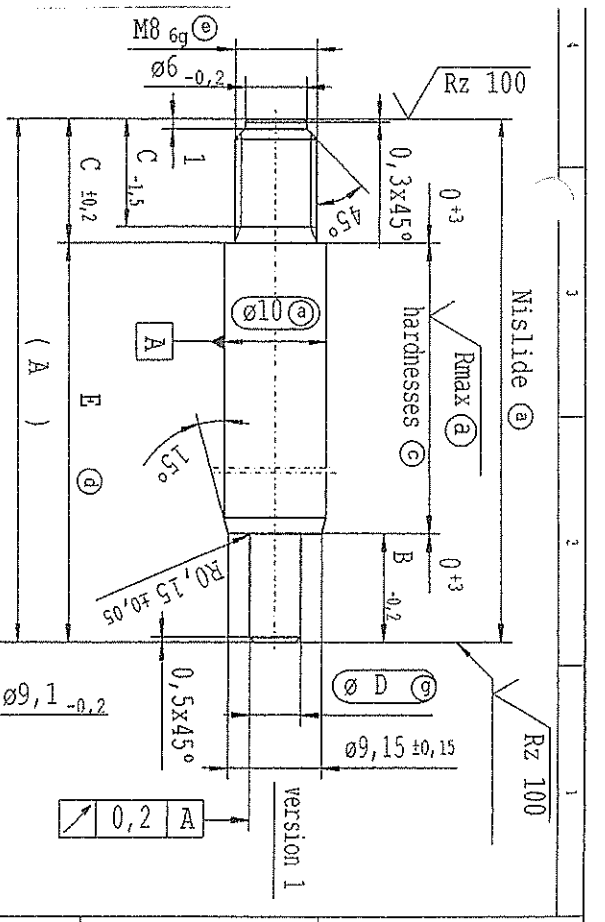


Nislade Black	A	B	C	D	E	F
108456	456	10,5	10	5	446	1
108252	252	10,5	10	5	242	1
9944EV	351	10,5	10	5	341	1
108303	303	10,5	8	5	295	1



- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓑ HRC 0,4..0,7 mm before grinding, 2 68 HRA (acc. to DIN ISO 6509)
- Ⓒ tolerances: $\pm 0,1$ after turning; $\pm 0,3$ after straightening; $\pm 0,1$ after nisliding
- Ⓓ threaded stud rough-turned dimension $\pm 0,14 -0,08$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3
- Ⓔ stud: $\phi 5 \pm 0,08 / \phi 8 \pm 0,15$

* CUSTOMER DRAWING AVAILABLE

version 3

Environmental protection acc. to STAB-Spec. 10005649

Rz 25 () Rz 100 () Rmax (a) ()

sheet 3 of 8

Material:		All dimensions are in mm	
Mat. no. 010715		Identification of important characteristics	
Edge tolerances acc. to DIN ISO 13115		Scale: 2:1	
Surface finish DIN ISO 1302		Dispositions without tolerances: DIR ISO 2768-mS	
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Zehng. d. Nr. v. 08.04.1999		Drawn by: 25.10.1999	
STABILUS		Checked: 19.03.2004	
PISTON ROD		Approved:	
		Reprint No.: 10003846	
		Material No.:	