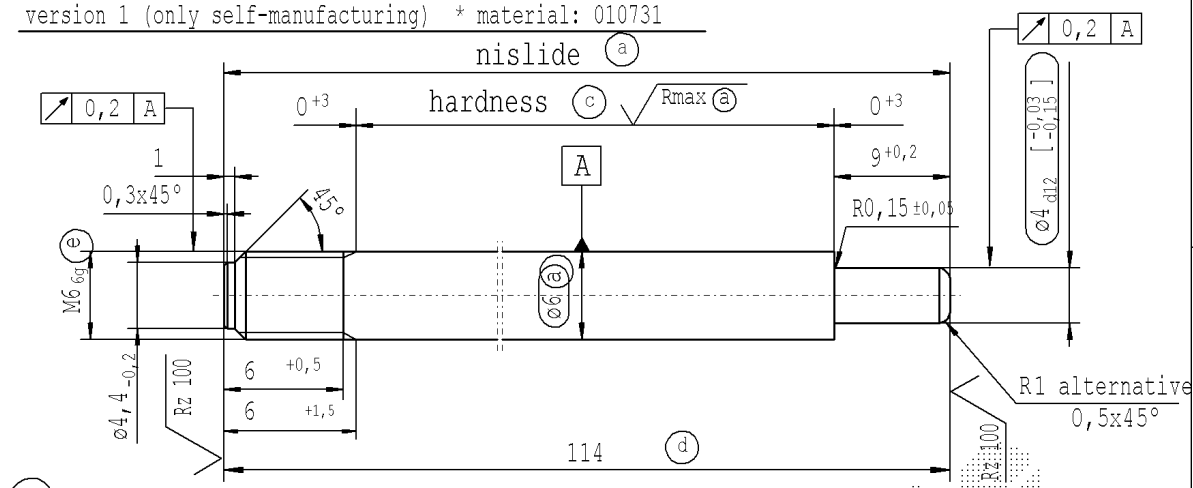
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	material no. processing and surface treatment acc. to STAB-Spec. 10028959 Tab. I (b) version 2	A overall length	B thread length
1	337740	337740	174	6
2	383867	383867	138	6
3	983763	983763	144	6
4	577470	577470	141	6
5	395835	395835	114	6

version 1 (only self-manufacturing) * material: 010731

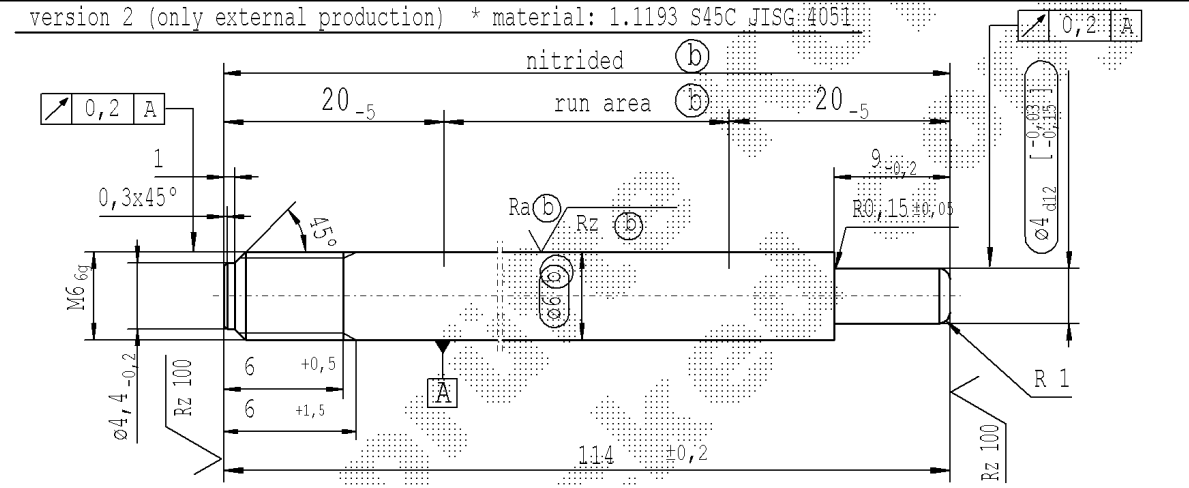


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerance +0,2 -0,1 after turning
± 0,2 before straightening
± 0,2 before nisliding

(e) threaded stud rough-turned dimension ø5,29 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	new format Internal/Supplier	Tab X deleted, no technical change, no new first sample required	9+0,2	
old	Supplier drawing separately	-	9-0,2	
Field	-	-	F/2	
Date/Name	26.10.2020 Hein	02.06.2021 Jablonski	06.07.2021 Hein	
Chg. No.	692033	697821	699309	
Rev.	3	3	6	

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	25.10.2017	Höfer
Checked	06.07.2021	Klinkner

Document No.: 10249645

Material No.:

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Ident. Doc.:

Bestelldatum: 7/1/2022 - 7:33