The print-out is not subject to the modification service.

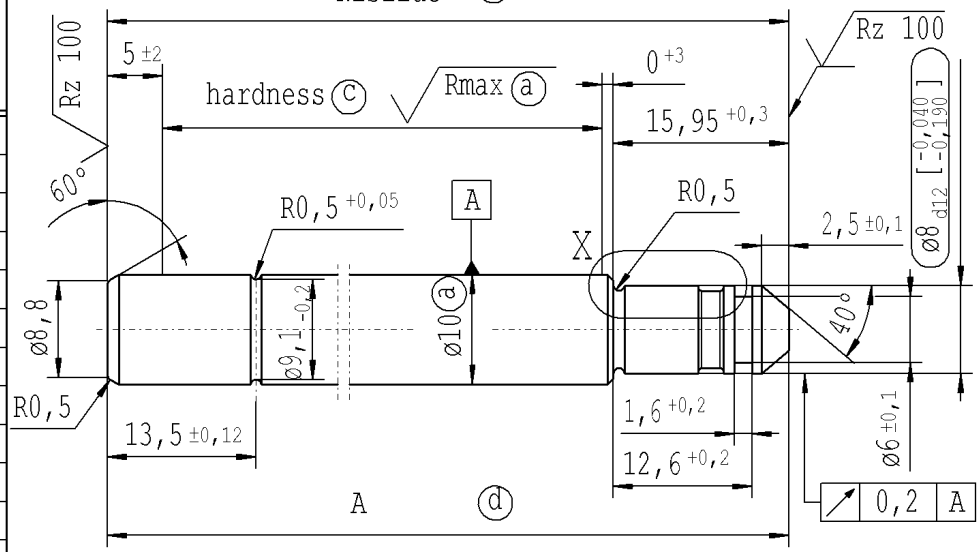
Intended for internal and external use

EN

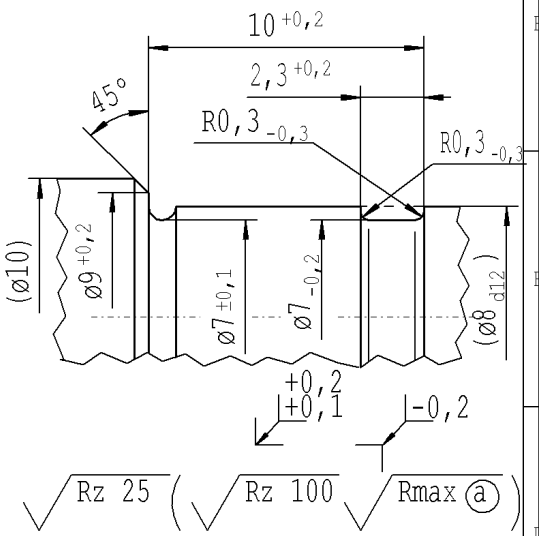
supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light ⓐ Version 1		material no. surface treatment processing acc. to STAB-Spec. 10028959 table II ⓔ Version 2	A overall length
94	196698		196698	210.0
95	543966		543966	441.0
98	861601		861601	117.0
100	223953		223953	171.0
101	425191		425191	396.0
102	519835		519835	150.0
103	319793		319793	285.0
104	690961		690961	201.0
105	168986		168986	348.0
106	945019		945019	147.0
107	970353		970353	276.0
108	039927		039927	189.0
109	147477		147477	195.0
110	203403		203403	204.0
111	239731		239731	183.0
112	293745		293745	192.0
113	661805		661805	180.0
114	739719		739719	135.0
115	856112		856112	225.0
116	871647		871647	207.0
117	874037		874037	318.0

Version 1 (only self-manufacturing)

