



external production \* material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

sheet 1  
of 1

supp. material no.	A			
No.	Surface treatment STAB-Spec. 10028959 Tab. I (b)	overall length		
1	201986	138		
2	897482	252		
3	898438	129		
4	499071	150		
5	763645	216		
6	246213	153		
7	375751	165		
8	906332	84		
9	100425	330		
10	100664	273		
11	104010	228		
12	911591	201		
13	441479	369		
14	481870	141		
15	483543	123		
16	484499	180		
17	492625	171		
18	916612	162		
19	918524	222		
20	919958	192		
21	923304	270		

DES: X	EN: X	ES:	LT:	FR:	RO: X	FR:	FR:
new		revised		product family: 2019/0334		product family: 2019/0334	GDZ created document handwritten changes not permitted
old				product family: 2018/xxxx		new format. Supplier	
Field				C/5-6		Supplier drawing separately	
Date/Name	17.09.2018 Hsfer			10.04.2019 Hein		B 5-6	
Chg. No.	671841			677737		08.05.2019 Hsfer	
Rev.	1			67739		09.11.2020 Donat	
				4		692739	

AIAG CQI-standards acc. to STAB-Spec. 10027692		Moederl. *	AIAG CQI-standards acc. to STAB-Spec. 10005649
All dimensions are in mm	Dimensions are according to STAB-Spec. 1027032	Scale: (Original DIN A3) 2:1	Marking of special characteristics according to STAB-Spec. 1027032
Surface finish: Ra 0,2	Surface finish: Ra 0,2	Surface finish: Ra 0,2	Dimensions without tolerances: DIN ISO 2768-mK
Surface finish: Rz 100	Surface finish: Rz 100	Surface finish: Rz 100	Dimensions without tolerances: DIN ISO 2768-mK
Surface finish: Rz 0,2	Surface finish: Rz 0,2	Surface finish: Rz 0,2	Dimensions without tolerances: DIN ISO 2768-mK
Surface finish: Rz 0,2	Surface finish: Rz 0,2	Surface finish: Rz 0,2	Dimensions without tolerances: DIN ISO 2768-mK

Item	Date	Rev.
Hübel	06.03.2017	1
Flüchler	09.11.2020	1

Document No.	Material No.
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