

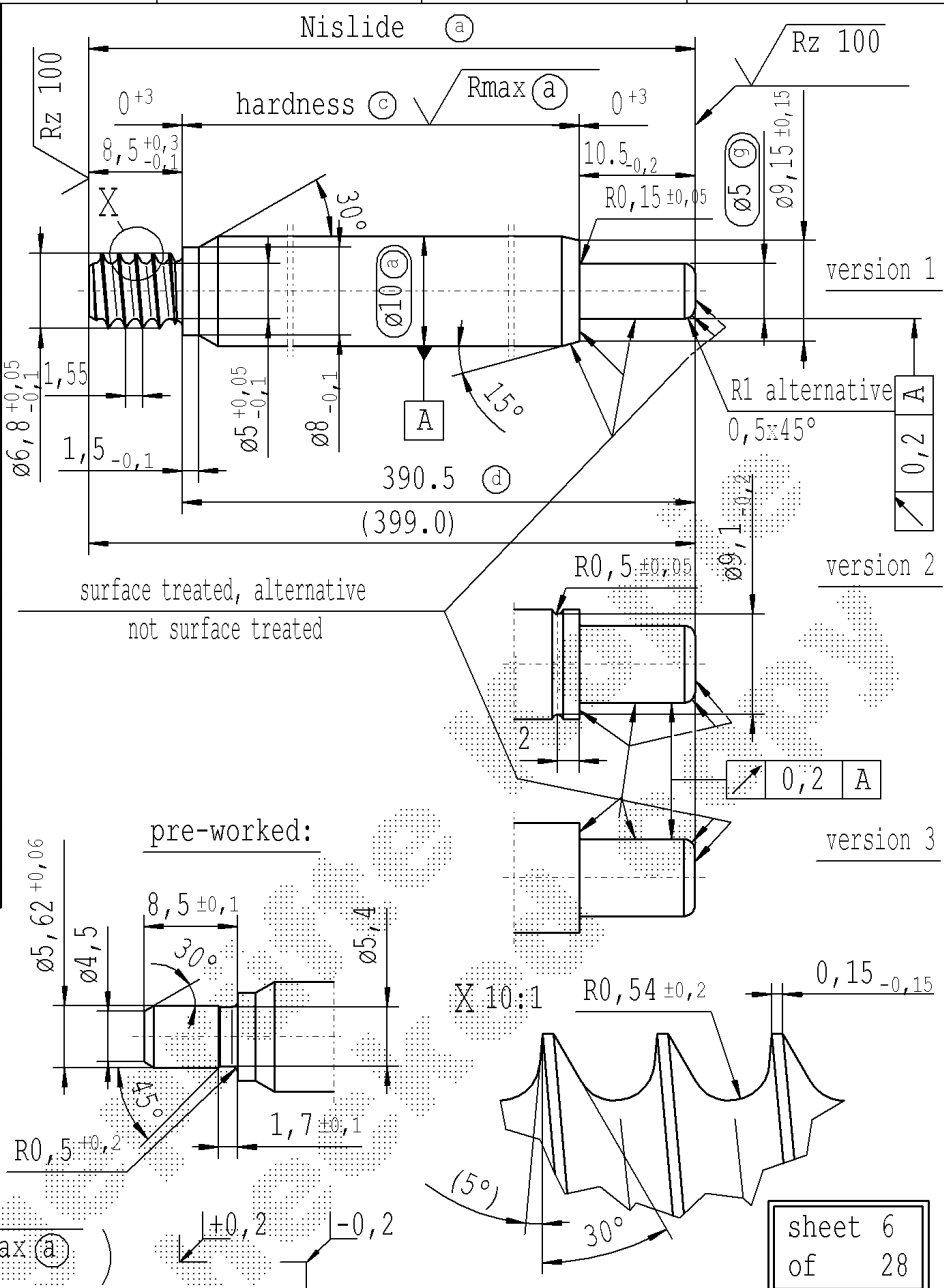
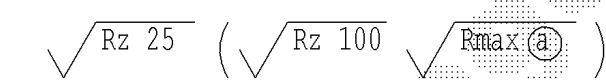
The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 9879C_{Rev.1} datum: 30/11/2021 - 15:18

supp No.	material no.				overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	only tab. IV allowable
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black	table X Nislide "G"						
106	4707NV			4707NV	387.0	10.5	5	378.5	1	
108	6455NG			6455NG	399.0	10.5	5	390.5	1	
109	5068NV			5068NV	345.0	4.5	5	336.5	3	
110	5075ND			5075ND	360.0	10.5	5	351.5	1	
111	5111NZ			5111NZ	372.0	4.5	5	363.5	3	
113	9422NP			9422NP	321.0	12.5	8	312.5	3	
114	5855NN			5855NN	426.0	10.5	5	417.5	1	
115	0612PR		9365XY	0612PR	294.0	10.5	5	285.5	1	
116	2027PM	026211		2027PM	213.0	10.5	5	204.5	1	
117	2583PP			2583PP	228.0	4.5	5	219.5	3	
118	2626PC			2626PC	243.0	10.5	5	234.5	1	
119	2933PR			2933PR	168.0	4.5	5	159.5	3	
120	2934PM			2934PM	183.0	10.5	5	174.5	1	
123	5197PU			5197PU	408.0	10.5	5	399.5	1	
124	3291PF			3291PF	213.0	4.5	5	204.5	3	
125	3299PT			3299PT	227.5	10.5	5	219.0	1	

- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓒ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓓ tolerances:
+0,2
-0,1 after turning
±0,3 after straightening
±0,3 after nisliding
- Ⓔ stud: $\varnothing 5^{-0,020}_{-0,120}$ / $\varnothing 8_{d12}[-0,040_{-0,190}]$



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DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	
new	position of angle 5° corrected 8,5	+0,3 -0,1	Ⓒ = acc. STAB-Spec. 10258370	(5°) no technical change, no new first sample required:				
old	wrong position of angle 5°		Ⓒ = RHT 0,4 0,7 mm	5°				
Field	B-C/1-2 F/3-4		B-C 7-8		B/2			
Date/Name	28.01.2019 Hein		10.05.2019 Jablonski		31.03.2021 Hein			
Chg. No.	675145		678485		696924			
Rev.	33		34		34			

Material: mat.No.: 010215	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 14.10.1999 Name: Mohrs
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked: 31.03.2021 Klinkner
Surface finish: DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10004711
Regl. No.: Zčbrg: v. 16.03.1994	STABILUS		Material No.:
PISTON ROD			