

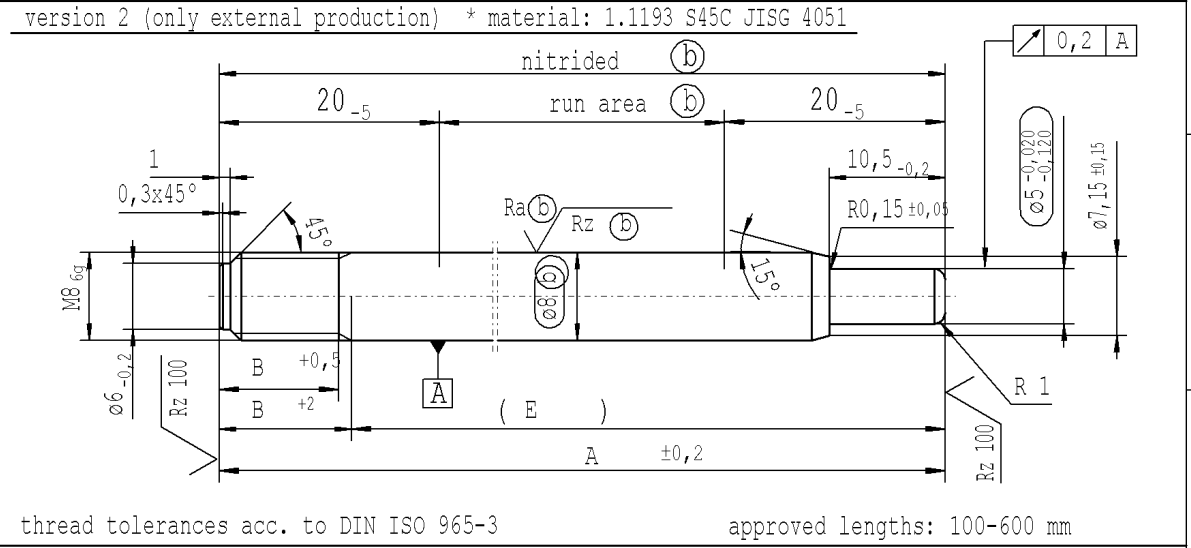
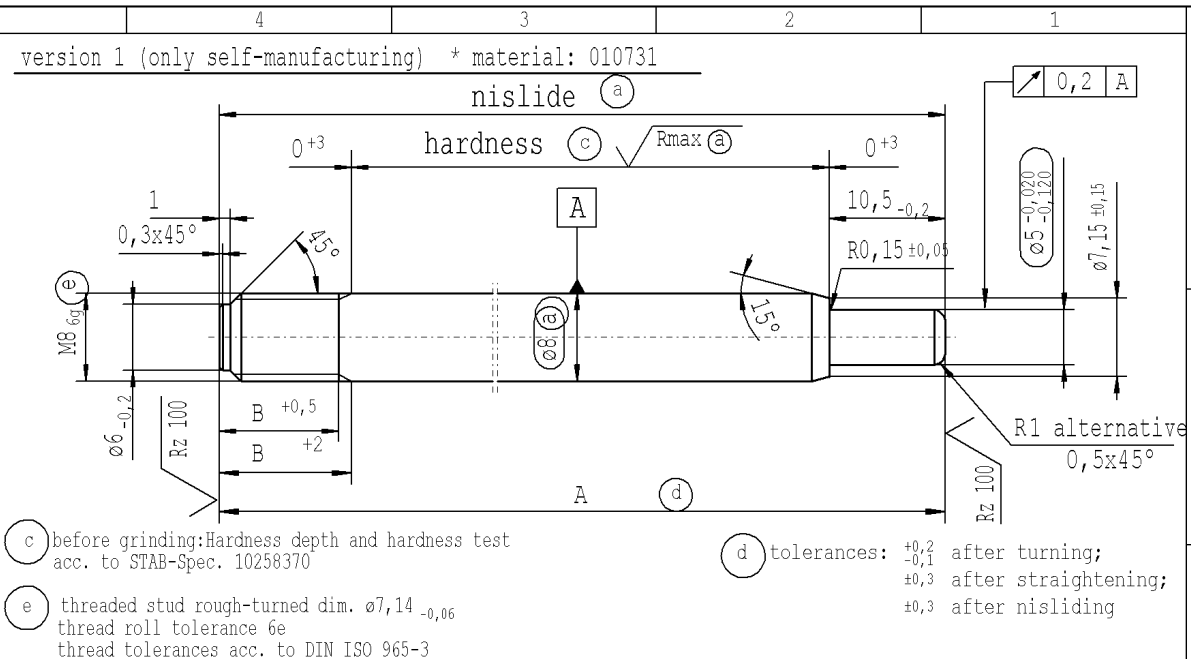
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:  
Date: 06.12.2021 / 15:16:21 \*\*\*\*\* Ausdruck nicht massgetreu \*\*\*\*\*

supp No.	material no.				A overall length	B thread length
	processing and surface treatment acc. to STAB-Spec.					
	10006248 Tab. XVI optimized version 1	10006248 Tab. V version 1	10006248 Tab. X version 1	10028959 Tab. I version 2		
24	322461		322461	322461	300.0	10
25	332499		332499	332499	192.0	10
26	340147		340147	340147	249.0	10
27	348990		348990	348990	219.0	10
28	350663		350663	350663	99.0	10
29	352814		352814	352814	156.0	10
30	362613		362613	362613	124.0	10
31	363569		363569	363569	138.0	10
32	376953		376953	376953	456.0	10
33	377431		377431	377431	186.0	6
34	387708		387708	387708	255.0	10
35	396312		396312	396312	111.0	10
36	398702		398702	398702	228.0	10
37	420451		420451	420451	135.0	10
38	421168		421168	421168	177.0	10
39	425948		425948	425948	126.0	10
40	427621		427621	427621	195.0	10
41	437659		437659	437659	117.0	10
42	457018		457018	457018	114.0	10
43	457974		457974	457974	243.0	10



sheet 2 of 4

$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{R_{max}}$  (a)  $\sqrt{Ra}$  (b)  $\sqrt{Rz}$  (b))  $\downarrow +0,2$   $\downarrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier		Tab XVI; no technical change, no new first sample required		
old	© = RHT 0,4 ... 0,7 mm		Supplier drawing separately		Tab IV;		
Field	C8		-		F 8		
Date/Name	06.06.2019 Höfer		17.09.2020 Donat		16.08.2021 Donat		
Chg. No.	678546		691413		699704		
Rev.	6		7		7		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1			
Surface finish DIN EN ISO 1302				Marking of special characteristics according to STAB-Spec. 10270932			
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<b>STABILUS</b>				<b>PISTON ROD</b>			
				Date		Name	
				05.03.2014		Höfer	
				Checked		16.08.2021 Milles	
				Document No.: 10210124			
				Material No.:			