

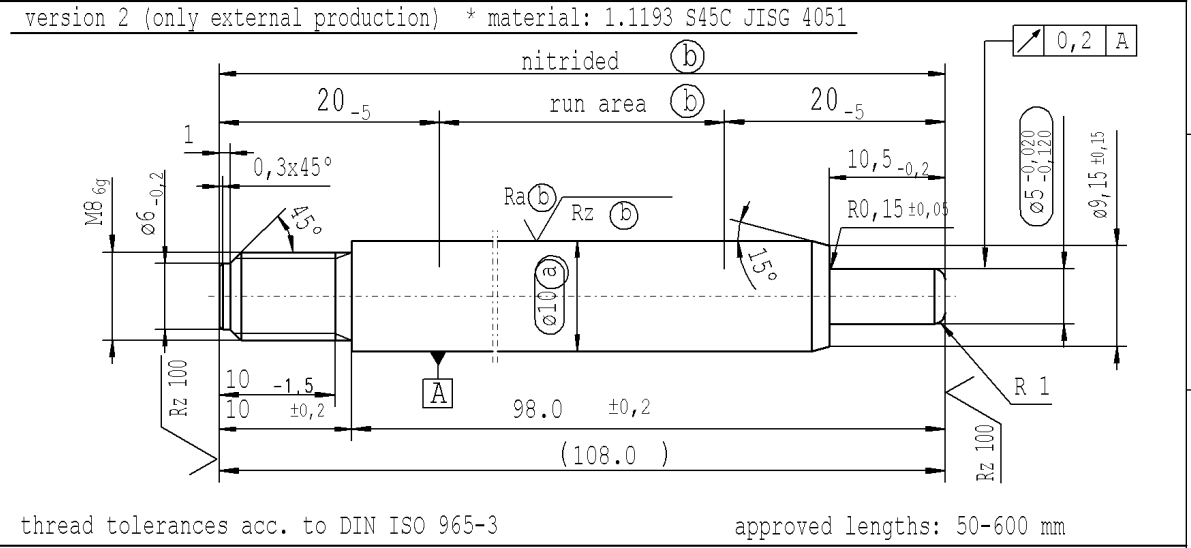
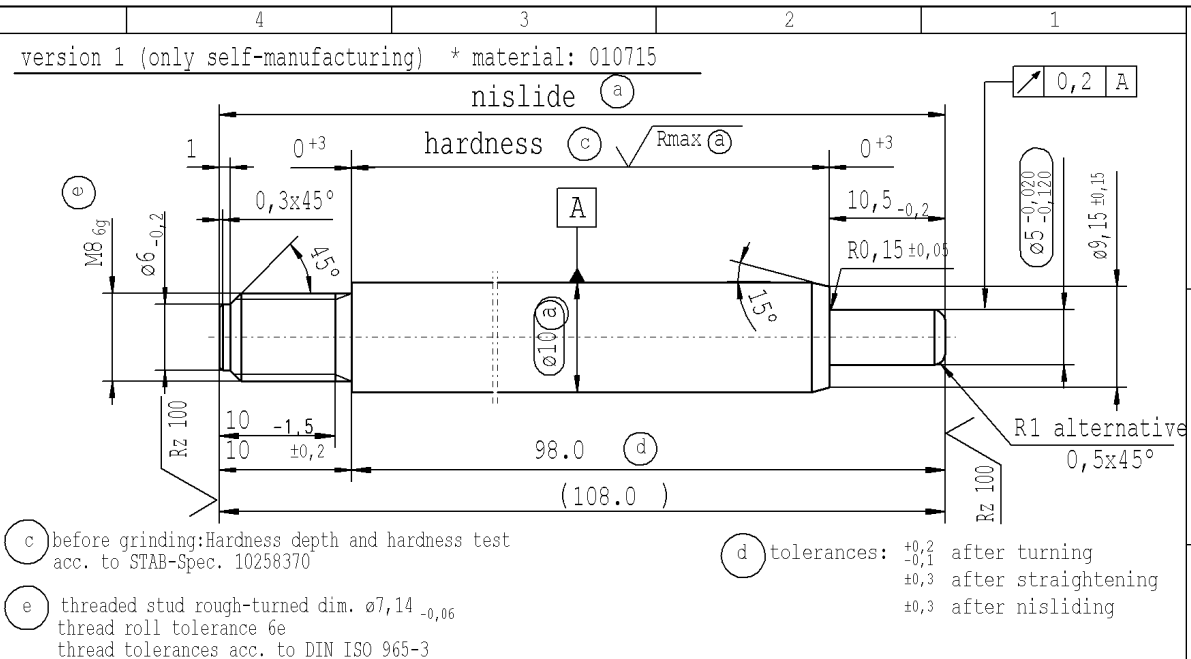
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:  
Bretel.datum: 16/12/2021 - 11:56

supp No.	material no.			A	B	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
60	931894	931894	931894	123.0	10	113.0
61	937391	937391	937391	303.0	10	293.0
62	608531	608531	608531	267.0	10	257.0
63	304763	304763	304763	495.0	10	485.0
64	416615	416615	416615	333.0	10	323.0
65	902504	902504	902504	204.0	10	194.0
66	534923	534923	534923	453.0	10	443.0
67	296402	296402	296402	135.0	8	127.0
68	298075	298075	298075	114.0	8	106.0
69	389851	389851	389851	183.0	10	173.0
70	352090	352090	352090	204.0	12	192.0
71	979944	979944	979944	453.0	12	441.0
72	217057	217057	217057	300.0	8	292.0
73	864747	864747	864747	237.0	12	225.0
74	920912	920912	920912	315.0	12	303.0
75	685498	685498	685498	213.0	12	201.0
76	330584	330584	330584	126.0	12	114.0
77	334408	334408	334408	192.0	12	180.0
78	515093	515093	515093	348.0	8	340.0
79	639612	639612	639612	201.0	10	191.0
80	055021	055021	055021	108.0	10	98.0
81	142973	142973	142973	588.0	10	578.0
82	154206	154206	154206	252.0	10	242.0
83	182647	182647	182647	82.5	10	72.5
84	198421	198421	198421	355.0	10	345.0
85	199377	199377	199377	153.0	10	143.0
86	252674	252674	252674	246.0	12	234.0
87	265341	265341	265341	303.0	12	291.0
88	265819	265819	265819	354.0	12	342.0



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Rmax}$  (a)  $\sqrt{Ra}$  (b)  $\sqrt{Rz}$  (c))  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 3 of 4

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370	new format Internal/Supplier		Tab XVI no technical change, no new first sample required			
old	© = RHT 0,4 .... 0,7 mm	Supplier drawing separately		Tab IV			
Field	B 7-8		-		F 8		
Date/Name	15.05.2019 Donat		08.06.2020 Höfer		16.08.2021 Donat		
Chg. No.	678703		688987		699704		
Rev.	3		4		4		

Material: *		All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	K.Marx
Surface finish DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		Checked	Milles
Replaces:		STABILUS		PISTON ROD		10166619	
						Material No.:	