒ = acc. STAB-Spec. 10258370	(5°) no technical change, no new first sample required:						mat. No.: 010215
old	wrong position of angle 5°		Ⓒ = RHT 0,4 .... 0,7 mm		5°					Edge tolerances acc. to DIN ISO 1315
Field	B-C/1-2 F/3-4				B-C 7-8					Surface finish: DIN EN ISO 1302
Date/Name	28.01.2019 Hein				10.05.2019 Jablonski					Reg. No.: Zčbrg: g. Nr. v. 16.03.1994
Chg. No.	675145				678485					<b>STABILUS</b>
Rev.	33				34					<b>PISTON ROD</b>

Environmental protection acc. to STAB-Spec. 10005649	
All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Document No.: 10004711	Date: 14.10.1999 Name: Mohrs
Material No.:	Checked: 31.03.2021 Name: Klinkner