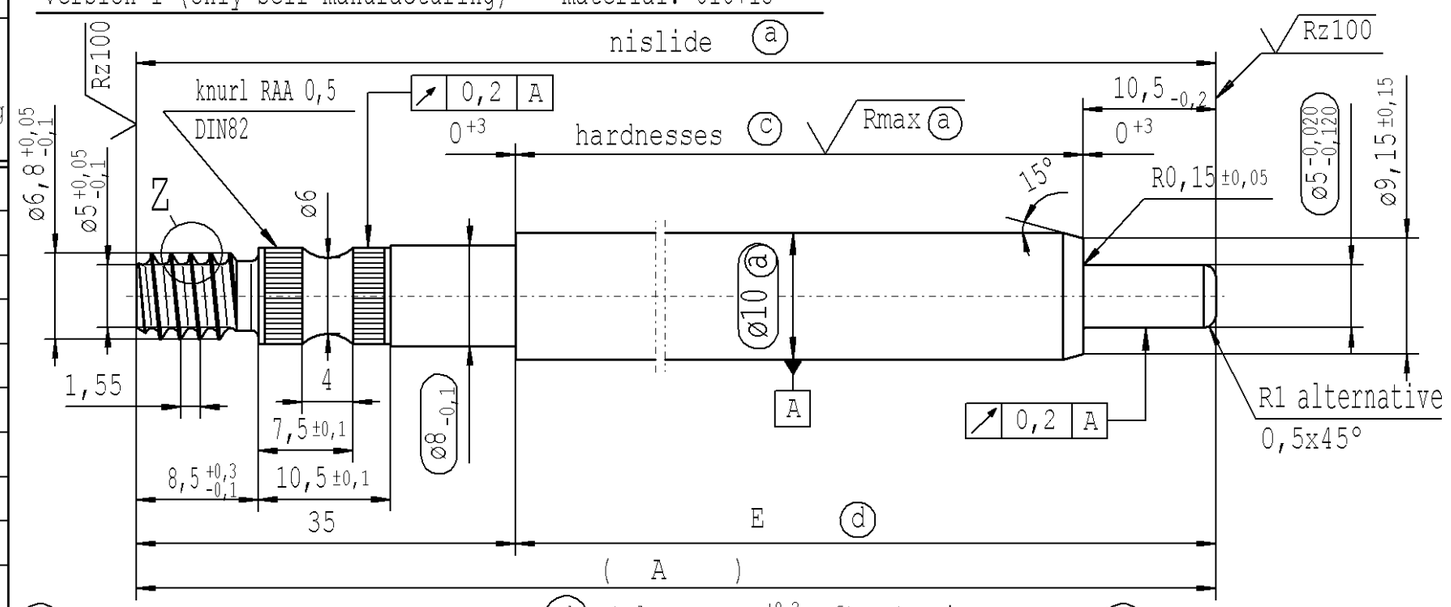
The print-out is not subject to the modification service.

Intended for internal and supplier use

supp. No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud
	10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
1	194834	194834	194834	420	385