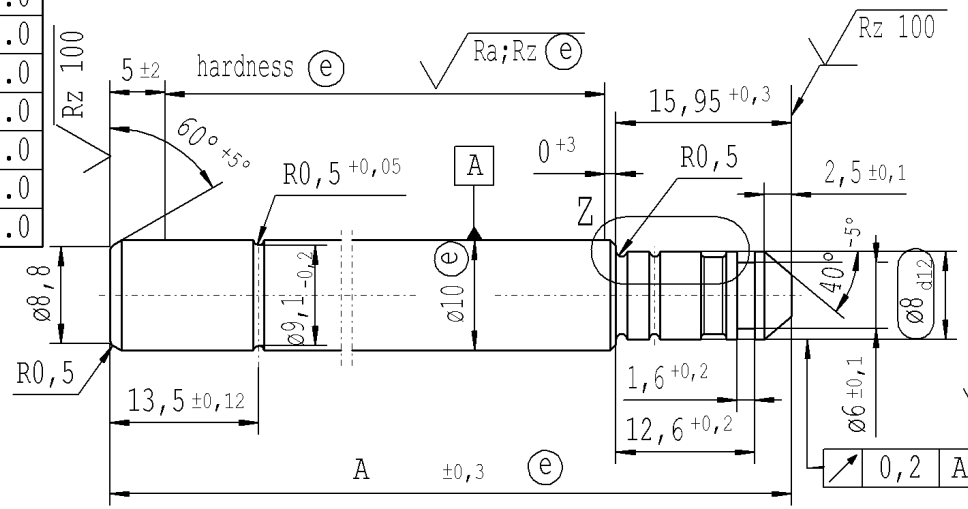
Nislide ⓐ



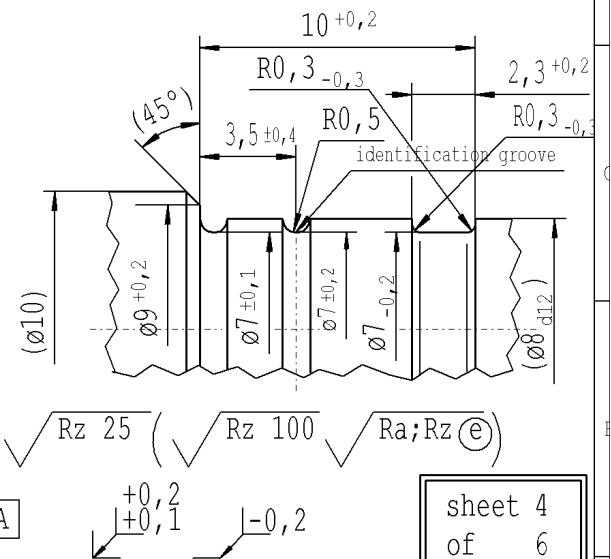
X 5:1



Version 2 (only external manufacturing)



Z 5:1



ⓒ before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

ⓓ tolerance $^{+0,2}_{-0,1}$ after turning
± 0,3 after straightening
± 0,3 after nisliding

sheet 4 of 6

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted

new	3,5 ±0,4	.8619TK	8652TV;8717TN;9052TB;9087TM; 9858TX;2492UB;1511VY;7788VU	ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	3,5 ±0,2	DOK 10023735 Pos.29	was on Dok.10023735	ⓒ = RHT 0,4 .... 0,7 mm	Supplier drawing separately	
Field	E2	Pos.28	Tab.Pos. 29-36	B 7-8	-	
Date/Name	25.10.06 Keß.	12.01.2007 Hö	24.4.07 Keß.	14.05.2019 Jablonski	10.02.2021 Jablonski	
Chg. No.	548667	554410	556213	678684	695144	
Rev.	4	5	6	7	8	

Material:
Version 1: Mat.No. 010715
Version 2 : 1.1193

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768 mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

	Date	Name
Drawn by	11.02.2005	Keßelheim
Checked	10.02.2021	C.Banciu

Document No.: 10028756

Material No.:

Ident. Doc.:

Erstelldatum: 14/9/2021 - 14:0

***** Druckdatum: 14.09.2021 / 14:01:52 ***** Ausdruck nicht massgetreu *****