

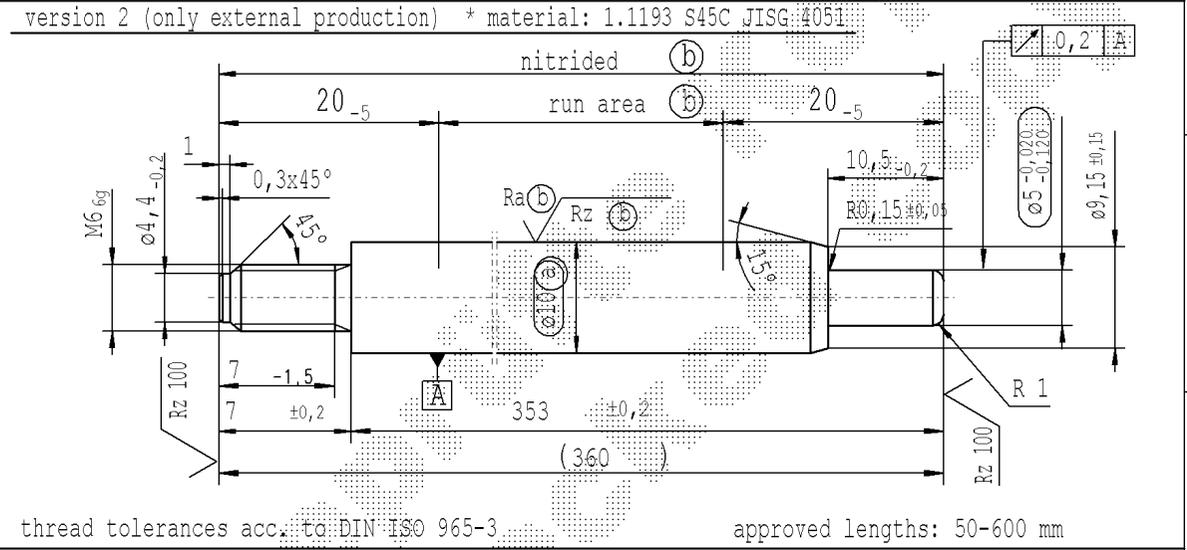
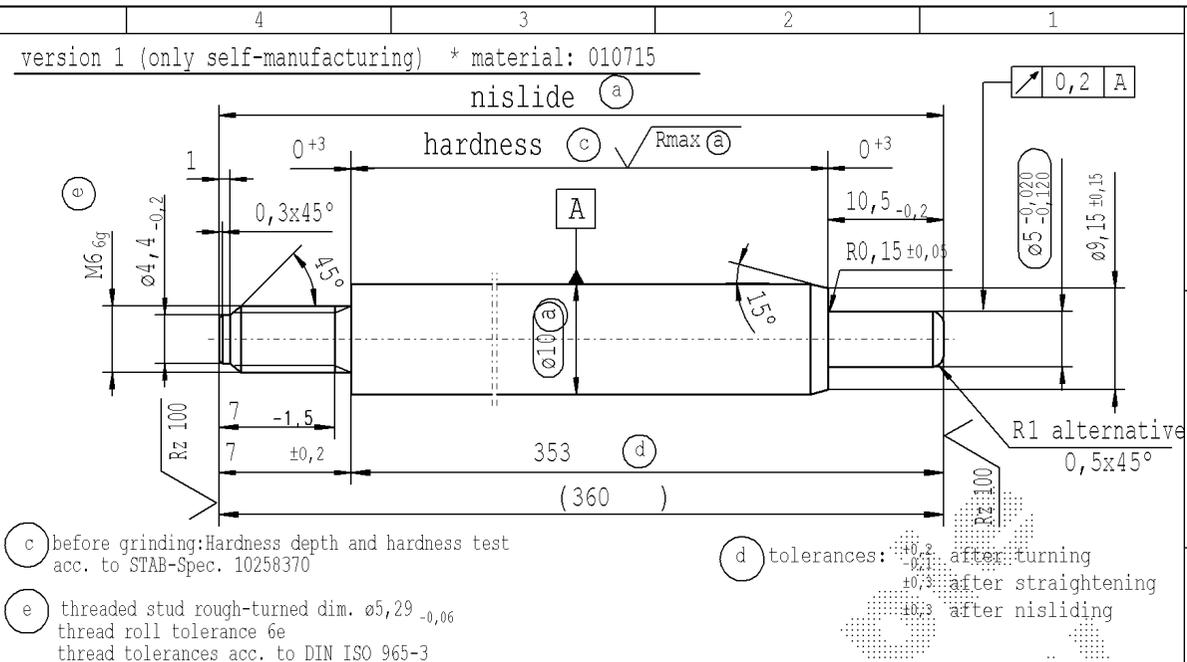
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
31	327002	327002	327002	309	7	302
32	327480	327480	327480	360	7	353
33	328675	328675	328675	327	7	320
34	329153	329153	329153	351	7	344
35	455106	455106	455106	189	7	182
36	607110	607110	607110	528	7	521
37	634356	634356	634356	315	7	308
38	638658	638658	638658	339	7	332
39	735931	735931	735931	411	7	404
40	997158	997158	997158	348	7	341
41	051914	051914	051914	246	7	239
42	226862	226862	226862	258	7	251



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (d)) $\pm 0,2$ $\pm 0,2$

sheet 2 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier		Tab XVI no technical change, no new first samples required		
old	© = RHT 0,4 0,7 mm		Supplier drawing separately		Tab IV		
Field	C 5-6		-		F 8		
Date/Name	15.05.2019 Donat		16.06.2020 Höfer		16.08.2021 Donat		
Chg. No.	678703		688989		699704		
Rev.	6		7		7		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish acc. to DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
Replaces:				Dimensions without tolerances DIN ISO 2768-mK			
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PISTON ROD				Date: 19.11.2008 Name: Hein			
				Checked: 16.08.2021 Milles			
				Document No.: 10160325			
				Material No.:			