version 1 (only self-manufacturing) * material: 010715

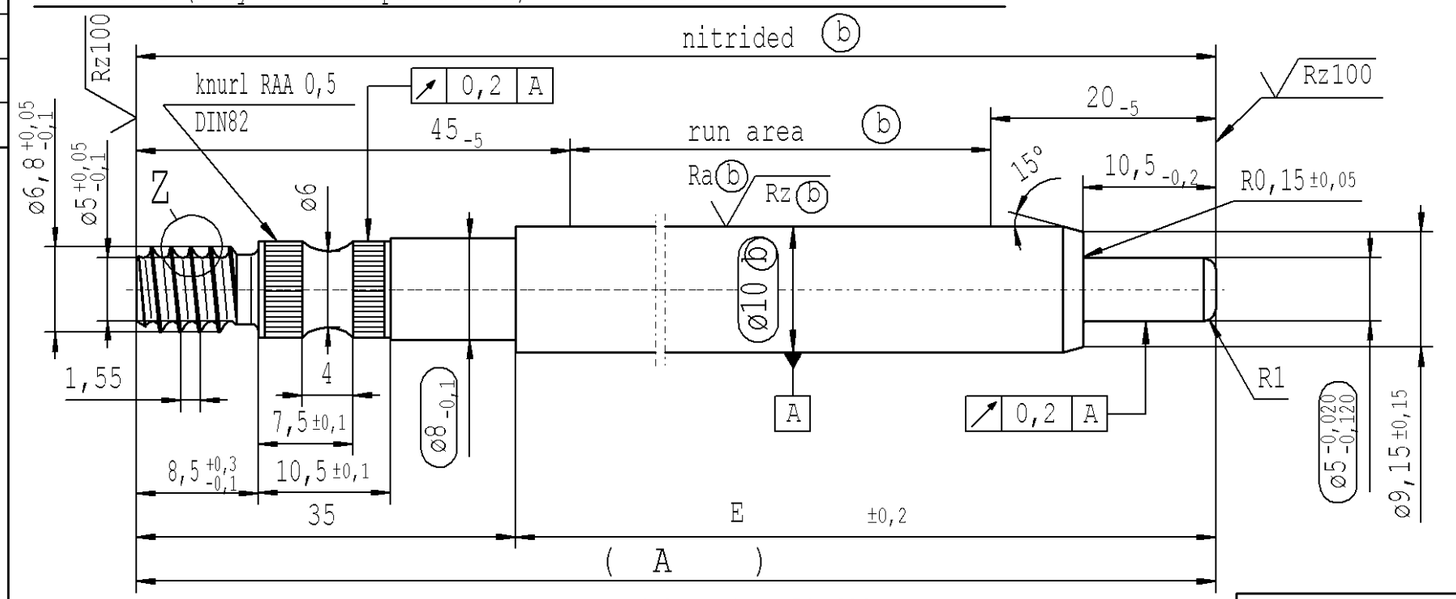


(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning;
±0,3 after straightening;
±0,3 after nisliding

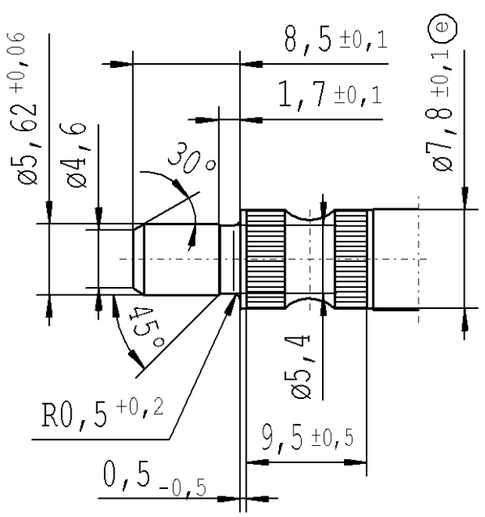
(e) pre-turned dim. 7,7 ±0,05

version 2 (only external production) * material: 1.1193 S45C JISG 4051

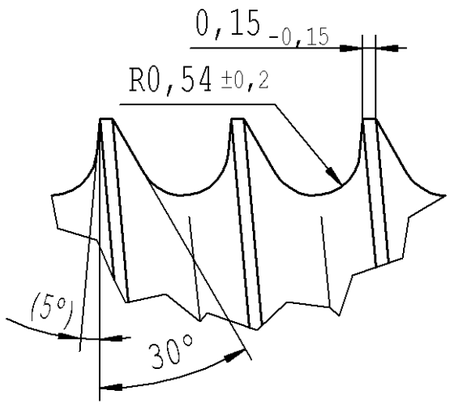


approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)



X 10:1



Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	10.05.2021 Hein
Chg. No.	-
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	10.05.2021	C.Hein
Checked	10.05.2021	Klinkner

Document No.: 10293644

Material No.:

PISTON ROD

Ident. Doc.:: EN

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